

Linear Motion Systems



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A REGAL REXNORD BRAND

Thomson - the Choice for Optimized Motion Solution

Often the ideal design solution is not about finding the fastest, sturdiest, most accurate or even the least expensive option. Rather, the ideal solution is the optimal balance of performance, life and cost.

Quickly Configure the Optimal Mechanical Motion Solution

Thomson has several advantages that makes us the supplier of choice for motion control technology.

- Thomson owns the broadest standard product offering of mechanical motion technologies in the industry.
- Modified versions of standard product or white sheet design solutions are routine for us.
- Choose Thomson and gain access to over 75 years of global application experience in industries including packaging, factory automation, material handling, medical, clean energy, printing, automotive, machine tool, aerospace and defense.

A Name You Can Trust

A wealth of product and application information as well as 3D models, software tools, our distributor locator and global contact information is available at www.thomsonlinear.com/contact. Talk to us early in the design process to see how Thomson can help identify the optimal balance of performance, life and cost for your next application. And, call us or any of our 2000+ distribution partners around the world for fast delivery of replacement parts.

Local Support Around the Globe



Table of Contents

Thomson Linear Motion Systems	4 - 5
RediMount [™] Adapter Kit	6
Simple Product Selection with Linear Motioneering [®]	7
Linear Motion Systems Applications	8 - 9

Linear Motion Systems with Lead or Ball Screw Drive and Ball Guide....10 Overview 10 - 13

Overview	10 - 13
WM40S	14 - 15
WM40D	16 - 17
WM60D	18 - 19
WM60S	20 - 21
WM60X	22 - 23
WM80D	24 - 25
WM80S	26 - 27
WM120D	28 - 29
WV60	30 - 31
WV80	32 - 33
WV120	34 - 35
MLSM60D	36 - 37
MLSM80D	38 - 39
M55	40 - 41
M75	42 - 43
M100	44 - 45
2HB10	46 - 47
2HB20	48 - 49
2RB12	50 - 51
2RB16	52 - 53

Units with Inch Interface

2DB08	
2DB120	
2DB12J	
2DB160	
2DB16J	

s with Ball Screw Drive and Slide Guide	64
64	l - 65
66	6 - 67
	3 - 69
) - 71

Linear Motion Systems with Belt Drive and Ball Guide	72
Overview	72 - 73
WH40	74 - 75
WM60Z	
WM80Z, standard carriage	
WM80Z, short carriage	80 - 81
M55	82 - 83
M75	
M100	86 - 87
MLSM80Z	88 - 89

Linear Motion Systems with Belt Drive and Slide Guide	90
Overview	90 - 91
M50	92 - 93
M55	
M75	
M100	
Linear Motion Systems with Belt Drive and Wheel Guide	
Overview	
WH50	
WH80	104 - 105
WH120	
MLSH60Z	108 - 109
11 1160 H K	
Linear Lifting Units	
Overview	
WHZ50	
WHZ80	114 - 115
Accessories	117
Accessory Index	
Mounting Kits	
Cover and Protection Kits	
Gears and Transmission Kits	
Electrical Feedback Devices	
Non-driven Linear Motion Systems	
Non-RediMount Linear Motion Systems	160 - 171
Additional Technical Data	172
Additional Technical Data Tables	172 - 175
Ordering Keys	
Keys for Units with Lead or Ball Screw Drive and Ball Guides.	
Keys for Units with Ball Screw Drive and Slide Guides	
Keys for Units with Belt Drive and Ball Guides	184 - 187
Keys for Units with Belt Drive and Slide Guides	188
Keys for Units with Belt Drive and Wheel Guides	189 - 190
Keys for Linear Lifting Units	191
Keys for Non-driven Units	
Terminology	
Basic Linear Motion System Terminology	194
Glossary	
A - Belt D	
Belt G - C	
D - E	
G - M	
N - Sc	
Si - W	
JI = VV	200

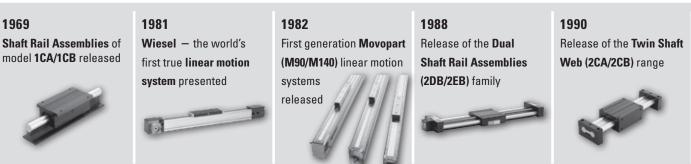


Thomson Linear Motion Systems

The optimal balance of performance, life and cost

Thomson has one of the most competitive and comprehensive product portfolios available today. The range covers the smallest and most compact linear motion systems to the biggest and most robust. Our wide range of guide and drive systems can be configured economically and work in harsh environments, at high speeds, and in high-precision applications.





Thomson Linear Motion Systems

The optimal balance of performance, life and cost

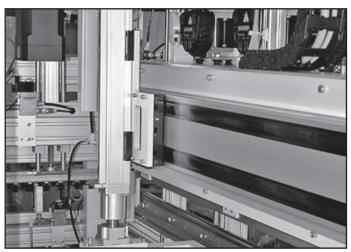
Thomson has decades of innovation and application experience. A diverse offering of multiple linear motion system technologies enables Thomson to provide you with the optimal balance of performance versus installed cost for your application.



RediMount[™] adapter kit as standard for quick and easy motor mounting

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Linear Motioneering for quick and easy sizing and selection



Tap into our vast application library



Thousands of successfull applications all over the world





RediMount[™] Adapter Kit

Fast, Accurate and Hassle-Free Motor Mounting

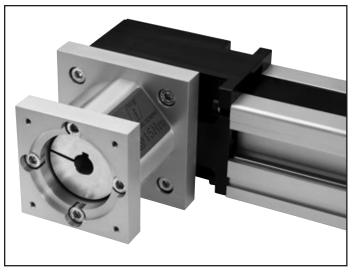
The popular and easy to use Thomson RediMount motor mounting adapter kit is now available as standard on all Thomson linear motion systems, making the whole process of choosing and mounting a motor much faster and easier.

Designed to accommodate more than 500 different motors and gearheads from a variety of manufacturers, the Thomson RediMount adapter kit eliminates the need for custom-made, intermediate flanges between your choice of linear motion system and motor or gearhead. With the optimized RediMount kit, you'll be ready to order your complete linear motion system for your application within five minutes.

A RediMount kit includes a flange and coupling to mount to your preferred motor or gearhead. The flange has been machined to exactly match the motor pilot and mounting holes, while the coupling has been bored to match the diameter of the motor shaft and the corresponding shaft key. All necessary hardware is included.

Each RediMount kit alternative is identified by a threecharacter code that can be designated within the overall linear motion system part number. You can configure this RediMount code as well as your entire part number on www.LinearMotioneering.com. There, you can enter your application parameters to configure a solution that provides an optimal balance of performance, life, and cost. Once you've sized your system and ordered and received your linear motion system, installation is easy.





The linear motion system will arrive with the motor interface flange mounted to the unit. In a separate bag, you will find the motor coupling half, the motor bolts and the plug.

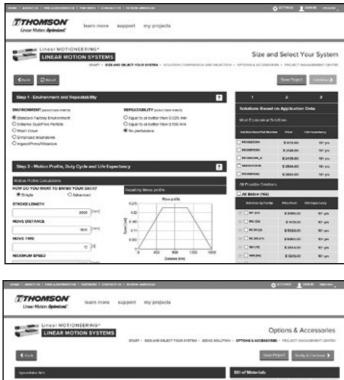


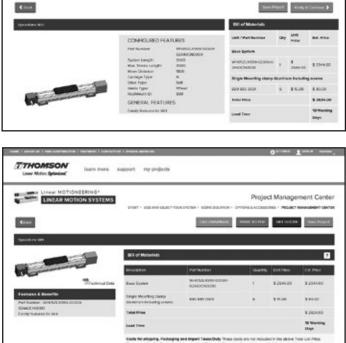
Insert the motor onto the interface flange, attach and tighten the included motor bolts, and tighten the coupling to the motor shaft. Finally, secure the plug over the coupling access window.

Simple Product Selection with Linear Motioneering®

Online Product Selection

The Linear Motioneering sizing and selection tool is designed to make it simple to choose the right linear motion system for your application. Simply enter the basic parameters for your application and let Linear Motioneering do all the work. Once a solution is selected, you can add accessories and options, download a CAD model, and get price and delivery time.





- 1. Visit www.LinearMotioneering.com.
- 2. Enter your application parameters.
- 3. Choose a unit from the list of solutions, optimized for your application.
- 4. Add options and accessories to create your bill of material, with price and lead time.
- Request a quote. Costs for shipping, packaging and import taxes should be requested directly from Thomson Customer Support.
- 6. Place an order.



Linear Motion Systems Applications

Decades of Application Experience

Thomson has one of the broadest ranges of linear motion systems on the market. We also provide a large number of components and accessories, such as gearheads, intermediate shafts, mounting kits and sensors to help optimize a solution for your application.

Handling and packaging

Use linear motion systems for economical point-to-point transport motion. Speed, long stroke and/or environmental protection may be critical parameters that many times can be addressed by using Thomson linear motion systems.

Printing and scanning

Linear motion systems can cover the large areas, high speeds and acceleration rates at the accuracy required for this type of equipment.

Food processing

Fully enclosed units, also available with enhanced environmental protection, make linear motion systems suited for the often wet and humid conditions in the food industry where cleaning with highpressure water is common. Filing and dispensing Relatively short, rapid movements at high duty cycle, low load and medium accuracy are common in these types of machines. Linear motion systems are often used in these

applications and especially those

with belt drives.

Linear Motion Systems Applications

Decades of Application Experience

Factory automation

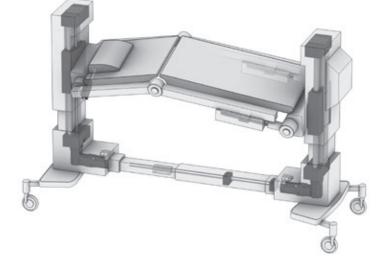
Factory automation is a general term for a large range of applications, and the requirements for speed, load, accuracy and other parameters vary. The variety of Thomson linear motion systems makes them a versatile and flexible building block in the design of factory automation equipment.

Machining, test and measurement

This type of equipment requires linear motion systems with the highest accuracy, stiffness and rigidity.

Medical diagnostics/treatment equipment Given the precision of these devices, linear unit systems need to be quiet and smooth, while at the same time, able to handle high loads accurately. Reliability, safety and low maintenance are also crucial parameters in medical equipment. Thomson has successfully supplied linear motion systems to this type of equipment for many decades.

Patient handling/ergonomic lifting devices You can find linear motion systems in many types of adjustable tables, lifting devices, examination equipment and different kind of manipulators.



In this type of equipment, relatively light loads have to be moved short distances accurately and quickly. It is also important to keep the smallest possible footprint and not contaminate the environment. Thomson offers several linear motion systems that are well suited for these types of applications.



Linear Motion Systems with Ball Screw Drive and Ball Guide

Overview

PowerLine WM



Features

- · Can be installed in any orientation
- Patented guide system
- Patented self-adjusting plastic cover band¹
- Patented screw support system

Parameter		WM40S	WM40D	WM60D	WM60S	WM60X	WM80D	WM80S	WM120D
Profile size (width × height)	[mm]	40×40	40×40	60 × 60	60 × 60	60×60	80 × 80	80 × 80	120 × 120
Stroke length (Smax), maximum	[mm]	2000	1950	11000	10390	10340	11000	10540	11000
Linear speed, maximum	[m/s]	0,25	0,25	2,5	2,5	0,25	2,5	2,5	2,0
Dynamic carriage load (Fz), maximum	[N]	600	600	2000	1400	2000	3000	2100	6000
Remarks		single ball nut	double ball nuts	double ball nuts	single ball nut	left/right screw	double ball nuts	single ball nut	double ball nuts
Page		14	16	18	20	22	24	26	28
1 Not on W/M/0 units									

Not on WM40 units

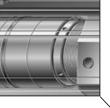
WM-Series Technical Presentation

Screw support

Patented screw support system permits high speeds at long stroke lengths while reducing the available stroke with a minimum.

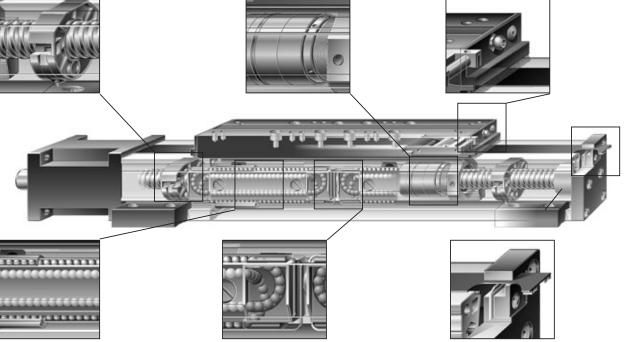
Double ball nuts

Double pre-tensioned ball nuts improve the accuracy and allow re-tensioning, increasing the lifetime of the unit.



Central lubrication

One central lubrication point on the carriage services the entire unit resulting in a minimum maintenance requirement.



Ball guides Integrated patented ball guides with hardened steel tracks for optimum performance.

Ball cages The balls in the ball guides are protected by a ball cage which ensures a long life.



Cover band The patented self-adjusting cover band protect the unit from the penetration of dirt, dust and liquids.

Note! the unit is pictured without a RediMount[™] flange

Linear Motion Systems with Lead or Ball Screw Drive and Ball Guide

Overview

PowerLine WV



Features

- Can be installed in any orientation
- Patented self-adjusting plastic cover band
- Patented screw support system
- Require external guides

Parameter		WV60	WV80	WV120
Profile size (width × height)	[mm]	60 × 60	80 × 80	120 × 120
Stroke length (Smax), maximum	[mm]	11000	11000	11000
Linear speed, maximum	[m/s]	2,5	2,5	2,0
Dynamic carriage load (Fz), maximum	[N]	-	-	-
Remarks		double ball nuts the units has no guides	double ball nuts the units has no guides	double ball nuts the units has no guides
Page		30	32	34





Features

- Can be installed in any orientation
- Patented guide system
- Patented plastic cover band
- Patented screw support system

Parameter		MLSM60D	MLSM80D
Profile size (width × height)	[mm]	160 × 65	240 × 85
Stroke length (Smax), maximum	[mm]	4985	4810
Linear speed, maximum	[m/s]	2,5	2,0
Dynamic carriage load (Fz), maximum	[N]	6000	8000
Remarks		double ball nuts	double ball nuts
Page		36	38



Linear Motion Systems with Lead or Ball Screw Drive and Ball Guide

Overview

Movopart M

Features

- Can be installed in any orientation
- Self-adjusting stainless steel cover band
- Internal ball guides
- Wash down protected versions available

Parameter		M55	M75	M100
Profile size (width × height)	[mm]	58 × 55	86 × 75	108 × 100
Stroke length (Smax), maximum	[mm]	2712	3772	5578
Linear speed, maximum	[m/s]	1,6	1,0	1,25
Dynamic carriage load (Fz), maximum	[N]	400	1450	3000
Remarks		ballscrew driven, single ball nut	ballscrew driven, single ball nut	ballscrew driven, single ball nut
Page		40	42	44

2HB



M75

Features

- Can be installed in any orientation
- High load capabilities
- Low profile height
- Preloaded ballscrew and bearing carriages offer high stiffness / rigidity
- Corrosion resistant options available.

Parameter		2HB10	2HB20
Profile size (width × height)	[mm]	100×60	200 × 90
Stroke length (Smax), maximum	[mm]	1375	2760
Linear speed, maximum	[m/s]	0,47	0,95
Dynamic carriage load (Fz), maximum	[N]	8000	34000
Remarks		bellows or shroud options available	bellows or shroud options available
Page		46	48

2RB



Features

- Can be installed in any orientation
- High load capabilities
- Low profile height
- Preloaded ballscrew and Super Smart bearing configuration provides stiffness / rigidity
- Corrosion resistant options available.

Parameter		2RB12	2RB16
Profile size (width × height)	[mm]	130 × 40	160 × 48
Stroke length (Smax), maximum	[mm]	1951	2815
Linear speed, maximum	[m/s]	0,47	0,73
Dynamic carriage load (Fz), maximum	[N]	1760	5176
Remarks		bellows option available	bellows option available
Page		50	52

Linear Motion Systems with Lead or Ball Screw Drive and Ball Guide

Overview





INCH INTERFACE

Features

- Integrated dual-rail, webbed shaft ideal for loading in all orientations
- Low-profile height
- Super Smart bushings with low friction for smooth motion
- Easy mounting
- Corrosion resistant options available

Parameter		2DB08	2DB120	2DB12J	2DB160	2DB16J
Profile size (width × height)	[in]	4.5 × 1.625	6 × 2.125	6 × 2.562	7.5 × 2.625	7.5 × 3.062
Stroke length (Smax), maximum	[in]	41	63	63	84.5	84.5
Linear speed, maximum	[in/s]	33.3	10.0	25.0	8.3	41.67
Dynamic carriage load (Fz), maximum	[lbs]	336	2115	2115	3555	3555
Remarks		leadscrew driven	ballscrew driven integrated carriage	ballscrew driven modular carriage	ballscrew driven integrated carriage	ballscrew driven modular carriage
Page		54	56	58	60	62



WM40S

Ball Screw Drive, Ball Guide, Single Ball Nut

General Specifications

Parameter	WM40S
Profile size (w \times h) [mm]	40 × 40
Type of screw	ball screw with single nut
Carriage sealing system	plastic cover band
Screw supports	included in all units that require screw supports
Lubrication	central lubrication of all parts that require lubrication
Included accessories	4 × mounting clamps

Performance Specifications for Units with Single Standard Carriage (N)¹

Parameter		WM40S
Stroke length (Smax), maximum	[mm]	2000
Total length (L tot), maximum	[mm]	2300
Linear speed, maximum	[m/s]	0,25
Acceleration, maximum	[m/s ²]	20
Repeatability	[± mm]	0,02
Input speed, maximum	[rpm]	3000
Operation temperature limits	[°C]	0-80
Dynamic load (Fx), maximum	[N]	1000
Dynamic load (Fy), maximum	[N]	450
Dynamic load (Fz), maximum	[N]	600
Dynamic load torque (Mx), maximum	[Nm]	10
Dynamic load torque (My), maximum	[Nm]	30
Dynamic load torque (Mz), maximum	[Nm]	30
Drive shaft force (Frd), maximum ²	[N]	100
Input/drive shaft torque (Mta), maximum	[Nm]	3
Ball screw diameter (do)	[mm]	12
Ball screw lead (p)	[mm]	5
Weight of unit with zero stroke of every 100 mm of stroke of each carriage	[kg]	1,50 0,30 0,36

¹ See next page for deviating values of units with other carriage types.

² Only relevant for units without RediMount flange.

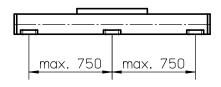
- » Ordering key see page 176
- » Accessories see page 117
- » Additional data see page 172

Carriage Idle Torque (M idle) [Nm]

Input anood [rom]	Screw lead [mm]
Input speed [rpm]	p = 5
150	0,3
1500	0,5
3000	0,8

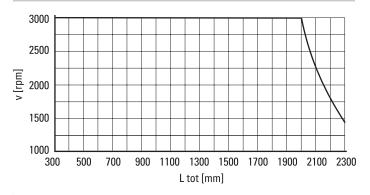
M idle = the input torque needed to move the carriage with no load on it.

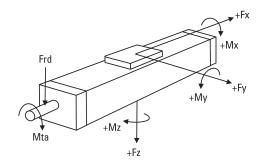
Deflection of the Profile



A mounting clamp must be installed at least every 750 mm to be able to operate at maximum load. Less clamps may be required if less load is being operated, see the additional technical data for more information.

Critical Speed





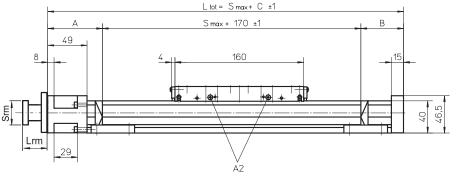
WM40S

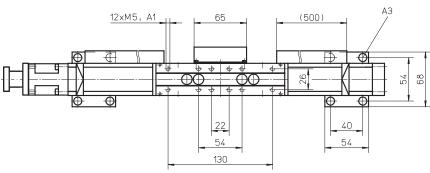
Dimensions Projection METRIC

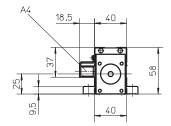
www.LinearMotioneering.com

Online Sizing & Selection!

Ball Screw Drive, Ball Guide, Single Ball Nut







RediMount Flange Specifications

Parameter		Min	Max
Flange length (Lrm)	[mm]	59	94
Flange square (Srm)	[mm]	60	139
Flange weight *	[kg]	1,	86

 * Max. weight including coupling and fastening screws

A1: depth 7

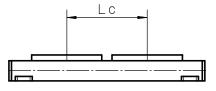
A2: lubricating nipple on both sides DIN3405 D 1/A

A3: socket cap screw ISO4762-M5×12 8.8 A4: ENF inductive sensor rail kit (optional - see page 150)

Stroke length (Smax) [mm]	A [mm]	B [mm]	C [mm]
0 - 500	65	35	270
501 - 1100	65	45	280
1101 - 2000	70	60	300

Performance Specifications for Units with Double Standard Carriage (Z)

Parameter		WM40S
Stroke length (Smax), maximum	[mm]	1825
Total length (L tot), maximum	[mm]	2300
Minimum distance between carriages (L c)	[mm]	175
Dynamic load (Fy), maximum	[N]	900
Dynamic load (Fz), maximum	[N]	1200
Dynamic load torque (My), maximum	[Nm]	L C1 × 0,45
Dynamic load torque (Mz), maximum	[Nm]	L C ¹ × 0,6
Force required to move second carriage	[N]	4
Total length (L tot) ¹ Value in mm	[mm]	Smax + C + L c





WM40D

Ball Screw Drive, Ball Guide, Double Ball Nuts, Long Carriage

» Ordering key - see page 176

» Accessories - see page 117

» Additional data - see page 172

General Specifications

Parameter	WM40D
Profile size (w \times h) [mm]	40 × 40
Type of screw	ball screw with double nuts
Carriage sealing system	plastic cover band
Screw supports	included in all units that require screw supports
Lubrication	central lubrication of all parts that require lubrication
Included accessories	4 × mounting clamps

Performance Specifications for Units with Single Long Carriage (L)¹

Parameter		WM40D
Stroke length (Smax), maximum	[mm]	1950
Total length (L tot), maximum	[mm]	2300
Linear speed, maximum	[m/s]	0,25
Acceleration, maximum	[m/s ²]	20
Repeatability	[± mm]	0,01
Input speed, maximum	[rpm]	3000
Operation temperature limits	[°C]	0-80
Dynamic load (Fx), maximum	[N]	1000
Dynamic load (Fy), maximum	[N]	450
Dynamic load (Fz), maximum	[N]	600
Dynamic load torque (Mx), maximum	[Nm]	10
Dynamic load torque (My), maximum	[Nm]	30
Dynamic load torque (Mz), maximum	[Nm]	30
Drive shaft force (Frd), maximum ²	[N]	100
Input/drive shaft torque (Mta), maximum	[Nm]	3
Ball screw diameter (do)	[mm]	12
Ball screw lead (p)	[mm]	5
Weight of unit with zero stroke of every 100 mm of stroke of each carriage	[kg]	1,90 0,30 0,60

¹ See next page for deviating values of units with other carriage types.

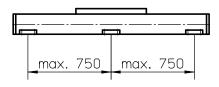
² Only relevant for units without RediMount flange.

Carriage Idle Torque (M idle) [Nm]

Input encod [rpm]	Screw lead [mm]
Input speed [rpm]	p = 5
150	0,4
1500	0,6
3000	0,9

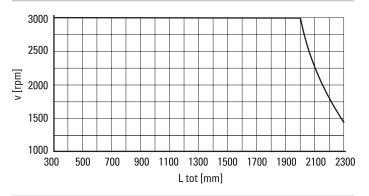
M idle = the input torque needed to move the carriage with no load on it.

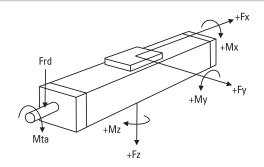
Deflection of the Profile



A mounting clamp must be installed at least every 750 mm to be able to operate at maximum load. Less clamps may be required if less load is being operated, see the additional technical data for more information.

Critical Speed



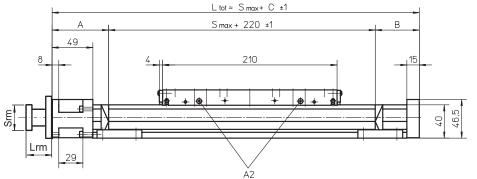


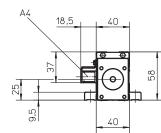
WM40D

Dimensions Projection Online Sizing & Selection! METRIC \Box

www.LinearMotioneering.com

Ball Screw Drive, Ball Guide, Double Ball Nuts, Long Carriage





AЗ 12×M5; A1 (500) 65 Ø 68 AA Œ 54 Φ Φ Φ 54 40 54 72 180

RediMount Flores	Creations
RediMount Flange	Specifications

J.			
Parameter		Min	Max
Flange length (Lrm)	[mm]	59	94
Flange square (Srm)	[mm]	60	139
Flange weight *	[kg]	1,	86
* 6.4			

* Max. weight including coupling and fastening screws

A3: socket cap screw IS04762-M5×12 8.8 A4: ENF inductive sensor rail kit (optional - see page 150)

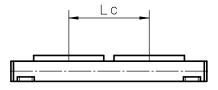
A1: depth 6 A2: lubricating nipple on both sides DIN3405 D 1/A

Stroke length (Smax) [mm]	A [mm]	B [mm]	C [mm]
0-450	65	35	320
451 - 1050	65	45	330
1051 — 1950	70	60	350

Performance Specifications for Units with Double Long Carriage (M)

Parameter		WM40D
Stroke length (Smax), maximum	[mm]	1725
Total length (L tot), maximum	[mm]	2300
Minimum distance between carriages (Lc)	[mm]	225
Dynamic load (Fy), maximum	[N]	900
Dynamic load (Fz), maximum	[N]	1200
Dynamic load torque (My), maximum	[Nm]	L C1 × 0,45
Dynamic load torque (Mz), maximum	[Nm]	L C ¹ × 0,6
Force required to move second carriage	[N]	4
Total length (L tot)	[mm]	Smax + C + LC

¹ Value in mm





WM60D

Ball Screw Drive, Ball Guide, Double Ball Nuts

General Specifications

Parameter	WM60D
Profile size (w \times h) [mm]	60 × 60
Type of screw	ball screw with double nut
Carriage sealing system	self-adjusting plastic cover band
Screw supports	included in all units that require screw supports
Lubrication	central lubrication of all parts that require lubrication
Included accessories	4 × mounting clamps

Performance Specifications for Units with Single Standard Carriage $(N)^1$

Parameter		WM60D
Stroke length (Smax), maximum screw lead 5, 20 mm screw lead 50 mm	[mm]	11000 5000
Total length (L tot), maximum screw lead 5, 20 mm screw lead 50 mm	[mm]	12130 5780
Linear speed, maximum	[m/s]	2,5
Acceleration, maximum	[m/s ²]	20
Repeatability	[± mm]	0,01
Input speed, maximum	[rpm]	3000
Operation temperature limits	[°C]	0-80
Dynamic load (Fx), maximum	[N]	4000
Dynamic load (Fy), maximum	[N]	2000
Dynamic load (Fz), maximum	[N]	2000
Dynamic load torque (Mx), maximum	[Nm]	100
Dynamic load torque (My), maximum	[Nm]	200
Dynamic load torque (Mz), maximum	[Nm]	200
Drive shaft force (Frd), maximum ²	[N]	500
Input/drive shaft torque (Mta), maximum	[Nm]	35
Ball screw diameter (do)	[mm]	20
Ball screw lead (p)	[mm]	5, 20, 50
Weight of unit with zero stroke of every 100 mm of stroke of each carriage	[kg]	6,16 0,65 1,99

¹ See next page for deviating values of units with other carriage types.

² Only relevant for units without RediMount flange.

18

» Ordering key - see page 176 » Accessories - see page 117

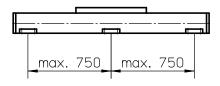
» Additional data - see page 172

Carriage Idle Torque (M idle) [Nm]

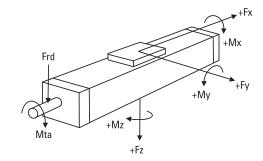
Input on ood [rpm]	Screw lead [mm]			
Input speed [rpm]	p = 5	p = 20	p = 50	
150	0,8	1,3	1,6	
1500	1,4	2,0	2,4	
3000	1,8	2,3	2,6	

M idle = the input torque needed to move the carriage with no load on it.

Deflection of the Profile



A mounting clamp must be installed at least every 750 mm to be able to operate at maximum load. Less clamps may be required if less load is being operated, see the additional technical data for more information. Units with a profile length over 6300 mm consist of two profiles where the joint between the two profiles must be adequately supported on both sides.

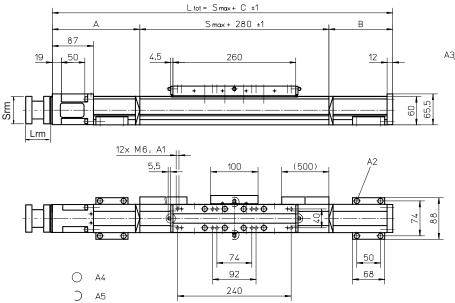


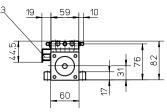
WM60D

Dimensions Projection Online Sizing & Selection! METRIC

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Ball Screw Drive, Ball Guide, Double Ball Nuts





RediMount Flange Specifications			
Parameter		Min	Мах
Flange length (Lrm)	[mm]	83	145
Flange square (Srm)	[mm]	90	200
Flange weight *	[kg]	5,	64

* Max. weight including coupling and fastening screws

A1: depth 11

A2: socket cap screw ISO4762-M6×20 8.8

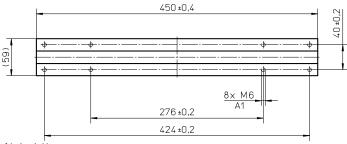
A3: ENF inductive sensor rail kit (optional - see page 150)

Stroke length (Smax) [mm]	A [mm]	B [mm]	C [mm]
0 - 695 (0 - 505)	115	65	460 (650)
696 - 1335 (506 - 1145)	165	115	560 (750)
1336 - 2075 (1146 - 1885)	185	135	600 (790)
2076 - 2780 (1886 - 2590)	210	160	650 (840)

Values between brackets = for units with long carriage

Performance Specifications for Units with Single Long Carriage (L)

Parameter		WM60D
Stroke length (Smax), maximum screw lead 5, 20 mm screw lead 50 mm	[mm]	11000 4810
Total length (L tot), maximum screw lead 5, 20 mm screw lead 50 mm	[mm]	12320 5780
Carriage length	[mm]	450
Dynamic load torque (My), maximum	[Nm]	500
Dynamic load torque (Mz), maximum	[Nm]	500
Weight	[kg]	3,1



A1: depth 11

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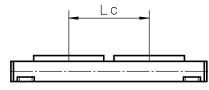
A4: tapered lubricating nipple to DIN71412 AM6 on fixed-bearing side as standard feature A5: can be changed over to one of the three alternative lubricating points by the customer

Stroke length (Smax) [mm]	A [mm]	B [mm]	C [mm]
2781 - 3545 (2591 - 3355)	230	180	690 (880)
3546 - 4285 (3366 - 4095)	250	200	730 (920)
4286 - 5015 (4096 - 4825)	275 225 780 (97		
5016 - 11000 (4826 - 10810)	contact customer service		ervice

Performance Specifications for Units with Double Standard Carriage (Z)

Parameter		WM60D
Stroke length (Smax), maximum screw lead 5, 20 mm screw lead 50 mm	[mm]	10665 4665
Total length (L tot), maximum screw lead 5, 20 mm screw lead 50 mm	[mm]	12130 5780
Minimum distance between carriages (Lc)	[mm]	335
Dynamic load (Fy), maximum	[N]	4000
Dynamic load (Fz), maximum	[N]	4000
Dynamic load torque (My), maximum	[Nm]	L C ¹ × 2
Dynamic load torque (Mz), maximum	[Nm]	$L C^1 \times 2$
Force required to move second carriage	[N]	20
Total length (L tot)	[mm]	Smax + C + LC

¹ Value in mm





WM60S

Ball Screw Drive, Ball Guide, Single Ball Nut, Short Carriage

» Ordering key - see page 176

» Accessories - see page 117

» Additional data - see page 172

General Specifications

Parameter	WM60S
Profile size (w \times h) [mm]	60 × 60
Type of screw	ball screw with single nut
Carriage sealing system	self-adjusting plastic cover band
Screw supports	included in all units that require screw supports
Lubrication	central lubrication of all parts that require lubrication
Included accessories	4 × mounting clamps

Carriage Idle Torque (M idle) [Nm]

Input anood [rom]	Screw lead [mm]				
Input speed [rpm]	p = 5	p = 20	p = 50		
150	0,7	1,0	1,4		
1500	1,1	1,6	2,0		
3000	1,5	1,8	2,2		

M idle = the input torque needed to move the carriage with no load on it.

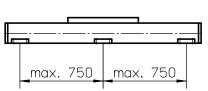
Deflection of the Profile

Performance Specifications for Units with Single Short Carriage (S)¹

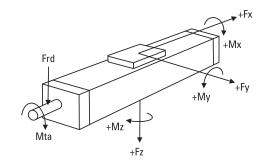
Parameter		WM60S
Stroke length (Smax), maximum screw lead 5, 20 mm screw lead 50 mm	[mm]	10390 5000
Total length (L tot), maximum screw lead 5, 20 mm screw lead 50 mm	[mm]	11400 5650
Linear speed, maximum	[m/s]	2,5
Acceleration, maximum	[m/s ²]	10
Repeatability	[± mm]	0,02
Input speed, maximum	[rpm]	3000
Operation temperature limits	[°C]	0-80
Dynamic load (Fx), maximum	[N]	2800
Dynamic load (Fy), maximum	[N]	1400
Dynamic load (Fz), maximum	[N]	1400
Dynamic load torque (Mx), maximum	[Nm]	50
Dynamic load torque (My), maximum	[Nm]	100
Dynamic load torque (Mz), maximum	[Nm]	100
Drive shaft force (Frd), maximum ²	[N]	500
Input/drive shaft torque (Mta), maximum	[Nm]	35
Ball screw diameter (do)	[mm]	20
Ball screw lead (p)	[mm]	5, 20, 50
Weight of unit with zero stroke of every 100 mm of stroke of each carriage	[kg]	3,80 0,65 1,00

¹ See next page for deviating values of units with other carriage types.

² Only relevant for units without RediMount flange.



A mounting clamp must be installed at least every 750 mm to be able to operate at maximum load. Less clamps may be required if less load is being operated, see the additional technical data for more information. Units with a profile length over 6300 mm consist of two profiles where the joint between the two profiles must be adequately supported on both sides.



				Linear N	Motion \$	Systems
WM60S	Dimensions METRIC	Projection	Online Sizing & www.Linearl			om
Ball Screw Drive, Ball Guide, Single Ball Nu	t, Short	Carria	je			
L tot = $S \max + C \pm 1$ A S max + 220 ±1 4.5 200 4.5 200 A S max + 220 ±1 A S max + 220 ±1 A S max + 220 ±1 A S max + 220 ±1 A S max + 200 A S max + 200 A A S max + 200 A A A A S max + 200 A A A A A A A A A A A A A	B 12 	A3 19		31	82	
		00	iMount Flange	Specific		
		Para	meter ge length (Lrm)	[mm]	Min 83	Max 145
Q A4	50		ge square (Srm)	[mm]	90	200
	68	Flan	ge weight *	[kg]	5,6	64

 * Max. weight including coupling and fastening screws

A1: depth 11

A2: socket cap screw ISO4762-M6×20 8.8

A3: ENF inductive sensor rail kit (optional - see page 150)

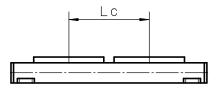
Stroke length (Smax) [mm]	A [mm]	B [mm]	C [mm]
0 - 580	95	20	335
581 - 1140	110	60	390
1141 - 1805	130	80	430
1806 - 2460	155	105	480

Performance Specifications for Units with Double Short Carriage (Y)

Parameter		WM60S
Stroke length (Smax), maximum screw lead 5, 20 mm screw lead 50 mm	[mm]	10135 4745
Total length (L tot), maximum screw lead 5, 20 mm screw lead 50 mm	[mm]	11400 5650
Minimum distance between carriages (Lc)	[mm]	255
Dynamic load (Fy), maximum	[N]	2800
Dynamic load (Fz), maximum	[N]	2800
Dynamic load torque (My), maximum	[Nm]	L C1 × 1,4
Dynamic load torque (Mz), maximum	[Nm]	L C1 × 1,4
Force required to move second carriage	[N]	18
Total length (L tot)	[mm]	Smax + C + LC

A4: tapered lubricating nipple to DIN71412 AM6 on fixed-bearing side as standard feature A5: can be changed over to one of the three alternative lubricating points by the customer

Stroke length (Smax) [mm]	A [mm]	B [mm]	C [mm]	
2461 - 3125	175	125	520	
3126 - 3780	200	150	570	
3781 - 4445	220	170	610	
4446 - 5000	240	190	650	
5001 - 10390	contact customer service			



¹ Value in mm



WM60X

Ball Screw Drive, Ball Guide, Left/Right Moving Carriages

» Ordering key - see page 176

» Accessories - see page 117

» Additional data - see page 172

General Specifications

Parameter	WM60X
Profile size (w \times h) [mm]	60 × 60
Type of screw	ball screw with double nut
Carriage sealing system	self-adjusting plastic cover band
Screw supports	included in all units that require screw supports
Lubrication	central lubrication of all parts that require lubrication
Included accessories	4 × mounting clamps

Performance Specifications for Units with Single Standard Carriage (N)¹

Parameter		WM60X
Stroke length (Smax), maximum	[mm]	10340
Linear speed, maximum	[m/s]	0,25
Acceleration, maximum	[m/s ²]	20
Repeatability	[± mm]	0,01
Input speed, maximum	[rpm]	3000
Operation temperature limits	[°C]	0-80
Dynamic load (Fx), maximum	[N]	4000
Dynamic load (Fy), maximum	[N]	2000
Dynamic load (Fz), maximum	[N]	2000
Dynamic load torque (Mx), maximum	[Nm]	100
Dynamic load torque (My), maximum	[Nm]	200
Dynamic load torque (Mz), maximum	[Nm]	200
Drive shaft force (Frd), maximum ²	[N]	500
Input/drive shaft torque (Mta), maximum	[Nm]	35
Ball screw diameter (do)	[mm]	20
Ball screw lead (p)	[mm]	5
Weight of unit with zero stroke of every 100 mm of stroke of each carriage	[kg]	10,33 0,65 1,99

¹ See next page for deviating values of units with other carriage types.

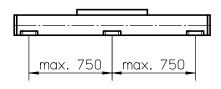
² Only relevant for units without RediMount flange.

Carriage Idle Torque (M idle) [Nm]

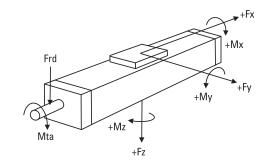
Innut an ood [rnm]	Screw lead [mm]
Input speed [rpm]	p = 5
150	1,6
1500	2,8
3000	3,6

M idle = the input torque needed to move the carriage with no load on it.

Deflection of the Profile



A mounting clamp must be installed at least every 750 mm to be able to operate at maximum load. Less clamps may be required if less load is being operated, see the additional technical data for more information. Units with a profile length over 6300 mm consist of two profiles where the joint between the two profiles must be adequately supported on both sides.

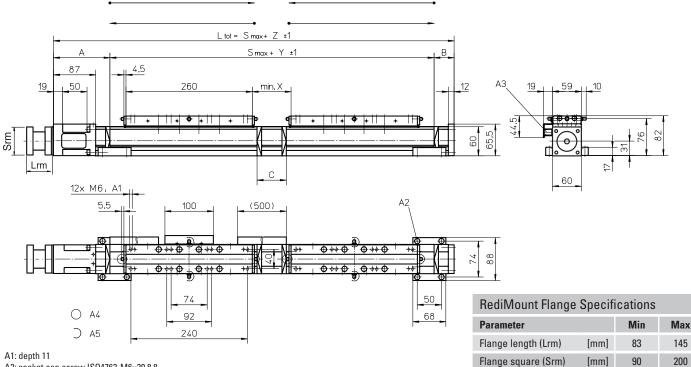


WM60X

Dimensions Projection **Online Sizing & Selection!** METRIC

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Ball Screw Drive, Ball Guide, Left/Right Moving Carriages



A1: depth 11

A2: socket cap screw ISO4762-M6×20 8.8

A3: ENF inductive sensor rail kit (optional - see page 150)

A4: tapered lubricating nipple to DIN71412 AM6 on fixed-bearing side as standard feature

A5: can be changed over to one of the three alternative lubricating points by the customer

* Max. weight including coupling and fastening screws

[kg]

5,64

Flange weight *

Saddle N

Stroke length (Smax) [mm]	A [mm]	B [mm]	C [mm]	X [mm]	Y [mm]	Z [mm]
0 - 1390 (0 - 1200)	115	65	60	80	620 (1000)	800 (1180)
1391 - 2670 (1201 - 2480)	165	115	210	230	770 (1150)	1050 (1430)
2671 - 4150 (2481 - 3960)	185	135	250	270	810 (1190)	1130 (1510)
4151 - 5560 (3961 - 5370)	210	160	300	320	860 (1240)	1230 (1610)
5561 - 10340 (5371 - 10150)		contact customer service				

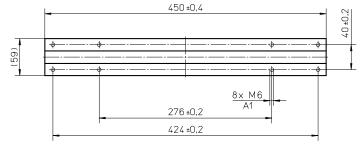
Values between brackets = for units with long carriage

Saddle S

Stroke length (Smax) [mm]	A [mm]	B [mm]	C [mm]	X [mm]	Y [mm]	Z [mm]
0 - 1160	95	20	10	30	450	565
1161 - 2280	110	60	70	90	510	680
2281 - 3610	130	80	110	130	550	760
3611 - 4920	155	105	160	180	600	860
4921 - 5560		contact customer service				

Performance Specifications for Units with Single Long Carriage (L)

Parameter		WM60X
Carriage length	[mm]	450
Dynamic load torque (My), maximum	[Nm]	500
Dynamic load torque (Mz), maximum	[Nm]	500
Weight	[kg]	3,1



A1: depth 11



WM80D

Ball Screw Drive, Ball Guide, Double Ball Nuts

General Specifications

Parameter	WM80D
Profile size (w \times h) [mm]	80 × 80
Type of screw	ball screw with double nuts
Carriage sealing system	self-adjusting plastic cover band
Screw supports	included in all units that require screw supports
Lubrication	central lubrication of all parts that require lubrication
Included accessories	4 × mounting clamps

Performance Specifications for Units with Single Standard Carriage (N)¹

Parameter	1	WM80D
Stroke length (Smax), maximum screw lead 5, 10, 20 mm screw lead 50 mm	[mm]	11000 4965
Total length (L tot), maximum screw lead 5, 10, 20 mm screw lead 50 mm	[mm]	12075 5780
Linear speed, maximum	[m/s]	2,5
Acceleration, maximum	[m/s ²]	20
Repeatability	[± mm]	0,01
Input speed, maximum	[rpm]	3000
Operation temperature limits	[°C]	0-80
Dynamic load (Fx), maximum	[N]	5000
Dynamic load (Fy), maximum	[N]	3000
Dynamic load (Fz), maximum	[N]	3000
Dynamic load torque (Mx), maximum	[Nm]	350
Dynamic load torque (My), maximum	[Nm]	300
Dynamic load torque (Mz), maximum	[Nm]	300
Drive shaft force (Frd), maximum ²	[N]	700
Input/drive shaft torque (Mta), maximum	[Nm]	55
Ball screw diameter (do)	[mm]	25
Ball screw lead (p)	[mm]	5, 10, 20, 50
Weight of unit with zero stroke of every 100 mm of stroke of each carriage	[kg]	11,57 1,08 4,26

¹ See next page for deviating values of units with other carriage types.

² Only relevant for units without RediMount flange.

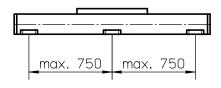
- » Ordering key see page 176 » Accessories - see page 117
- » Additional data see page 172

Carriage Idle Torque (M idle) [Nm]

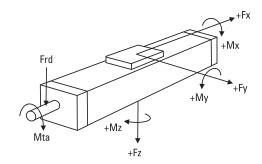
Innut on ood [mm]	Screw lead [mm]			
Input speed [rpm]	p = 5	p = 10	p = 20	p = 50
150	1,1	1,5	1,8	2,3
1500	1,7	2.1	2,3	3,0
3000	2,1	2,5	2,6	3,6

M idle = the input torque needed to move the carriage with no load on it.

Deflection of the Profile



A mounting clamp must be installed at least every 750 mm to be able to operate at maximum load. Less clamps may be required if less load is being operated, see the additional technical data for more information. Units with a profile length over 6300 mm consist of two profiles where the joint between the two profiles must be adequately supported on both sides.

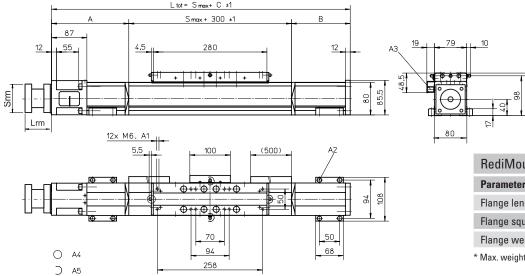


WM80D

Dimensions Projection Online Sizing & Selection! METRIC $-\Box$

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Ball Screw Drive, Ball Guide, Double Ball Nuts



A1: depth 12 mm

A2: socket cap screw ISO4762-M6×20 8.8

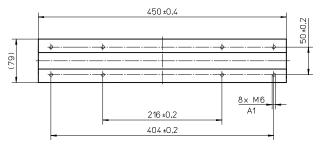
A3: ENF inductive sensor rail kit (optional - see page 150)

A [mm]	B [mm]	C [mm]
120	80	500 (670)
170	125	595 (765)
190	145	635 (805)
215	170	685 (855)
	120 170 190	120 80 170 125 190 145 215 170

Values between brackets = for units with long carriage

Performance Specifications for Units with Single Long Carriage (L)

Parameter		WM80D
Stroke length (Smax), maximum screw lead 5, 10, 20 mm screw lead 50 mm	[mm]	10830 4795
Total length (L tot), maximum screw lead 5, 10, 20 mm screw lead 50 mm	[mm]	12075 5780
Carriage length	[mm]	450
Dynamic load torque (My), maximum	[Nm]	750
Dynamic load torque (Mz), maximum	[Nm]	750
Weight	[kg]	6,4



A1: depth 12 mm

RediMount Flange Specifications				
Parameter Min				
Flange length (Lrm)	[mm]	83	145	
Flange square (Srm)	[mm]	90	200	
Flange weight *	[kg]	5,	64	

* Max. weight including coupling and fastening screws

A4: tapered lubricating nipple to DIN71412 AM6 on fixed-bearing side as standard feature A5: can be changed over to one of three alternative lubrication points by customer

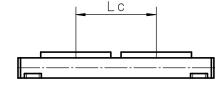
8

Stroke length (Smax) [mm]	A [mm]	B [mm]	C [mm]	
3206 - 4045 (3036 - 3875)	235	190	725 (895)	
4046 - 4885 (3876 - 4715)	255	210	765 (935)	
4886 - 5000 (4716 - 4830)	280	235	815 (985)	
5001 - 11000 (4717 - 10830)	conta	contact customer service		

Performance Specifications for Units with Double Standard Carriage (Z)

Parameter		WM80D
Stroke length (Smax), maximum screw lead 5, 10, 20 mm screw lead 50 mm	[mm]	10640 4655
Total length (L tot), maximum screw lead 5, 10, 20 mm screw lead 50 mm	[mm]	12075 5780
Minimum distance between carriages (Lc)	[mm]	360
Dynamic load (Fy), maximum	[N]	6000
Dynamic load (Fz), maximum	[N]	6000
Dynamic load torque (My), maximum	[Nm]	L C1 × 3
Dynamic load torque (Mz), maximum	[Nm]	$L C^1 \times 3$
Force required to move second carriage	[N]	25
Total length (L tot)	[mm]	Smax + C + LC

¹ Value in mm





WM80S

Ball Screw Drive, Ball Guide, Single Ball Nut, Short Carriage

» Ordering key - see page 176

» Accessories - see page 117

» Additional data - see page 172

General Specifications

Parameter	WM80S
Profile size (w \times h) [mm]	80 × 80
Type of screw	ball screw with single nut
Carriage sealing system	self-adjusting plastic cover band
Screw supports	included in all units that require screw supports
Lubrication	central lubrication of all parts that require lubrication
Included accessories	4 × mounting clamps

Carriage Idle Torque (M idle) [Nm]

Input on ood [rnm]	Screw lead [mm]			
Input speed [rpm]	p = 5	p = 10	p = 20	p = 50
150	0,9	1,1	1,3	2,0
1500	1,3	1,5	1,8	2,4
3000	1,7	1,8	2,0	2,9

M idle = the input torque needed to move the carriage with no load on it.

Deflection of the Profile

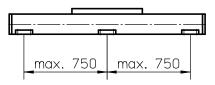
Performance Specifications for Units with Single Short Carriage (S)¹

Parameter		WM80S
Stroke length (Smax), maximum screw lead 5, 10, 20 mm screw lead 50 mm	[mm]	10540 5000
Total length (L tot), maximum screw lead 5, 10, 20 mm screw lead 50 mm	[mm]	11495 5645
Linear speed, maximum	[m/s]	2,5
Acceleration, maximum	[m/s ²]	20
Repeatability	[± mm]	0,02
Input speed, maximum	[rpm]	3000
Operation temperature limits	[°C]	0-80
Dynamic load (Fx), maximum	[N]	3500
Dynamic load (Fy), maximum	[N]	2100
Dynamic load (Fz), maximum	[N]	2100
Dynamic load torque (Mx), maximum	[Nm]	150
Dynamic load torque (My), maximum	[Nm]	180
Dynamic load torque (Mz), maximum	[Nm]	180
Drive shaft force (Frd), maximum ²	[N]	700
Input/drive shaft torque (Mta), maximum	[Nm]	55
Ball screw diameter (do)	[mm]	25
Ball screw lead (p)	[mm]	5, 10, 20, 50
Weight of unit with zero stroke of every 100 mm of stroke of each carriage	[kg]	7,0 1,1 1,6

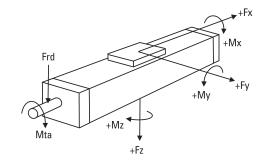
¹ See next page for deviating values of units with other carriage types.

² Only relevant for units without RediMount flange.

26

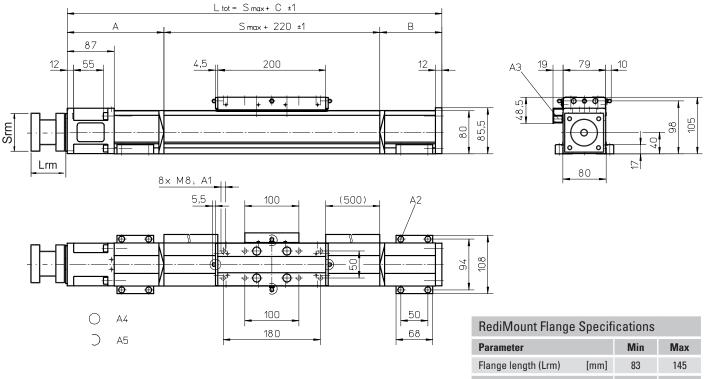


A mounting clamp must be installed at least every 750 mm to be able to operate at maximum load. Less clamps may be required if less load is being operated, see the additional technical data for more information. Units with a profile length over 6300 mm consist of two profiles where the joint between the two profiles must be adequately supported on both sides.



WM80S

Ball Screw Drive, Ball Guide, Single Ball Nut, Short Carriage



Flange square (Srm)[mm]90200Flange weight *[kg]5,64

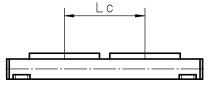
* Max. weight including coupling and fastening screws

A1: depth 12 mm

A2: socket cap screw ISO4762-M6×20 8.8

A3: ENF inductive sensor rail kit (optional - see page 150)

Stroke length (Smax) [mm]	A [mm]	B [mm]	C [mm]
0 - 680	95	35	350
681 - 1310	125	80	425
1311 - 2065	150	105	475
2066 - 2830	170	125	515
2831 - 3590	195	150	565
3591 - 4355	215	170	605
4356 - 5000	235	190	645



A4: tapered lubricating nipple to DIN71412 AM6 on fixed-bearing side as standard feature A5: can be changed over to one of three alternative lubrication points by customer

Performance Specifications for Units with Double Short Carriage (Y)

Parameter		WM80S
Stroke length (Smax), maximum screw lead 5, 10, 20 mm screw lead 50 mm	[mm]	10260 4720
Total length (L tot), maximum screw lead 5, 10, 20 mm screw lead 50 mm	[mm]	11495 5645
Minimum distance between carriages (Lc)	[mm]	280
Dynamic load (Fy), maximum	[N]	4200
Dynamic load (Fz), maximum	[N]	4200
Dynamic load torque (My), maximum	[Nm]	L C1 × 2,1
Dynamic load torque (Mz), maximum	[Nm]	L C1 × 2,1
Force required to move second carriage	[N]	22,5
Total length (L tot)	[mm]	Smax + C + Lc

¹ Value in mm



WM120D

Ball Screw Drive, Ball Guide, Double Ball Nuts

General Specifications

Parameter	WM120D
Profile size (w \times h) [mm]	120 × 120
Type of screw	ball screw with double nuts
Carriage sealing system	self-adjusting plastic cover band
Screw supports	included in all units that require screw supports
Lubrication	central lubrication of all parts that require lubrication
Included accessories	4 × mounting clamps

Performance Specifications for Units with Single Standard Carriage (N)¹

Parameter		WM120D
Stroke length (Smax), maximum screw lead 5, 10, 20 mm screw lead 40 mm	[mm]	11000 4765
Total length (L tot), maximum screw lead 5, 10, 20 mm screw lead 40 mm	[mm]	12415 5780
Linear speed, maximum	[m/s]	2,0
Acceleration, maximum	[m/s ²]	20
Repeatability	[± mm]	0,01
Input speed, maximum	[rpm]	3000
Operation temperature limits	[°C]	0-80
Dynamic load (Fx), maximum screw lead 5, 10, 20 mm screw lead 40 mm	[N]	12000 8000
Dynamic load (Fy), maximum	[N]	6000
Dynamic load (Fz), maximum	[N]	6000
Dynamic load torque (Mx), maximum	[Nm]	500
Dynamic load torque (My), maximum	[Nm]	600
Dynamic load torque (Mz), maximum	[Nm]	600
Drive shaft force (Frd), maximum ²	[N]	1000
Input/drive shaft torque (Mta), maximum	[Nm]	80
Ball screw diameter (do)	[mm]	32
Ball screw lead (p)	[mm]	5, 10, 20, 40
Weight of unit with zero stroke of every 100 mm of stroke of each carriage	[kg]	25,91 1,93 9,25

¹ See next page for deviating values of units with other carriage types. ² Only relevant for units without RediMount flange.

» Ordering key - see page 176 » Accessories - see page 117

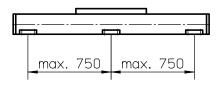
» Additional data - see page 172

Carriage Idle Torque (M idle) [Nm]

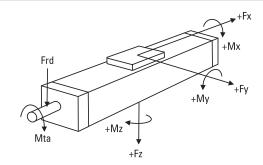
Innut on ood [mm]	Screw lead [mm]			
Input speed [rpm]	p = 5	p = 10	p = 20	p = 40
150	1,4	2,0	2,3	2,4
1500	2,5	3,0	3,3	3,8
3000	3,0	3,7	4,0	4,3

M idle = the input torque needed to move the carriage with no load on it.

Deflection of the Profile



A mounting clamp must be installed at least every 750 mm to be able to operate at maximum load. Less clamps may be required if less load is being operated, see the additional technical data for more information. Units with a profile length over 5400 mm consist of two profiles where the joint between the two profiles must be adequately supported on both sides.



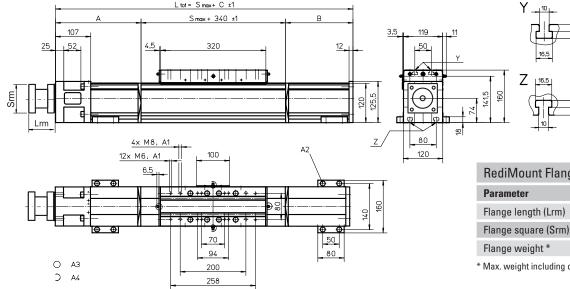
WM120D

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4

Ball Screw Drive, Ball Guide, Double Ball Nuts



A1: depth 22

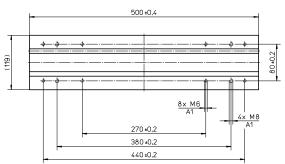
A2: socket cap screw ISO4762-M8×20 8.8

Stroke length (Smax) [mm]	A [mm]	B [mm]	C [mm]		
0 - 890 (0 - 710)	155	100	595 (775)		
891 - 1695 (711 - 1515)	225	170	735 (915)		
1696 - 2625 (1516 - 2445)	260	205	805 (985)		
2626 - 3555 (2446 - 3375)	295	240	875 (1055)		
Values between brackets – for units with long carriage					

Values between brackets = for units with long carriage

Performance Specifications

for Units with Single Long Carriage (L)		
Parameter		WM120D
Stroke length (Smax), maximum screw lead 5, 10, 20 mm screw lead 40 mm	[mm]	11000 4585
Total length (L tot), maximum screw lead 5, 10, 20 mm screw lead 40 mm	[mm]	12595 5780
Carriage length	[mm]	500
Dynamic load torque (My), maximum	[Nm]	1500
Dynamic load torque (Mz), maximum	[Nm]	1500



[kg]

Weight

RediMount Flange Specifications

Parameter		Min	Max
Flange length (Lrm)	[mm]	87	149
Flange square (Srm)	[mm]	90	200
Flange weight *	[kg]	6,	03

* Max. weight including coupling and fastening screws

A3: tapered lubricating nipple to DIN71412 M8×1 on fixed-bearing side as standard feature A4: can be changed over to one of the three alternative lubricating points by the customer

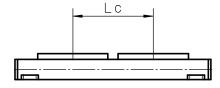
Stroke length (Smax) [mm]	A [mm]	B [mm]	C [mm]
3556 - 4485 (3376 - 4305)	330	275	945 (1125)
4486 - 5000 (4306 - 4820)	365	310	1015 (1195)
5001 - 11000 (4307 - 10820)	contact customer service		

Performance Specifications

for Units with Double Standard Carriage (Z)			
Parameter		WM120D	
Stroke length (Smax), maximum screw lead 5, 10, 20 mm screw lead 40 mm	[mm]	10730 4385	
Total length (L tot), maximum screw lead 5, 10, 20 mm screw lead 40 mm	[mm]	12595 5780	
Minimum distance between carriages (Lc)	[mm]	450	
Dynamic load (Fy), maximum	[N]	12000	
Dynamic load (Fz), maximum	[N]	12000	
Dynamic load torque (My), maximum	[Nm]	$L C^1 \times 6$	
Dynamic load torque (Mz), maximum	[Nm]	$L C^1 \times 6$	
Force required to move second carriage	[N]	30	
Total length (L tot)	[mm]	Smax + C + Lc	

¹ Value in mm

14,2





WV60 Ball Screw Drive, No Guides

General Specifications

Parameter	WV60
Profile size (w \times h) [mm]	60 × 60
Type of screw	ball screw with double nut
Carriage sealing system	self-adjusting plastic cover band
Screw supports	included in all units that require screw supports
Lubrication	central lubrication of all parts that require lubrication
Included accessories	4 × mounting clamps

Performance Specifications

Parameter		WV60
Stroke length (Smax), maximum screw lead 5, 20 mm screw lead 50 mm	[mm]	11000 5000
Total length (L tot), maximum screw lead 5, 20 mm screw lead 50 mm	[mm]	12050 5700
Linear speed, maximum	[m/s]	2,5
Acceleration, maximum	[m/s ²]	20
Repeatability	[± mm]	0,01
Input speed, maximum	[rpm]	3000
Operation temperature limits	[°C]	0-80
Dynamic load (Fx), maximum	[N]	4000
Dynamic load (Fy), maximum	[N]	0
Dynamic load (Fz), maximum	[N]	0
Dynamic load torque (Mx), maximum	[Nm]	0
Dynamic load torque (My), maximum	[Nm]	0
Dynamic load torque (Mz), maximum	[Nm]	0
Drive shaft force (Frd), maximum ¹	[N]	500
Input/drive shaft torque (Mta), maximum	[Nm]	35
Ball screw diameter (do)	[mm]	20
Ball screw lead (p)	[mm]	5, 20, 50
Weight of unit with zero stroke of every 100 mm of stroke of each carriage	[kg]	4,72 0,55 1,42

¹ Only relevant for units without RediMount flange.

» Ordering key - see page 177 » Accessories - see page 117

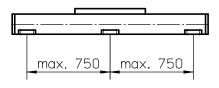
» Additional data - see page 172

Carriage Idle Torque (M idle) [Nm]

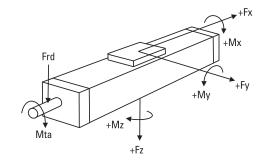
Input on ood [rpm]	Screw lead [mm]			
Input speed [rpm]	p = 5	p = 50		
150	0,7	0,9	1,1	
1500	1,3	1,5	1,5	
3000	1,7	1,9	2,1	

M idle = the input torque needed to move the carriage with no load on it.

Deflection of the Profile



A mounting clamp must be installed at least every 750 mm to be able to operate at maximum load. Less clamps may be required if less load is being operated, see the additional technical data for more information. Units with a profile length over 6300 mm consist of two profiles where the joint between the two profiles must be adequately supported on both sides.

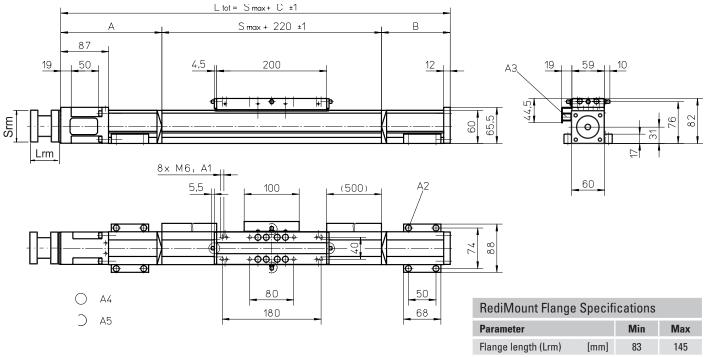


WV60

 Dimensions
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 Image: Comparison of the second second

Ball Screw Drive, No Guides



A1: depth 11

A2: socket cap screw ISO4762-M6×20 8.8

A3: ENF inductive sensor rail kit (optional - see page 150)

A4: tapered lubricating nipple to DIN71412 AM6 on fixed-bearing side as standard feature

A5: can be changed over to one of the three alternative lubricating points by the customer

Stroke length (Smax) [mm]	A [mm]	B [mm]	C [mm]
0 - 690	130	80	430
691 - 1415	155	105	480
1416 - 2155	175	125	520
2156 - 2885	200	150	570

Parameter		IVIIN	Max	
Flange length (Lrm)	[mm]	83	145	
Flange square (Srm)	[mm]	90	200	
Flange weight *	[kg]	[kg] 5,64		
* Max. weight including coupling and fastening screws				

Stroke length (Smax) [mm]	A [mm]	B [mm]	C [mm]
2886 - 3625	220	170	610
3626 - 4355	245	195	660
4256 - 5095	265	215	700
5096 - 11000	contact customer service		



WV80 Ball Screw Drive, No Guides

General Specifications

Parameter	WV80
Profile size (w × h) [mm]	80 × 80
Type of screw	ball screw with double nuts
Carriage sealing system	self-adjusting plastic cover band
Screw supports	included in all units that require screw supports
Lubrication	central lubrication of all parts that require lubrication
Included accessories	4 × mounting clamps

» Ordering key - see page 177 » Accessories - see page 117

» Additional data - see page 172

Carriage Idle Torque (M idle) [Nm]

Innut on ood [rnm]	Screw lead [mm]			
Input speed [rpm]	p = 5	p = 10	p = 20	p = 50
150	0,9	1,1	1,3	1,4
1500	1,6	1,9	2,1	2,3
3000	2,0	2,4	2,6	3,0

M idle = the input torque needed to move the carriage with no load on it.

Deflection of the Profile

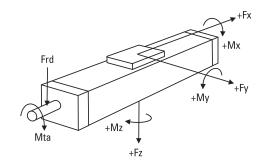
Performance Specifications

Parameter		WV80
Stroke length (Smax), maximum screw lead 5, 10, 20 mm screw lead 50 mm	[mm]	11000 5000
Total length (L tot), maximum screw lead 5, 10, 20 mm screw lead 50 mm	[mm]	11945 5635
Linear speed, maximum	[m/s]	2,5
Acceleration, maximum	[m/s ²]	20
Repeatability	[± mm]	0,01
Input speed, maximum	[rpm]	3000
Operation temperature limits	[°C]	0-80
Dynamic load (Fx), maximum	[N]	5000
Dynamic load (Fy), maximum	[N]	0
Dynamic load (Fz), maximum	[N]	0
Dynamic load torque (Mx), maximum	[Nm]	0
Dynamic load torque (My), maximum	[Nm]	0
Dynamic load torque (Mz), maximum	[Nm]	0
Drive shaft force (Frd), maximum ¹	[N]	700
Input/drive shaft torque (Mta), maximum	[Nm]	55
Ball screw diameter (do)	[mm]	25
Ball screw lead (p)	[mm]	5, 10, 20, 50
Weight of unit with zero stroke of every 100 mm of stroke of each carriage	[kg]	7,95 0,99 2,25

max. 750 max. 750

A mounting clamp must be installed at least every 750 mm to be able to operate at maximum load. Less clamps may be required if less load is being operated, see the additional technical data for more information. Units with a profile length over 6300 mm consist of two profiles where the joint between the two profiles must be adequately supported on both sides.

Definition of Forces



¹ Only relevant for units without RediMount flange.

WV80

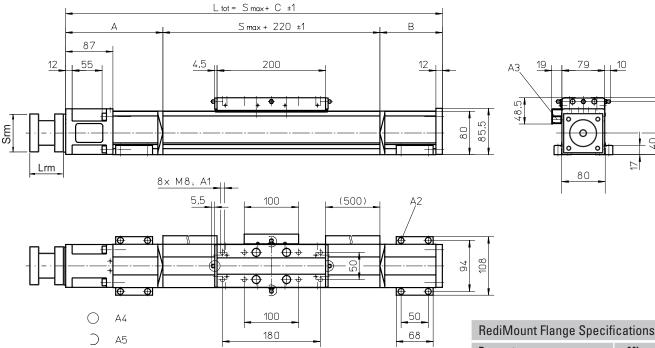
A1: depth 12 mm

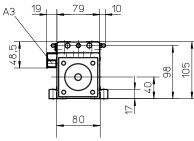
A2: socket cap screw ISO4762-M6×20 8.8

A3: ENF inductive sensor rail kit (optional - see page 150)

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Ball Screw Drive, No Guides





Parameter Min Max Flange length (Lrm) [mm] 83 145 Flange square (Srm) [mm] 90 200 Flange weight * 5,64 [kg]

* Max. weight including coupling and fastening screws

Stroke length (Smax) [mm]	A [mm]	B [mm]	C [mm]
0 - 775	125	50	395
776 - 1670	145	95	460
1671 - 2505	170	115	505
2506 - 3340	190	140	550

A4: tapered lubricating nipple to DIN71412 AM6 on fixed-bearing side as standard feature

A5: can be changed over to one of three alternative lubrication points by customer

Stroke length (Smax) [mm]	A [mm]	B [mm]	C [mm]
3341 - 4175	210	160	590
4176 - 5015	235	180	635
5016 - 11000	contact customer service		



WV120 Ball Screw Drive, No Guides

General Specifications

Parameter	WV120
Profile size (w \times h) [mm]	120 × 120
Type of screw	ball screw with double nuts
Carriage sealing system	self-adjusting plastic cover band
Screw supports	included in all units that require screw supports
Lubrication	central lubrication of all parts that require lubrication
Included accessories	4 × mounting clamps

Performance Specifications

Parameter		WV120
Stroke length (Smax), maximum screw lead 5, 10, 20 mm screw lead 40 mm	[mm]	11000 5000
Total length (L tot), maximum screw lead 5, 10, 20 mm screw lead 40 mm	[mm]	12260 5845
Linear speed, maximum	[m/s]	2,0
Acceleration, maximum	[m/s ²]	20
Repeatability	[± mm]	0,01
Input speed, maximum	[rpm]	3000
Operation temperature limits	[°C]	0-80
Dynamic load (Fx), maximum screw lead 5, 10, 20 mm screw lead 40 mm	[N]	12000 8000
Dynamic load (Fy), maximum	[N]	0
Dynamic load (Fz), maximum	[N]	0
Dynamic load torque (Mx), maximum	[Nm]	0
Dynamic load torque (My), maximum	[Nm]	0
Dynamic load torque (Mz), maximum	[Nm]	0
Drive shaft force (Frd), maximum ¹	[N]	1000
Input/drive shaft torque (Mta), maximum	[Nm]	80
Ball screw diameter (do)	[mm]	32
Ball screw lead (p)	[mm]	5, 10, 20, 40
Weight of unit with zero stroke of every 100 mm of stroke of each carriage ¹ Only relevant for units without RediMount flange.	[kg]	18,10 1,94 4,75
omy relevant for units without Regilviount flange.		

» Ordering key - see page 177 » Accessories - see page 117

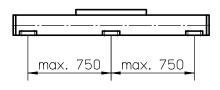
» Additional data - see page 172

Carriage Idle Torque (M idle) [Nm]

Innut on o d [rom]	Screw lead [mm]			
Input speed [rpm]	p = 5	p = 10	p = 20	p = 40
150	1,0	1,1	1,4	1,5
1500	2,1	2,2	2,5	2,8
3000	2,4	2,6	3,0	3,5

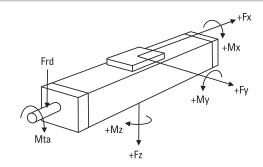
M idle = the input torque needed to move the carriage with no load on it.

Deflection of the Profile



A mounting clamp must be installed at least every 750 mm to be able to operate at maximum load. Less clamps may be required if less load is being operated, see the additional technical data for more information. Units with a profile length over 5400 mm consist of two profiles where the joint between the two profiles must be adequately supported on both sides.

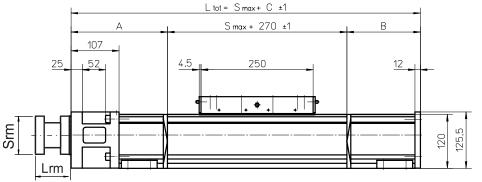
Definition of Forces



¹ Only relevant for units without RediMount flange.

WV120

Ball Screw Drive, No Guides



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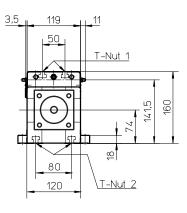
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Dimensions Projection

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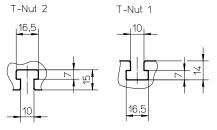
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140



RediMount Flange Specifications

Parameter		Min	Мах
Flange length (Lrm)	[mm]	87	149
Flange square (Srm)	[mm]	90	200
Flange weight *	[kg]	6,03	

* Max. weight including coupling and fastening screws

Stroke length (Smax) [mm]	A [mm]	B [mm]	C [mm]
0 - 940	145	50	465
941 - 1860	180	120	570
1861 - 2790	215	155	640
2791 - 3720	250	190	710

A3: tapered lubricating nipple to DIN71412 M8×1 on fixed-bearing side as standard feature A4: can be changed over to one of the three alternative lubricating points by the customer

4× M10; A1

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Φ

О A3

) A4

A2: socket cap screw ISO4762-M8×20 8.8

A1: depth 22

6,5

•

Stroke length (Smax) [mm]	A [mm]	B [mm]	C [mm]
3721 - 4650	285	225	780
4651 - 5000	320	255	845
5001 - 11000	contact customer service		



MLSM60D Ball Screw Drive, Ball Guide

General Specifications

Parameter	MLSM60D
Profile size (w × h) [mm]	160 × 65
Type of screw	ball screw with double nuts
Carriage sealing system	plastic cover band
Screw supports	included in all units that require screw supports
Lubrication	central lubrication of all parts that require lubrication
Included accessories	4 × mounting clamps

Performance Specifications for Units with Single Standard Carriage (N)¹

Parameter		MLSM60D
Stroke length (Smax), maximum	[mm]	4985
Total length (L tot), maximum	[mm]	5700
Linear speed, maximum	[m/s]	2,5
Acceleration, maximum	[m/s ²]	20
Repeatability	[± mm]	0,01
Input speed, maximum	[rpm]	3000
Operation temperature limits	[°C]	0-80
Dynamic load (Fx), maximum	[N]	5000
Dynamic load (Fy), maximum	[N]	6000
Dynamic load (Fz), maximum	[N]	6000
Dynamic load torque (Mx), maximum	[Nm]	400
Dynamic load torque (My), maximum	[Nm]	460
Dynamic load torque (Mz), maximum	[Nm]	460
Drive shaft force (Frd), maximum ²	[N]	350
Input/drive shaft torque (Mta), maximum	[Nm]	60
Ball screw diameter (do)	[mm]	25
Ball screw lead (p)	[mm]	5, 10, 20, 50
Weight of unit with zero stroke of every 100 mm of stroke of each carriage	[kg]	14,40 1,65 5,70

¹ See next page for deviating values of units with other carriage types.

² Only relevant for units without RediMount flange.

» Ordering key - see page 178 » Accessories - see page 117

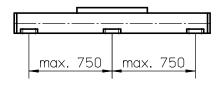
» Additional data - see page 172

Carriage Idle Torque (M idle) [Nm]

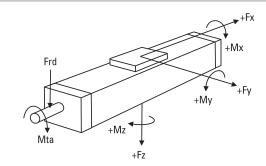
Input speed [rpm]	Screw lead [mm]			
	p = 5	p = 10	p = 20	p = 50
150	1,0	1,6	1,9	2,7
1500	1,6	2,2	2,3	3,4
3000	2,0	2,6	2,6	4,0

M idle = the input torque needed to move the carriage with no load on it.

Deflection of the Profile

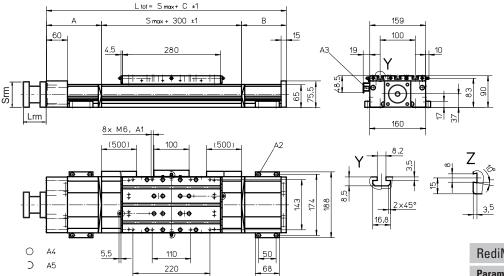


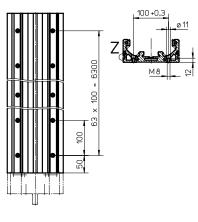
A mounting clamp must be installed at least every 750 mm to be able to operate at maximum load. Less clamps may be required if less load is being operated, see the additional technical data for more information.



MLSM60D

Ball Screw Drive, Ball Guide





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RediMount Flange Specifications			
Parameter		Min	Мах
Flange length (Lrm)	[mm]	81	143
Flange square (Srm)	[mm]	90	200
Flange weight * [kg] 5,58			
* Max. weight including coupling and fastening screws			

A1: depth 10

A2: socket cap screw ISO4762-M6×20 8.8

A3: ENF inductive sensor rail kit (optional - see page 150)

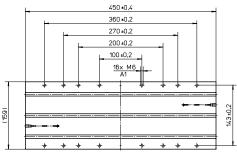
A4: tapered lubricating nipple to DIN71412 AM6 on fixed-bearing side as standard feature A5: can be changed over to one of the three alternative lubricating points by the customer

Stroke length (Smax) [mm]	A [mm]	B [mm]	C [mm]
0 - 750 (0 - 580)	90	45	435 (605)
751 - 1220 (581 - 1050)	105	90	495 (665)
1221 - 1980 (1051 - 1810)	125	110	535 (705)
1981 - 2730 (1811 - 2560)	150	135	585 (765)

Values between brackets = for units with long carriage

Performance Specifications for Units with Single Long Carriage (L)

Parameter		MLSM60D
Stroke length (Smax), maximum	[mm]	4815
Total length (L tot), maximum	[mm]	5700
Carriage length	[mm]	450
Dynamic load torque (My), maximum	[Nm]	940
Dynamic load torque (Mz), maximum	[Nm]	940
Weight	[kg]	6,5



A1: depth 10

Stroke length (Smax) [mm]	A [mm]	B [mm]	C [mm]
2731 - 3490 (2561 - 3320)	170	155	625 (795)
3491 - 4240 (3321 - 4070)	195	180	675 (845)
4241 - 5000 (4071 - 4830)	215	200	715 (885)
5001 - 5500 (4831 - 5330)	235	220	755 (925)

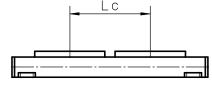
Performance Specifications for Units with Double Standard Carriage (Z)

Dimensions Projection Online Sizing & Selection!

 \Box

METRIC

Parameter		MLSM60D
Stroke length (Smax), maximum	[mm]	4665
Total length (L tot), maximum	[mm]	5700
Minimum distance between carriages (Lc)	[mm]	320
Dynamic load (Fy), maximum	[N]	12000
Dynamic load (Fz), maximum	[N]	12000
Dynamic load torque (My), maximum	[Nm]	$L C^1 \times 6$
Dynamic load torque (Mz), maximum	[Nm]	$L C^1 \times 6$
Force required to move second carriage	[N]	27
Total length (L tot)	[mm]	Smax + C + Lc
¹ Value in mm		



www.thomsonlinear.com



MLSM80D Ball Screw Drive, Ball Guide

General Specifications

Parameter	MLSM80D
Profile size (w × h) [mm]	240 × 85
Type of screw	ball screw with double nuts
Carriage sealing system	plastic cover band
Screw supports	included in all units that require screw supports
Lubrication	central lubrication of all parts that require lubrication
Included accessories	4 × mounting clamps

Performance Specifications for Units with Single Standard Carriage (N)¹

Parameter		MLSM80D
Stroke length (Smax), maximum	[mm]	4810
Total length (L tot), maximum	[mm]	5700
Linear speed, maximum	[m/s]	2,0
Acceleration, maximum	[m/s ²]	20
Repeatability	[± mm]	0,01
Input speed, maximum	[rpm]	3000
Operation temperature limits	[°C]	0-80
Dynamic load (Fx), maximum screw lead 5, 10, 20 mm screw lead 40 mm	[N]	12000 8000
Dynamic load (Fy), maximum	[N]	8000
Dynamic load (Fz), maximum	[N]	8000
Dynamic load torque (Mx), maximum	[Nm]	780
Dynamic load torque (My), maximum	[Nm]	900
Dynamic load torque (Mz), maximum	[Nm]	900
Drive shaft force (Frd), maximum ²	[N]	700
Input/drive shaft torque (Mta), maximum	[Nm]	85
Ball screw diameter (do)	[mm]	32
Ball screw lead (p)	[mm]	5, 10, 20, 40
Weight of unit with zero stroke of every 100 mm of stroke of each carriage	[kg]	29,5 2,7 11,5

¹ See next page for deviating values of units with other carriage types.

² Only relevant for units without RediMount flange.

» Ordering key - see page 178 » Accessories - see page 117

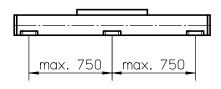
» Additional data - see page 172

Carriage Idle Torque (M idle) [Nm]

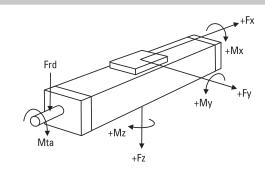
Input anod [rom]	Screw lead [mm]			
Input speed [rpm]	p = 5	p = 10	p = 20	p = 40
150	1,6	2,2	2,5	2,8
1500	2,7	3,2	3,4	4,0
3000	3,2	4,0	4,2	4,5

M idle = the input torque needed to move the carriage with no load on it.

Deflection of the Profile

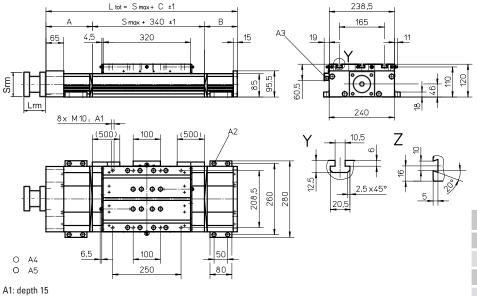


A mounting clamp must be installed at least every 750 mm to be able to operate at maximum load. Less clamps may be required if less load is being operated, see the additional technical data for more information.



MLSM80D

Ball Screw Drive, Ball Guide



B [mm]

90

120

150

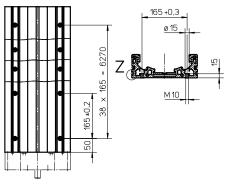
180

C [mm]

530 (710) 590 (770)

650 (830)

710 (890)



RediMount Flange Specifications

Online Sizing & Selection!

www.LinearMotioneering.com

Parameter		Min	Max
Flange length (Lrm)	[mm]	81	143
Flange square (Srm)	[mm]	90	200
Flange weight *	[kg]	5,	67

* Max. weight including coupling and fastening screws

Stroke length (Smax) [mm]	A [mm]	B [mm]	C [mm]
2621 - 3360 (2441 - 3180)	220	210	770 (950)
3361 - 4100 (3181 - 3920)	250	240	830 (1010)
4101 - 4840 (3921 - 4660)	280	270	890 (1070)
4841 - 5000 (4661 - 4820)	310	300	950 (1130)

Values between brackets = for units with long carriage

A3: ENF inductive sensor rail kit (optional - see page 150)

A2: socket cap screw ISO4762-M8×20 8.8

Stroke length (Smax) [mm]

0 - 750 (0 - 570)

751 - 1140 (571 - 960)

1141 - 1880 (961 - 1700)

1881 - 2620 (1701 - 2440)

Performance Specifications for Units with Single Long Carriage (L)

Parameter		MLSM80D
Stroke length (Smax), maximum	[mm]	4630
Total length (L tot), maximum	[mm]	5700
Carriage length	[mm]	500
Dynamic load torque (My), maximum	[Nm]	1750
Dynamic load torque (Mz), maximum	[Nm]	1750
Weight	[kg]	16

A4: tapered lubricating nipple to DIN71412 M8×1 on fixed-bearing side as standard feature A5: can be changed over to one of the three alternative lubricating points by the customer

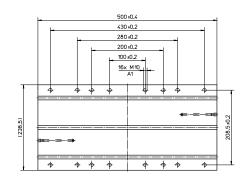
A [mm]

100

130

160

190



A1: depth 15

Performance Specifications for Units with Double Standard Carriage (Z)

Dimensions Projection

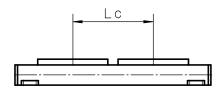
-F-

76

METRIC

Parameter		MLSM80D
Stroke length (Smax), maximum	[mm]	4410
Total length (L tot), maximum	[mm]	5700
Minimum distance between carriages (Lc)	[mm]	400
Dynamic load (Fy), maximum	[N]	16000
Dynamic load (Fz), maximum	[N]	16000
Dynamic load torque (My), maximum	[Nm]	L C ¹ × 8
Dynamic load torque (Mz), maximum	[Nm]	L C1 ×8
Force required to move second carriage	[N]	35
Total length (L tot)	[mm]	Smax + C + Lc

¹ Value in mm





M55 Ball Screw Drive, Ball Guide

General Specifications

Parameter	M55
Profile size (w \times h) [mm]	58 × 55
Type of screw	ball screw with single nut
Carriage sealing system	self-adjusting steel cover band
Screw supports	number of screw supports to be specified by customer at order
Lubrication	lubrication of ball screw
Included accessories	none

Performance Specifications for Units with Single Standard Carriage (A)¹

Parameter		M55
Stroke length (Smax), maximum	[mm]	2712
Total length (L tot), maximum	[mm]	2975
Linear speed, maximum	[m/s]	1,6
Acceleration, maximum	[m/s ²]	8
Repeatability	[± mm]	0,05
Input speed, maximum	[rpm]	3000
Operation temperature limits	[°C]	-20 - 70
Dynamic load (Fx), maximum	[N]	1000
Dynamic load (Fy), maximum	[N]	900
Dynamic load (Fz), maximum	[N]	900
Dynamic load torque (Mx), maximum	[Nm]	9
Dynamic load torque (My), maximum	[Nm]	48
Dynamic load torque (Mz), maximum	[Nm]	48
Drive shaft force (Frd), maximum ²	[N]	200
Input/drive shaft torque (Mta), maximum	[Nm]	12
Screw diameter (do)	[mm]	16
Screw lead (p)	[mm]	5, 10, 20
Weight of unit with zero stroke of every 100 mm of stroke of carriage of option single screw support of option double screw supports	[kg]	3,90 0,56 1,20 0,83 1,88

See next page for deviating values of units with other carriage types.
 Only relevant for units without RediMount flange.

» Ordering key - see page 179

» Accessories - see page 117

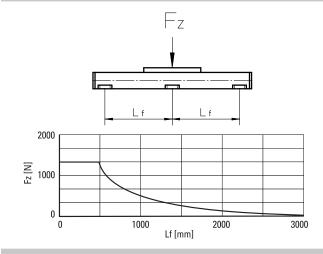
» Additional data - see page 172

Carriage Idle Torque (M idle) [Nm]

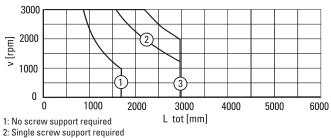
In most on a cal from 1	Screw lead [mm]			
Input speed [rpm]	p = 5	p = 10	p = 20	
500 - no screw supports	0,02	0,03	0,04	
500 - with screw supports	0,03	0,05	0,07	

M idle = the input torque needed to move the carriage with no load on it.

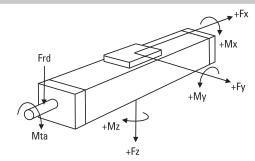
Deflection of the Profile



Critical Speed



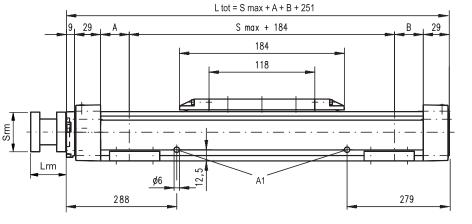
3: Double screw supports required

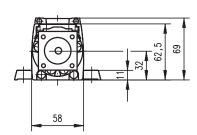


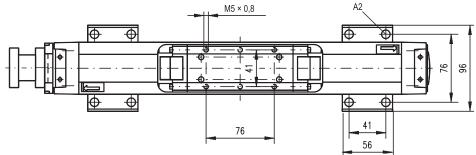
M55

Dimensions	Projection	Online Sizing & Selection!
METRIC	=	www.LinearMotioneering.com

Ball Screw Drive, Ball Guide









A1: lubrication holes A2: ø9,5/ø5,5 for socket head cap screw M5

Screw support configuration	A [mm]	B [mm]	Total length (L tot) [mm]
No screw support	6	6	L tot = Smax + A + B + 251
Single screw support	40	40	L tot = Smax + A + B + 251
Double screw supports	92	92	L tot = Smax + A + B + 251

Performance Specifications for Units with Double Standard Carriage (C)

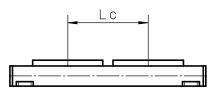
Parameter		M55
Stroke length (Smax), maximum	[mm]	2512
Total length (L tot), maximum	[mm]	2975
Minimum distance between carriages (Lc)	[mm]	200
Dynamic load (Fy), maximum	[N]	1350
Dynamic load (Fz), maximum	[N]	1350
Dynamic load torque (My), maximum	[Nm]	Lc ¹ × 0,675
Dynamic load torque (Mz), maximum	[Nm]	Lc ¹ × 0,675
Force required to move second carriage	[N]	2
Weight of unit with zero stroke of carriages	[kg]	6,5 2,4

Screw support configuration	A [mm]	B [mm]	Total length (L tot) [mm]
No screw support	6	6	L tot = Smax + A + B + Lc + 251
Single screw support	40	40	L tot = Smax + A + B + Lc + 251
Double screw supports	92	92	L tot = Smax + A + B + Lc + 251

RediMount Flange Specifications

Parameter		Min	Мах
Flange length (Lrm)	[mm]	57	92
Flange square (Srm)	[mm]	60	139
Flange weight *	[kg]	1,	84

* Max. weight including coupling and fastening screws





M75 Ball Screw Drive, Ball Guide

General Specifications

Parameter	M75
Profile size (w × h) [mm]	86 × 75
Type of screw	ball screw with single nut
Carriage sealing system	self-adjusting steel cover band
Screw supports	number of screw supports to be specified by customer at order
Lubrication	lubrication of ball screw
Included accessories	none

Performance Specifications for Units with Single Standard Carriage (A)¹

Parameter		M75
Stroke length (Smax), maximum screw lead 5, 20 mm screw lead 12,7 mm	[mm]	3772 2665
Total length (L tot), maximum screw lead 5, 20 mm screw lead 12,7 mm	[mm]	4075 2968
Linear speed, maximum	[m/s]	1,0
Acceleration, maximum	[m/s ²]	8
Repeatability	[± mm]	0,05
Input speed, maximum	[rpm]	3000
Operation temperature limits	[°C]	-20 - 70
Dynamic load (Fx), maximum	[N]	2500
Dynamic load (Fy), maximum	[N]	2000
Dynamic load (Fz), maximum	[N]	2000
Dynamic load torque (Mx), maximum	[Nm]	18
Dynamic load torque (My), maximum	[Nm]	130
Dynamic load torque (Mz), maximum	[Nm]	130
Drive shaft force (Frd), maximum ²	[N]	600
Input/drive shaft torque (Mta), maximum	[Nm]	30
Screw diameter (do)	[mm]	20
Screw lead (p)	[mm]	5, 12,7, 20
Weight of unit with zero stroke of every 100 mm of stroke of carriage of option single screw support of option double screw supports	[kg]	6,90 1,05 2,50 1,70 3,58

¹ See next page for deviating values of units with other carriage types.

42

» Ordering key - see page 179

» Accessories - see page 117

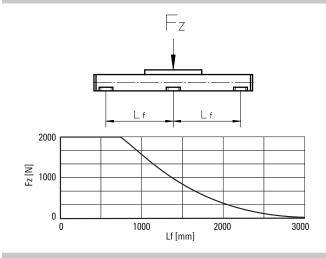
» Additional data - see page 172

Carriage Idle Torque (M idle) [Nm]

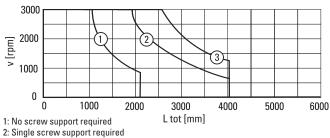
land and final	Screw lead [mm]			
Input speed [rpm]	p = 5	p = 12,7	p = 20	
500 - no screw supports	0,04	0,1	0,16	
500 - with screw supports	0,06	0,12	0,2	

 ${\bf M}$ idle = the input torque needed to move the carriage with no load on it.

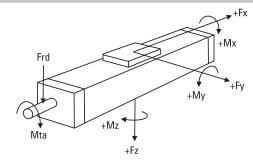
Deflection of the Profile



Critical Speed

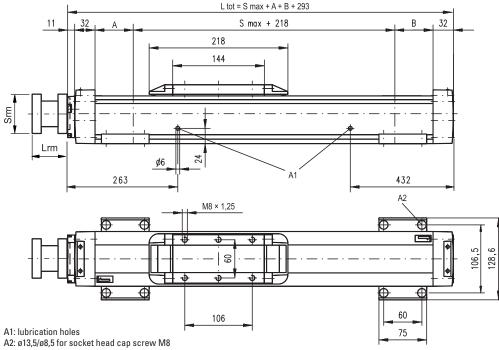


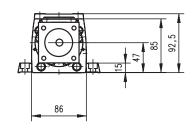
3: Double screw supports required



M75 Ball Screw Drive, Ball Guide

Dimensions	Projection	Online Sizing & Selection!
METRIC	$-\Box \oplus$	www.LinearMotioneering.com





Screw support configuration	A [mm]	B [mm]	Total length (L tot) [mm]
No screw support	5	5	L tot = Smax + A + B + 293
Single screw support	60	60	L tot = Smax + A + B + 293
Double screw supports	126	126	L tot = Smax + A + B + 293

Performance Specifications for Units with Double Standard Carriage (C)

Parameter		M75
Stroke length (Smax), maximum screw lead 5, 20 mm screw lead 12,7 mm	[mm]	3522 2415
Total length (L tot), maximum screw lead 5, 20 mm screw lead 12,7 mm	[mm]	4075 2968
Minimum distance between carriages (Lc)	[mm]	250
Dynamic load (Fy), maximum	[N]	3000
Dynamic load (Fz), maximum	[N]	3000
Dynamic load torque (My), maximum	[Nm]	Lc ¹ × 1,5
Dynamic load torque (Mz), maximum	[Nm]	Lc ¹ × 1,5
Force required to move second carriage	[N]	2
Weight of unit with zero stroke of carriages	[kg]	12,2 5,0

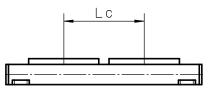
Screw support configuration	A [mm]	B [mm]	Total length (L tot) [mm]
No screw support	5	5	L tot = Smax + A + B + Lc + 293
Single screw support	60	60	L tot = Smax + A + B + Lc + 293
Double screw supports	126	126	L tot = Smax + A + B + Lc + 293
' Value in mm			

www.thomsonlinear.com

RediMount Flange Specifications

Parameter		Min	Max
Flange length (Lrm)	[mm]	81	143
Flange square (Srm)	[mm]	90	200
Flange weight *	[kg]	5,	60

* Max. weight including coupling and fastening screws





M100 Ball Screw Drive, Ball Guide

General Specifications

Parameter	M100
Profile size (w × h) [mm]	108 × 100
Type of screw	ball screw with single nut
Carriage sealing system	self-adjusting steel cover band
Screw supports	number of screw supports to be specified by customer at order
Lubrication	lubrication of ball screw
Included accessories	none

Performance Specifications for Units with Single Standard Carriage (A)¹

Parameter		M100
Stroke length (Smax), maximum screw lead 5, 10 mm screw lead 25 mm	[mm]	5578 4378
Total length (L tot), maximum screw lead 5, 10 mm screw lead 25 mm	[mm]	5974 4774
Linear speed, maximum	[m/s]	1,25
Acceleration, maximum	[m/s ²]	8
Repeatability	[± mm]	0,05
Input speed, maximum	[rpm]	3000
Operation temperature limits	[°C]	-20 - 70
Dynamic load (Fx), maximum	[N]	5000
Dynamic load (Fy), maximum	[N]	5000
Dynamic load (Fz), maximum	[N]	5000
Dynamic load torque (Mx), maximum	[Nm]	60
Dynamic load torque (My), maximum	[Nm]	400
Dynamic load torque (Mz), maximum	[Nm]	400
Drive shaft force (Frd), maximum ²	[N]	1000
Input/drive shaft torque (Mta), maximum	[Nm]	45
Screw diameter (do)	[mm]	25
Screw lead (p)	[mm]	5, 10, 25
Weight of unit with zero stroke of every 100 mm of stroke of carriage of option single screw support of option double screw supports	[kg]	14,3 1,72 4,00 1,86 4,42

¹ See next page for deviating values of units with other carriage types.

² Only relevant for units without RediMount flange.

» Ordering key - see page 179

» Accessories - see page 117

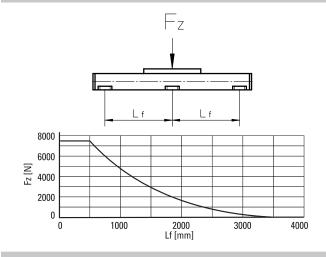
» Additional data - see page 172

Carriage Idle Torque (M idle) [Nm]

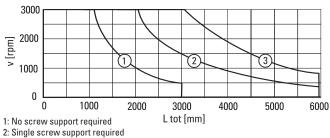
Innut on ood [mm]	Screw lead [mm]			
Input speed [rpm]	p = 5	p = 10	p = 25	
500 - no screw supports	0,08	0,14	0,32	
500 - with screw supports	0,1	0,16	0,37	

M idle = the input torque needed to move the carriage with no load on it.

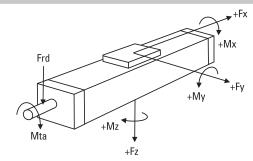
Deflection of the Profile



Critical Speed



3: Double screw supports required



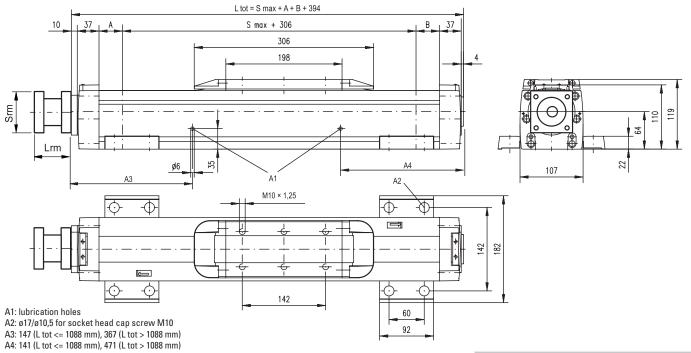
www.LinearMotioneering.com

Dimensions Projection Online Sizing & Selection!

METRIC

M100

Ball Screw Drive, Ball Guide



Screw support configuration	A [mm]	B [mm]	Total length (L tot) [mm]
No screw support	1	1	L tot = Smax + A + B + 394
Single screw support	31	31	L tot = Smax + A + B + 394
Double screw supports	86	86	L tot = Smax + A + B + 394

Performance Specifications for Units with Double Standard Carriage (C)

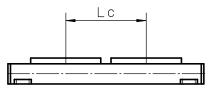
Parameter		M100
Stroke length (Smax), maximum screw lead 5, 10 mm screw lead 25 mm	[mm]	5228 4028
Total length (L tot), maximum screw lead 5, 10 mm screw lead 25 mm	[mm]	5974 4774
Minimum distance between carriages (Lc)	[mm]	350
Dynamic load (Fy), maximum	[N]	7500
Dynamic load (Fz), maximum	[N]	7500
Dynamic load torque (My), maximum	[Nm]	Lc ¹ × 3,75
Dynamic load torque (Mz), maximum	[Nm]	Lc ¹ × 3,75
Force required to move second carriage	[N]	2
Weight of unit with zero stroke of carriages	[kg]	25,3 8,0

Screw support configuration	A [mm]	B [mm]	Total length (L tot) [mm]
No screw support	1	1	L tot = Smax + A + B + Lc + 394
Single screw support	31	31	L tot = Smax + A + B + Lc + 394
Double screw supports	86	86	L tot = Smax + A + B + Lc + 394
¹ Value in mm			

RediMount Flange Specifications

Parameter		Min	Мах
Flange length (Lrm)	[mm]	81	143
Flange square (Srm)	[mm]	90	200
Flange weight *	[kg]	5,6	60

* Max. weight including coupling and fastening screws



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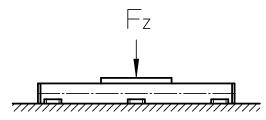
2HB10 Ball Screw Drive, Ball Guide

» Ordering key - see page 180 » Accessories - see page 117

General Specifications

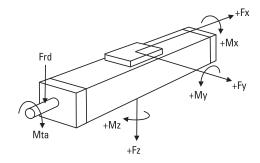
Parameter	2HB10
Profile size (w × h) [mm]	100 × 60
Type of screw	ball screw
Carriage sealing system	none (optional shroud or bellows)
Screw supports	none
Lubrication	lubrication of screw and guides
Included accessories	RediMount™ kit

Deflection of the Profile



The unit must be continuously supported by a machined surface under its entire length.

Definition of Forces



Performance Specifications

Parameter		2HB10
Stroke length (Smax), maximum	[mm]	1375
Linear speed, maximum	[m/s]	0,47
Acceleration, maximum	[m/s ²]	9,8
Repeatability	[± mm]	0,005
Input speed, maximum	[rpm]	2800
Operation temperature limits	[°C]	-20 - 80
Dynamic load (Fx), maximum	[N]	2100
Dynamic load (Fy), maximum	[N]	8000
Dynamic load (Fz), maximum	[N]	8000
Dynamic load torque (Mx), maximum	[Nm]	279
Dynamic load torque (My), maximum	[Nm]	216
Dynamic load torque (Mz), maximum	[Nm]	216
Drive shaft force (Frd), maximum ¹	[N]	533
Input/drive shaft torque (Mta), maximum	[Nm]	1,86
Ball screw diameter (do)	[mm]	16
Ball screw lead (p)	[mm]	5, 10
Weight of unit with zero stroke of every 100 mm of stroke of each carriage	[kg]	2,59 0,69 0,82

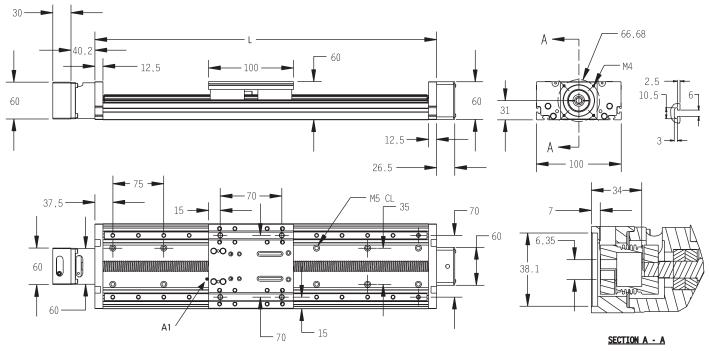
¹ Only relevant for units without RediMount flange.

2HB10

 Dimensions
 Projection
 Online Sizing & Selection!

 METRIC
 Image: Compared to the selection of the sele

Ball Screw Drive, Ball Guide



A1: lubrication nipple (using the unit with the nipple mounted makes the stroke 10 mm shorter).

Standard NEMA23 motor dimensions are shown. Other mounting sizes are available and easily configured. Please see www.LinearMotioneering.com for details.

Ordering Length (L) and Maximum Stroke (Smax)

L = Smax + 125



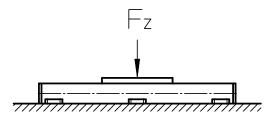
2HB20 Ball Screw Drive, Ball Guide

» Ordering key - see page 180 » Accessories - see page 117

General Specifications

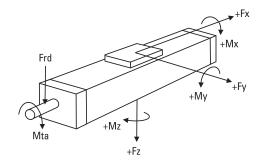
Parameter	2HB20		
Profile size (w × h) [mm]	200 × 90		
Type of screw	ball screw		
Carriage sealing system	none (optional shroud or bellows)		
Screw supports	none		
Lubrication	lubrication of screw and guides		
Included accessories	RediMount™ kit		

Deflection of the Profile



The unit must be continuously supported by a machined surface under its entire length.

Definition of Forces



Performance Specifications

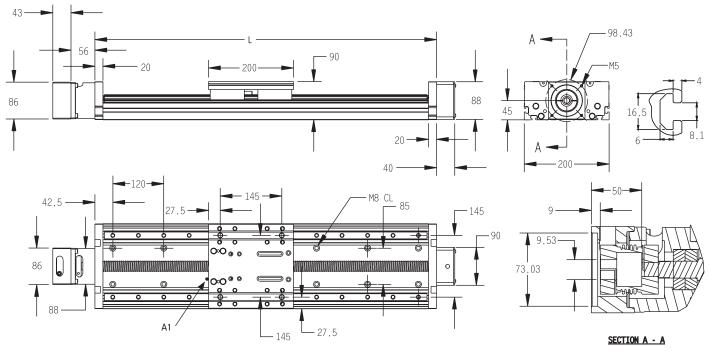
Parameter		2HB20
Stroke length (Smax), maximum	[mm]	2760
Linear speed, maximum	[m/s]	0,75
Acceleration, maximum	[m/s ²]	9,8
Repeatability	[± mm]	0,005
Input speed, maximum	[rpm]	1800
Operation temperature limits	[°C]	-20 - 80
Dynamic load (Fx), maximum	[N]	4697
Dynamic load (Fy), maximum	[N]	34000
Dynamic load (Fz), maximum	[N]	34000
Dynamic load torque (Mx), maximum	[Nm]	2463
Dynamic load torque (My), maximum	[Nm]	1903
Dynamic load torque (Mz), maximum	[Nm]	1903
Drive shaft force (Frd), maximum ¹	[N]	533
Input/drive shaft torque (Mta), maximum	[Nm]	15,5
Ball screw diameter (do)	[mm]	25
Ball screw lead (p)	[mm]	5, 10, 25
Weight of unit with zero stroke of every 100 mm of stroke of each carriage	[kg]	13,32 1,70 4,47

¹ Only relevant for units without RediMount flange.

2HB20

Dimensions	Projection	Online Sizing & Selection!
METRIC	\square	www.LinearMotioneering.com

Ball Screw Drive, Ball Guide



A1: lubrication nipple (using the unit with the nipple mounted makes the stroke 10 mm shorter).

Standard NEMA23 motor dimensions are shown. Other mounting sizes are available and easily configured. Please see www.LinearMotioneering.com for details.

Ordering Length (L) and Maximum Stroke (Smax)

L = Smax + 240



2RB12 Ball Screw Drive, Ball Guide

» Ordering key - see page 181 » Accessories - see page 117

General Specifications

Parameter	2RB12		
Profile size (w \times h) [mm] ¹	130 × 40		
Type of screw	ball screw		
Carriage sealing system	none (optional bellows)		
Screw supports	none		
Lubrication	lubrication of screws and guides		
Included accessories	RediMount [™] kit		

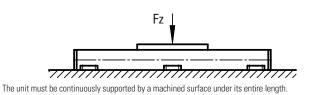
¹Base width × carriage height.

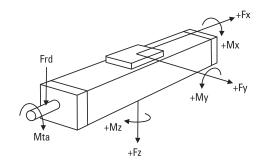
Performance Specifications

Parameter		2RB12
Stroke length (Smax), maximum	[mm]	1951
Linear speed, maximum	[m/s]	0,47
Acceleration, maximum	[m/s ²]	9,8
Repeatability	[± mm]	0,005
Accuracy	[± mm]	0,025 / 300 mm
Input speed, maximum	[rpm]	2800
Operation temperature limits	[°C]	-20 - 80
Dynamic load (Fx), maximum	[N]	2100
Dynamic load (Fy), maximum	[N]	880
Dynamic load (Fz), maximum	[N]	1760
Dynamic load torque (Mx), maximum	[Nm]	65,5
Dynamic load torque (My), maximum	[Nm]	76,8
Dynamic load torque (Mz), maximum	[Nm]	38,4
Drive shaft force (Frd), maximum ¹	[N]	533
Input/drive shaft torque (Mta), maximum	[Nm]	1,86
Ball screw diameter (do)	[mm]	16
Ball screw lead (p)	[mm]	5, 10
Weight of unit with zero stroke of every 100 mm of stroke of each carriage	[kg]	3,88 0,93 1,32

¹ Only relevant for units without RediMount flange.

Deflection of the Profile



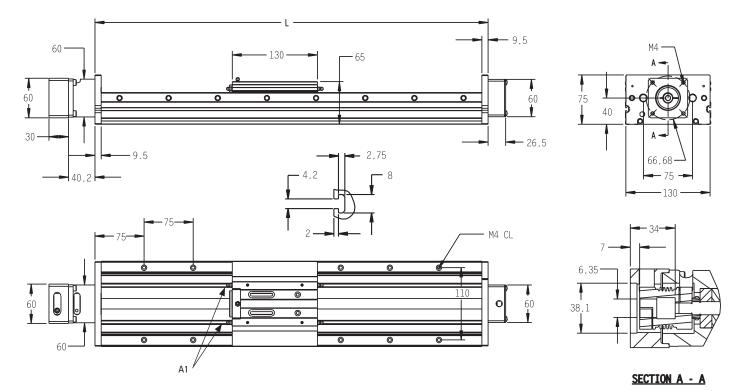


2RB12

 Dimensions
 Projection
 Online Sizing & Selection!

 METRIC
 Image: Comparison of the second second

Ball Screw Drive, Ball Guide



A1: lubrication nipples (using the unit with the nipples mounted makes the stroke 10 mm shorter).

Standard NEMA23 motor dimensions are shown. Other mounting sizes are available and easily configured. Please see www.LinearMotioneering.com for details.

Ordering Length (L) and Maximum Stroke (Smax)

L = Smax + 149



2RB16 Ball Screw Drive, Ball Guide

» Ordering key - see page 181 » Accessories - see page 117

General Specifications

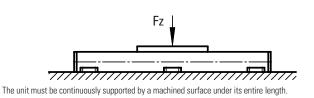
Parameter	2RB16		
Profile size (w \times h) [mm] ¹	160 × 48		
Type of screw	ball screw		
Carriage sealing system	none (optional bellows)		
Screw supports	none		
Lubrication	lubrication of screws and guides		
Included accessories	RediMount [™] kit		

¹Base width × carriage height.

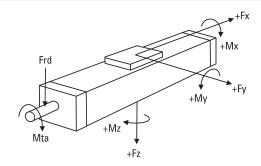
Performance Specifications

Parameter		2RB16
Stroke length (Smax), maximum	[mm]	2815
Linear speed, maximum	[m/s]	0,73
Acceleration, maximum	[m/s ²]	9,8
Repeatability	[± mm]	0,005
Accuracy	[± mm]	0,025 / 300 mm
Input speed, maximum	[rpm]	2200
Operation temperature limits	[°C]	-20 - 80
Dynamic load (Fx), maximum	[N]	2998
Dynamic load (Fy), maximum	[N]	2588
Dynamic load (Fz), maximum	[N]	5176
Dynamic load torque (Mx), maximum	[Nm]	243
Dynamic load torque (My), maximum	[Nm]	299
Dynamic load torque (Mz), maximum	[Nm]	150
Drive shaft force (Frd), maximum ¹	[N]	533
Input/drive shaft torque (Mta), maximum	[Nm]	2,66
Ball screw diameter (do)	[mm]	20
Ball screw lead (p)	[mm]	5, 10, 20
Weight of unit with zero stroke of every 100 mm of stroke of each carriage	[kg]	6,17 1,44 2,25

Deflection of the Profile



Definition of Forces



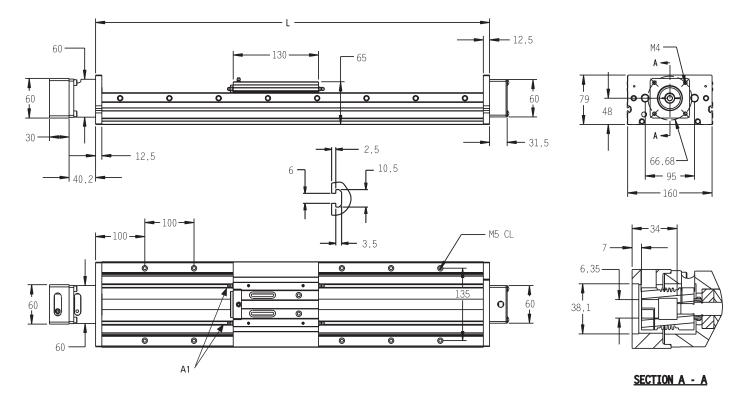
¹ Only relevant for units without RediMount flange.

2RB16

 Dimensions
 Projection
 Online Sizing & Selection!

 METRIC
 Image: Comparison of the second second

Ball Screw Drive, Ball Guide



A1: lubrication nipples (using the unit with the nipples mounted makes the stroke 10 mm shorter).

Standard NEMA23 motor dimensions are shown. Other mounting sizes are available and easily configured. Please see www.LinearMotioneering.com for details.

Ordering Length (L) and Maximum Stroke (Smax)

L = Smax + 185

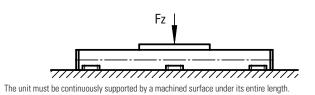


Lead Screw Drive, Ball Guide – Inch Interface

General Specifications

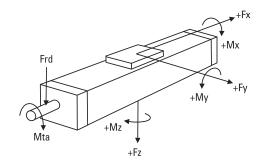
Parameter	2DB08		
Profile size (w \times h) [inch]	4.50 × 1.625		
Type of screw	lead screw		
Carriage sealing system	none (optional bellows)		
Screw supports	none		
Lubrication	lubrication of screws and guides		
Included accessories	RediMount [™] kit		

Deflection of the Profile



» Ordering key - see page 182 » Accessories - see page 117

Definition of Forces



Performance Specifications

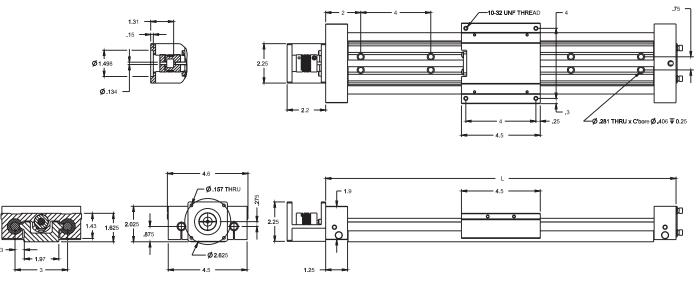
Parameter		2DB08
Stroke length (Smax), maximum	[inch]	41
Linear speed, maximum	[inch/sec]	33.3
Acceleration, maximum	[inch/s ²]	385
Repeatability	[± inch]	0.0002
Accuracy	[± inch]	0.007 / 11.81 in
Input speed, maximum	[rpm]	2000
Operation temperature limits	[°F]	-4 - 176
Dynamic load (Fx), maximum	[lbs]	20
Dynamic load (Fy), maximum	[lbs]	168
Dynamic load (Fz), maximum	[lbs]	336
Dynamic load torque (Mx), maximum	[lbf-in]	500
Dynamic load torque (My), maximum	[lbf-in]	500
Dynamic load torque (Mz), maximum	[lbf-in]	250
Drive shaft force (Frd), maximum ¹	[lbf]	50
Input/drive shaft torque (Mta), maximum	[lbf-in]	3.54
Lead screw diameter (do)	[inch]	0.375
Lead screw lead (p)	[inch]	0.1, 0.25, 0.5, 0.75, 1
Weight of unit with zero stroke of every 100mm of stroke of each carriage	[lb]	5.93 1.16 1.89

¹ With radial mount option only

Dimensions Projection **Online Sizing & Selection!** INCH $\bigcirc \square$

www.LinearMotioneering.com

Lead Screw Drive, Ball Guide – Inch Interface



Standard NEMA23 motor dimensions are shown. Other mounting sizes are available and easily configured. Please see www.LinearMotioneering.com for details.

Ordering Length (L) and Maximum Stroke (Smax) L = Smax + 7.0

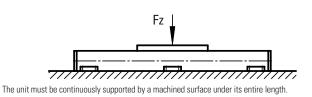


Ball Screw Drive, Ball Guide – Inch Interface

General Specifications

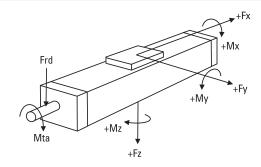
Parameter	2DB120		
Profile size (w \times h) [inch]	6 × 2.125		
Type of screw	ball screw		
Carriage sealing system	none (optional bellows)		
Screw supports	none		
Lubrication	lubrication of screws and guides		
Included accessories	RediMount [™] kit		

Deflection of the Profile



» Ordering key - see page 182 » Accessories - see page 117

Definition of Forces



Performance Specifications

Parameter		2DB120
Stroke length (Smax), maximum	[inch]	63
Linear speed, maximum	[inch/sec]	10.0
Acceleration, maximum	[inch/s²]	385
Repeatability standard nut preloaded nut	[± inch]	0.0020 0.0002
Accuracy	[± inch]	0.002 / 12 in
Input speed, maximum	[rpm]	3000
Operation temperature limits	[°F]	-4 - 176
Dynamic load (Fx), maximum	[lbs]	190
Dynamic load (Fy), maximum	[lbs]	1058
Dynamic load (Fz), maximum	[lbs]	2115
Dynamic load torque (Mx), maximum	[lbf-in]	4150
Dynamic load torque (My), maximum	[lbf-in]	4150
Dynamic load torque (Mz), maximum	[lbf-in]	2071
Drive shaft force (Frd), maximum ¹	[lbf]	120
Input/drive shaft torque (Mta), maximum	[lbf-in]	6.73
Ball screw diameter (do)	[inch]	0.5
Ball screw lead (p)	[inch]	0.631
Weight of unit with zero stroke of every 100mm of stroke of each carriage	[lb]	13.17 2.30 4.29

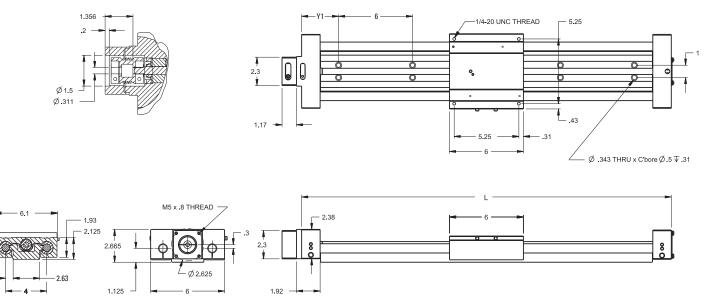
¹ With radial mount option only.

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Dimensions Projection Online Sizing & Selection! INCH $\bigcirc \square$

www.LinearMotioneering.com

Ball Screw Drive, Ball Guide – Inch Interface



Standard NEMA23 motor dimensions are shown. Other mounting sizes are available and easily configured. Please see www.LinearMotioneering.com for details.

Ordering Length (L) and Maximum Stroke (Smax) L = Smax + 9.0



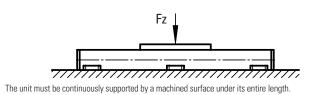
2DB12J

Ball Screw Drive, Ball Guide – Inch Interface

General Specifications

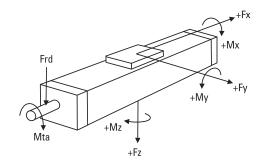
Parameter	2DB12J
Profile size (w \times h) [inch]	6 × 2.562
Type of screw	ball screw
Carriage sealing system	none (optional bellows)
Screw supports	none
Lubrication	lubrication of screws and guides
Included accessories	RediMount [™] kit

Deflection of the Profile



» Ordering key - see page 182 » Accessories - see page 117

Definition of Forces



Performance Specifications

Parameter		2DB12J
Stroke length (Smax), maximum	[inch]	63
Linear speed, maximum	[inch/sec]	25.0
Acceleration, maximum	[inch/s²]	385
Repeatability	[± inch]	0.0002
Accuracy	[± inch]	0.002 / 12 in
Input speed, maximum	[rpm]	3000
Operation temperature limits	[°F]	-4 - 176
Dynamic load (Fx), maximum	[lbs]	375
Dynamic load (Fy), maximum	[lbs]	1058
Dynamic load (Fz), maximum	[lbs]	2115
Dynamic load torque (Mx), maximum	[lbf-in]	4150
Dynamic load torque (My), maximum	[lbf-in]	4150
Dynamic load torque (Mz), maximum	[lbf-in]	2071
Drive shaft force (Frd), maximum ¹	[lbf]	120
Input/drive shaft torque (Mta), maximum	[lbf-in]	33.19
Ball screw diameter (do)	[inch]	0.50
Ball screw lead (p)	[inch]	0.5
Weight of unit with zero stroke of every 100mm of stroke of each carriage	[lb]	13.58 2.296 4.850

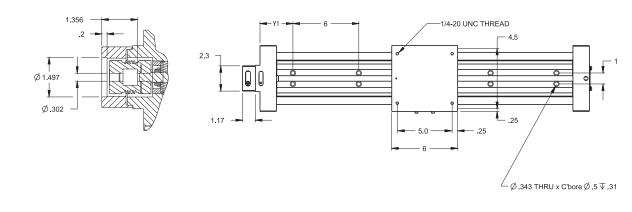
¹ With radial mount option only.

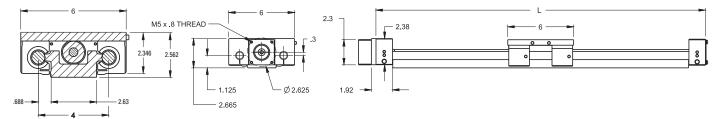
2DB12J

 Dimensions
 Projection
 Online Sizing & Selection!

 INCH
 Image: Comparison of the second se

Ball Screw Drive, Ball Guide – Inch Interface





Standard NEMA23 motor dimensions are shown. Other mounting sizes are available and easily configured. Please see www.LinearMotioneering.com for details.

Ordering Length (L) and Maximum Stroke (Smax) L = Smax + 9.0

www.thomsonlinear.com

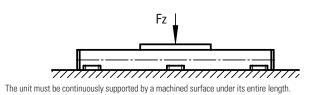


Ball Screw Drive, Ball Guide – Inch Interface

General Specifications

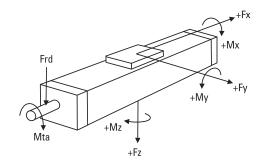
Parameter	2DB160
Profile size (w \times h) [inch]	7.5 × 2.625
Type of screw	ball screw
Carriage sealing system	none (optional bellows)
Screw supports	none
Lubrication	lubrication of screws and guides
Included accessories	RediMount [™] kit

Deflection of the Profile



» Ordering key - see page 182 » Accessories - see page 117

Definition of Forces



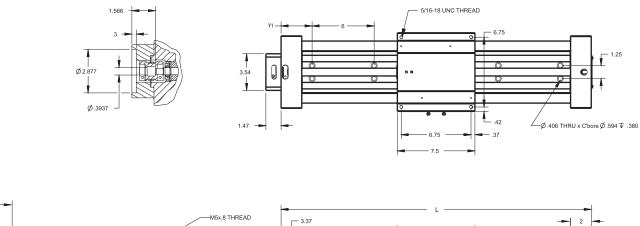
Performance Specifications

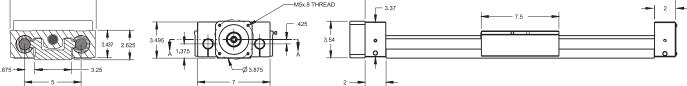
Parameter		2DB160
Stroke length (Smax), maximum	[inch]	84.5
Linear speed, maximum	[inch/sec]	8.3
Acceleration, maximum	[inch/s ²]	385
Repeatability standard nut preloaded nut	[± inch]	0.0020 0.0002
Accuracy	[± inch]	0.002 / 12 in
Input speed, maximum	[rpm]	2500
Operation temperature limits	[°F]	-4 - 176
Dynamic load (Fx), maximum	[lbs]	350
Dynamic load (Fy), maximum	[lbs]	1777
Dynamic load (Fz), maximum	[lbs]	3555
Dynamic load torque (Mx), maximum	[lbf-in]	8850
Dynamic load torque (My), maximum	[lbf-in]	8450
Dynamic load torque (Mz), maximum	[lbf-in]	4195
Drive shaft force (Frd), maximum ¹	[lbf]	120
Input/drive shaft torque (Mta), maximum	[lbf-in]	12.39
Ball screw diameter (do) inch diameters metric diameters	[inch] [mm]	0.75 20
Ball screw lead (p) inch leads metric leads	[inch] [mm]	0.2 5,0
Weight of unit with zero stroke of every 100 mm of stroke of each carriage	[lb]	26.74 3.86 8.61

Dimensions Projection **Online Sizing & Selection!** INCH $\bigcirc \subset]$

www.LinearMotioneering.com

Ball Screw Drive, Ball Guide – Inch Interface





Standard NEMA23 motor dimensions are shown. Other mounting sizes are available and easily configured. Please see www.LinearMotioneering.com for details.

Ordering Length (L) and Maximum Stroke (Smax) L = Smax + 11.5



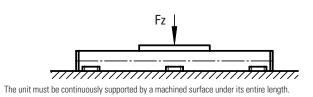
2DB16J

Ball Screw Drive, Ball Guide – Inch Interface

General Specifications

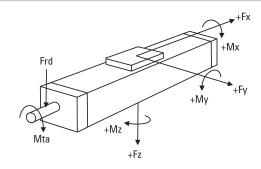
Parameter	2DB16J
Profile size (w \times h) [inch]	7.5 × 3.062
Type of screw	ball screw
Carriage sealing system	none (optional bellows)
Screw supports	none
Lubrication	lubrication of screws and guides
Included accessories	RediMount [™] kit

Deflection of the Profile



» Ordering key - see page 182 » Accessories - see page 117

Definition of Forces



Performance Specifications

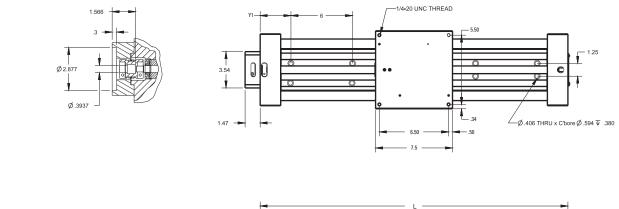
Parameter		2DB16J
Stroke length (Smax), maximum	[inch]	84.5
Linear speed, maximum	[inch/sec]	41.67
Acceleration, maximum	[inch/s²]	385
Repeatability	[± inch]	0.0002
Accuracy	[± inch]	0.002 / 12 in
Input speed, maximum	[rpm]	2500
Operation temperature limits	[°F]	-4 - 176
Dynamic load (Fx), maximum	[lbs]	350
Dynamic load (Fy), maximum	[lbs]	1777
Dynamic load (Fz), maximum	[lbs]	3555
Dynamic load torque (Mx), maximum	[lbf-in]	8877
Dynamic load torque (My), maximum	[lbf-in]	8098
Dynamic load torque (Mz), maximum	[lbf-in]	4053
Drive shaft force (Frd), maximum ¹	[lbf]	120
Input/drive shaft torque (Mta), maximum	[lbf-in]	30.98
Ball screw diameter (do)	[inch]	0.631, 0.750
Ball screw lead (p)	[inch]	0.5, 1.0
Weight of unit with zero stroke of every 100mm of stroke of each carriage	[lb]	25.73 3.86 7.70

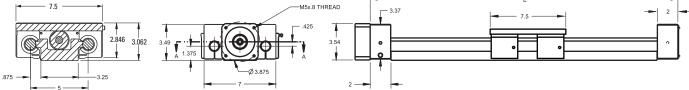
¹ With radial mount option only.

2DB16J

Dimensions	Projection	Online Sizing & Selection!
INCH	$\oplus \Box$	www.LinearMotioneering.com

Ball Screw Drive, Ball Guide – Inch Interface





Standard NEMA23 motor dimensions are shown. Other mounting sizes are available and easily configured. Please see www.LinearMotioneering.com for details.

Ordering Length (L) and Maximum Stroke (Smax) L = Smax + 11.5



Linear Motion Systems with Ball Screw Drive and Slide Guide

Overview

Movopart M



Features

- Can be installed in any orientation
- Self-adjusting stainless steel cover band
- Patented internal self-adjusting prism slide guides
- Wash down protected versions available.

Parameter		M55	M75	M100
Profile size (width × height)	[mm]	58 × 55	86 × 75	108 × 100
Stroke length (Smax), maximum	[mm]	2712	3772	5578
Linear speed, maximum	[m/s]	1,0	1,6	1,6
Dynamic carriage load (Fz), maximum	[N]	400	1485	3005
Remarks		single ball nut	single ball nut	single ball nut
Page		66	68	70

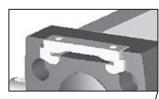
Linear Motion Systems with Ball Screw Drive and Slide Guide

Overview

M-Series Technical Presentation

Cover band

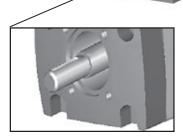
The self-adjusting magnetically sealed stainless steel cover band protects the unit from the penetration of dirt, dust and liquids.



Environmental protection

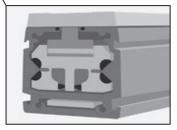
The standard unit can operate in harsh environments but is also available in a wash down version for environments that are dusty, dirty and/or wet.





Ball screw drive The ball screw ensures high accuracy and efficiency and the optional screw supports enable higher speeds.

Note! the unit is pictured without a RediMount[™] flange



Prism slide guides

The patented self-aligning prism slide guides are accurate, durable and are resistant to vibrations and shock loads.



M55 Ball Screw Drive, Slide Guide

General Specifications

Parameter	M55
Profile size (w × h) [mm]	58 × 55
Type of screw	ball screw with single nut
Carriage sealing system	self-adjusting steel cover band
Screw supports	number of screw supports to be specified by customer at order
Lubrication	lubrication of ball screw
Included accessories	none

Performance Specifications for Units with Single Standard Carriage (A)¹

Parameter		M55
Stroke length (Smax), maximum	[mm]	2712
Total length (L tot), maximum	[mm]	2975
Linear speed, maximum	[m/s]	1,0
Acceleration, maximum	[m/s ²]	8
Repeatability	[± mm]	0,05
Input speed, maximum	[rpm]	3000
Operation temperature limits	[°C]	-20 - 70
Dynamic load (Fx), maximum	[N]	1000
Dynamic load (Fy), maximum	[N]	400
Dynamic load (Fz), maximum	[N]	400
Dynamic load torque (Mx), maximum	[Nm]	9
Dynamic load torque (My), maximum	[Nm]	23
Dynamic load torque (Mz), maximum	[Nm]	23
Drive shaft force (Frd), maximum ²	[N]	200
Input/drive shaft torque (Mta), maximum	[Nm]	12
Screw diameter (do)	[mm]	16
Screw lead (p)	[mm]	5, 10, 20
Weight of unit with zero stroke of every 100 mm of stroke of carriage of option single screw support of option double screw supports	[kg]	3,06 0,44 1,20 0,83 1,88

¹ See next page for deviating values of units with other carriage types.
 ² Only relevant for units without RediMount flange.

» Ordering key - see page 183

» Accessories - see page 117

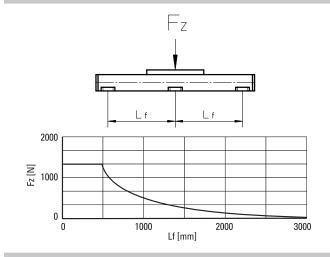
» Additional data - see page 173

Carriage Idle Torque (M idle) [Nm]

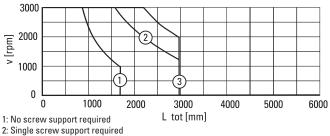
Innut on ood [mm]	Screw lead [mm]			
Input speed [rpm]	p = 5	p = 10	p = 20	
500 - no screw supports	0,10	0,15	0,30	
500 - with screw supports	0,13	0,27	0,45	

M idle = the input torque needed to move the carriage with no load on it.

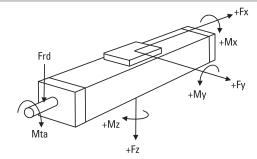
Deflection of the Profile



Critical Speed



3: Double screw supports required

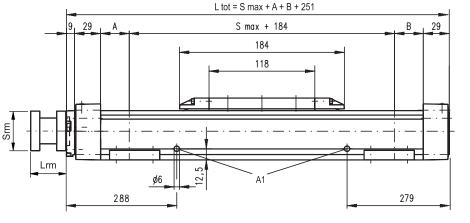


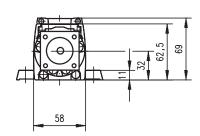
M55

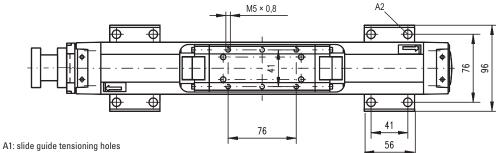
Dimensions Projection **Online Sizing & Selection!** METRIC \square

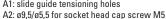
www.LinearMotioneering.com

Ball Screw Drive, Slide Guide









Screw support configuration	A [mm]	B [mm]	Total length (L tot) [mm]
No screw support	6	6	L tot = Smax + A + B + 251
Single screw support	32	32	L tot = Smax + A + B + 251
Double screw supports	83	83	L tot = Smax + A + B + 251

Performance Specifications for Units with Double Standard Carriage (C)

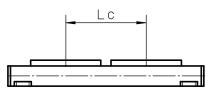
Parameter		M55
Stroke length (Smax), maximum	[mm]	2512
Total length (L tot), maximum	[mm]	2975
Minimum distance between carriages (Lc)	[mm]	200
Dynamic load (Fy), maximum	[N]	600
Dynamic load (Fz), maximum	[N]	600
Dynamic load torque (My), maximum	[Nm]	Lc ¹ × 0,3
Dynamic load torque (Mz), maximum	[Nm]	$Lc^1 \times 0,3$
Force required to move second carriage	[N]	35
Weight of unit with zero stroke of carriages	[kg]	5,14 2,40

Screw support configuration	A [mm]	B [mm]	Total length (L tot) [mm]
No screw support	6	6	L tot = Smax + A + B + Lc + 251
Single screw support	32	32	L tot = Smax + A + B + Lc + 251
Double screw supports	83	83	L tot = Smax + A + B + Lc + 251

RediMount Flange Specifications

Parameter		Min	Мах
Flange length (Lrm)	[mm]	57	92
Flange square (Srm)	[mm]	60	139
Flange weight *	[kg]	1,	84

* Max. weight including coupling and fastening screws



¹ Value in mm

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M75 Ball Screw Drive, Slide Guide

General Specifications

Parameter	M75
Profile size (w × h) [mm]	86 × 75
Type of screw	ball screw with single nut
Carriage sealing system	self-adjusting steel cover band
Screw supports	number of screw supports to be specified by customer at order
Lubrication	lubrication of ball screw
Included accessories	none

Performance Specifications for Units with Single Standard Carriage (A)¹

Parameter		M75
Stroke length (Smax), maximum screw lead 5, 20 mm screw lead 12,7 mm	[mm]	3772 2665
Total length (L tot), maximum screw lead 5, 20 mm screw lead 12,7 mm	[mm]	4075 2968
Linear speed, maximum	[m/s]	1,6
Acceleration, maximum	[m/s ²]	8
Repeatability	[± mm]	0,05
Input speed, maximum	[rpm]	5000
Operation temperature limits	[°C]	-20 - 70
Dynamic load (Fx), maximum	[N]	2500
Dynamic load (Fy), maximum	[N]	1485
Dynamic load (Fz), maximum	[N]	1485
Dynamic load torque (Mx), maximum	[Nm]	49
Dynamic load torque (My), maximum	[Nm]	85
Dynamic load torque (Mz), maximum	[Nm]	85
Drive shaft force (Frd), maximum ²	[N]	600
Input/drive shaft torque (Mta), maximum	[Nm]	30
Screw diameter (do)	[mm]	20
Screw lead (p)	[mm]	5, 12,7, 20
Weight of unit with zero stroke of every 100 mm of stroke of carriage of option single screw support of option double screw supports	[kg]	6,07 0,82 1,70 1,70 3,58

¹ See next page for deviating values of units with other carriage types. ² Only relevant for units without RediMount flange.

» Ordering key - see page 183

» Accessories - see page 117

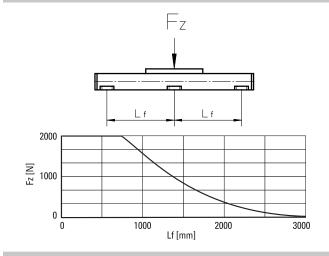
» Additional data - see page 173

Carriage Idle Torque (M idle) [Nm]

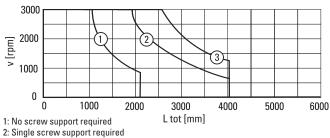
Innut on ood [mm]	5	Screw lead [mm	1]
Input speed [rpm]	p = 5	p = 12,7	p = 20
500 - no screw supports	0,10	0,24	0,37
500 - with screw supports	0,15	0,39	0,57

M idle = the input torque needed to move the carriage with no load on it.

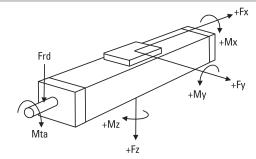
Deflection of the Profile



Critical Speed

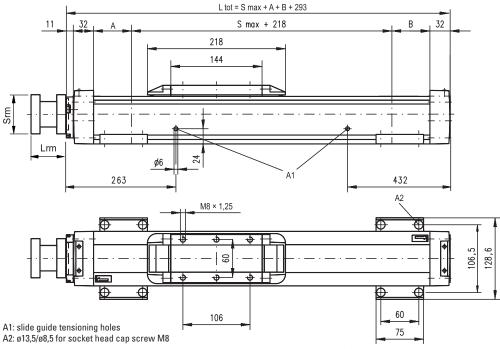


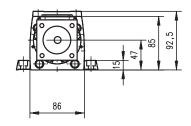
3: Double screw supports required



M75

Ball Screw Drive, Slide Guide





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METRIC

Screw support configuration	A [mm]	B [mm]	Total length (L tot) [mm]
No screw support	5	5	L tot = Smax + A + B + 293
Single screw support	60	60	L tot = Smax + A + B + 293
Double screw supports	126	126	L tot = Smax + A + B + 293

Performance Specifications for Units with Double Standard Carriage (C)

Ŭ		
Parameter		M75
Stroke length (Smax), maximum screw lead 5, 20 mm screw lead 12,7 mm	[mm]	3522 2415
Total length (L tot), maximum screw lead 5, 20 mm screw lead 12,7 mm	[mm]	4075 2968
Minimum distance between carriages (Lc)	[mm]	250
Dynamic load (Fy), maximum	[N]	2227
Dynamic load (Fz), maximum	[N]	2227
Dynamic load torque (My), maximum	[Nm]	Lc ¹ × 1,114
Dynamic load torque (Mz), maximum	[Nm]	Lc ¹ × 1,114
Force required to move second carriage	[N]	40
Weight of unit with zero stroke of carriages	[kg]	9,82 3,40

Screw support configuration	A [mm]	B [mm]	Total length (L tot) [mm]
No screw support	5	5	L tot = Smax + A + B + Lc + 293
Single screw support	60	60	L tot = Smax + A + B + Lc + 293
Double screw supports	126	126	L tot = Smax + A + B + Lc + 293

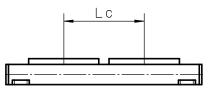
¹ Value in mm

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RediMount Flange Specifications

Parameter		Min	Max
Flange length (Lrm)	[mm]	81	143
Flange square (Srm)	[mm]	90	200
Flange weight *	[kg]	5,	60

* Max. weight including coupling and fastening screws





M100 Ball Screw Drive, Slide Guide

General Specifications

Parameter	M100
Profile size (w × h) [mm]	108 × 100
Type of screw	ball screw with single nut
Carriage sealing system	self-adjusting steel cover band
Screw supports	number of screw supports to be specified by customer at order
Lubrication	lubrication of ball screw
Included accessories	none

Performance Specifications for Units with Single Standard Carriage (A)¹

Parameter		M100
Stroke length (Smax), maximum screw lead 5, 10 mm screw lead 25 mm	[mm]	5578 4378
Total length (L tot), maximum screw lead 5, 10 mm screw lead 25 mm	[mm]	5974 4774
Linear speed, maximum	[m/s]	1,6
Acceleration, maximum	[m/s ²]	8
Repeatability	[± mm]	0,05
Input speed, maximum	[rpm]	4000
Operation temperature limits	[°C]	-20 - 70
Dynamic load (Fx), maximum	[N]	5000
Dynamic load (Fy), maximum	[N]	3005
Dynamic load (Fz), maximum	[N]	3005
Dynamic load torque (Mx), maximum	[Nm]	117
Dynamic load torque (My), maximum	[Nm]	279
Dynamic load torque (Mz), maximum	[Nm]	279
Drive shaft force (Frd), maximum ²	[N]	1000
Input/drive shaft torque (Mta), maximum	[Nm]	45
Screw diameter (do)	[mm]	25
Screw lead (p)	[mm]	5, 10, 25
Weight of unit with zero stroke of every 100 mm of stroke of carriage of option single screw support of option double screw supports	[kg]	12,87 1,42 3,50 1,86 4,42

¹ See next page for deviating values of units with other carriage types.

² Only relevant for units without RediMount flange.

» Ordering key - see page 183

» Accessories - see page 117

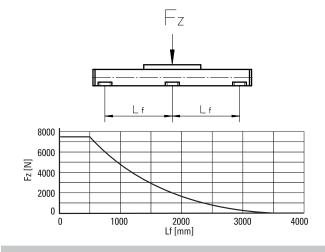
» Additional data - see page 173

Carriage Idle Torque (M idle) [Nm]

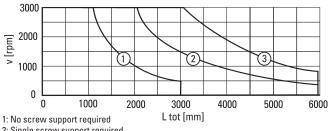
Input speed [rpm]	Screw lead [mm]			
	p = 5	p = 10	p = 25	
500 - no screw supports	0,15	0,25	0,55	
500 - with screw supports	0,25	0,40	0,85	

M idle = the input torque needed to move the carriage with no load on it.

Deflection of the Profile

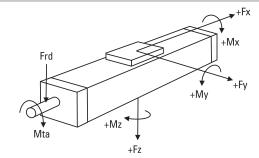


Critical Speed



2: Single screw support required

3: Double screw supports required

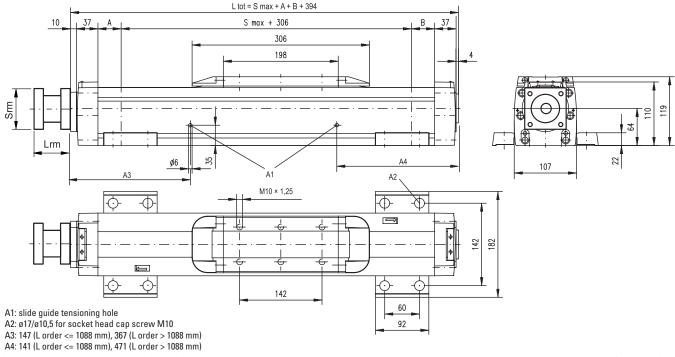


M100

Dimensions Projection **Online Sizing & Selection!** METRIC \Box

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Ball Screw Drive, Slide Guide



Screw support configuration	A [mm]	B [mm]	Total length (L tot) [mm]
No screw support	1	1	L tot = Smax + A + B + 394
Single screw support	31	31	L tot = Smax + A + B + 394
Double screw supports	86	86	L tot = Smax + A + B + 394

Performance Specifications for Units with Double Standard Carriage (C)

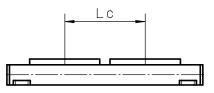
for onits with bouble oftandulu outnuge	(0)	
Parameter		M100
Stroke length (Smax), maximum screw lead 5, 10 mm screw lead 25 mm	[mm]	5228 4028
Total length (L tot), maximum screw lead 5, 10 mm screw lead 25 mm	[mm]	5974 4774
Minimum distance between carriages (Lc)	[mm]	350
Dynamic load (Fy), maximum	[N]	4508
Dynamic load (Fz), maximum	[N]	4508
Dynamic load torque (My), maximum	[Nm]	Lc ¹ × 2,254
Dynamic load torque (Mz), maximum	[Nm]	Lc ¹ × 2,254
Force required to move second carriage	[N]	45
Weight of unit with zero stroke of carriages	[kg]	21,34 7,00

Screw support configuration	A [mm]	B [mm]	Total length (L tot) [mm]
No screw support	1	1	L tot = Smax + A + B + Lc + 394
Single screw support	31	31	L tot = Smax + A + B + Lc + 394
Double screw supports	86	86	L tot = Smax + A + B + Lc + 394
' Value in mm			

RediMount Flange Specifications

Parameter		Min	Max
Flange length (Lrm)	[mm]	81	143
Flange square (Srm)	[mm]	90	200
Flange weight *	[kg]	5,60	

* Max. weight including coupling and fastening screws



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Linear Motion Systems with Belt Drive and Ball Guide

Overview

SpeedLine **WH**



Features

- Can be installed in any orientation
- Stroke up to 2 m
- Acceleration up to 40 m/s²
- Compact

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P 2		<u>е</u> і	

Parameter		WH40
Profile size (width × height)	[mm]	40 × 40
Stroke length (Smax), maximum	[mm]	2000
Linear speed, maximum	[m/s]	3,0
Dynamic carriage load (Fz), maximum	[N]	600
Remarks		no cover band
Page		74

PowerLine WMZ





Features

- Can be installed in any orientation
- Stroke up to 5,5 m
- Speed up to 5 m/s
- Patented plastic cover band

Parameter		WM60Z	WM80Z
Profile size (width × height)	[mm]	60 × 60	80 × 80
Stroke length (Smax), maximum	[mm]	4000	5500
Linear speed, maximum	[m/s]	2,5	5,0
Dynamic carriage load (Fz), maximum	[N]	1400	2100
Remarks		-	-
Page		76	78, 80

Movopart M



Features

- Can be installed in any orientation
- Self-adjusting stainless steel cover band
- Stroke up to 12 m
- Wash down protected versions available.

Parameter		M55	M75	M100
Profile size (width × height)	[mm]	58 × 55	86 × 75	108 × 100
Stroke length (Smax), maximum	[mm]	7000	12000	11900
Linear speed, maximum	[m/s]	5,0	5,0	5,0
Dynamic carriage load (Fz), maximum	[N]	750	1750	4000
Remarks		-	-	-
Page		82	84	86

Linear Motion Systems with Belt Drive and Ball Guide

Overview

ForceLine **MLSM**



Features

- Can be installed in any orientation
- Patented plastic cover band
- High load capabilities
- Low profile height

Parameter		MLSM80Z
Profile size (width × height)	[mm]	240 × 85
Stroke length (Smax), maximum	[mm]	5900
Linear speed, maximum	[m/s]	5,0
Dynamic carriage load (Fz), maximum	[N]	6400
Remarks		• •
Page		88

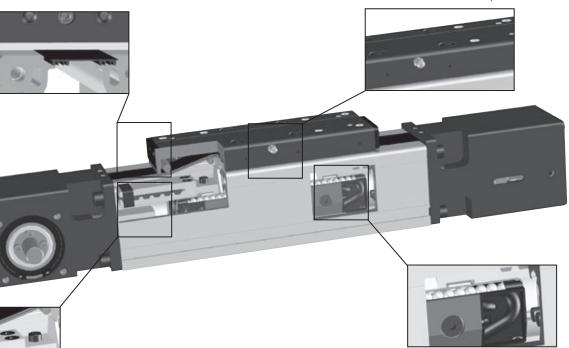
WMZ-Series Technical Presentation

Cover band

The cover band protects the interior of the unit from the penetration of dirt, dust and liquids.

Central Iubrication

One central lubrication point on the carriage services the entire unit resulting in a minimum maintenance requirement.



Ball guides Integrated patented ball guides with hardened steel tracks for optimum performance.

Belt drive The belt is protected from the outside ensuring long, accurate and safe operation.

Note! the unit is pictured without a RediMount[™] flange



WH40 Belt Drive, Ball Guide

General Specifications

Parameter	WH40		
Profile size (w \times h) [mm]	40×40		
Type of belt	10 AT 5		
Carriage sealing system	none		
Adjustable belt tensioning	the belt can be retensioned by the customer if necessary		
Lubrication	central lubrication of all parts that require lubrication		
Included accessories	4 × mounting clamps		

Performance Specifications for Units with Single Standard Carriage (N)¹

Parameter		WH40
Stroke length (Smax), maximum	[mm]	2000
Total length (L tot), maximum	[mm]	2265
Linear speed, maximum	[m/s]	3,0
Acceleration, maximum	[m/s ²]	40
Repeatability	[± mm]	0,05
Input speed, maximum	[rpm]	1800
Operation temperature limits	[°C]	0-80
Dynamic load (Fx), maximum	[N]	315 ²
Dynamic load (Fy), maximum	[N]	450
Dynamic load (Fz), maximum	[N]	600
Dynamic load torque (Mx), maximum	[Nm]	10
Dynamic load torque (My), maximum	[Nm]	30
Dynamic load torque (Mz), maximum	[Nm]	30
Drive shaft force (Frd), maximum ³	[N]	100
Input/drive shaft torque (Mta), maximum	[Nm]	6
Pulley diameter	[mm]	31,83
Stroke per shaft revolution	[mm]	100
Weight of unit with zero stroke of every 100 mm of stroke of each carriage	[kg]	1,19 0,15 0,28

¹ See next page for deviating values of units with other carriage types.

² See diagram Force Fx.

³ Only relevant for units without RediMount flange.

» Ordering key - see page 184 » Accessories - see page 117

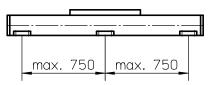
» Additional data - see page 173

Carriage Idle Torque, (M idle) [Nm]

Input speed [rpm]	Idle torque [Nm]		
150	0,1		
900	0,3		
1800	0,6		

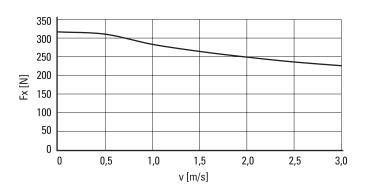
M idle = the input torque needed to move the carriage with no load on it.

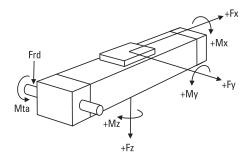
Deflection of the Profile



A mounting clamp must be installed at least every 750 mm to be able to operate at maximum load. Less clamps may be required if less load is being operated, see the additional technical data for more information

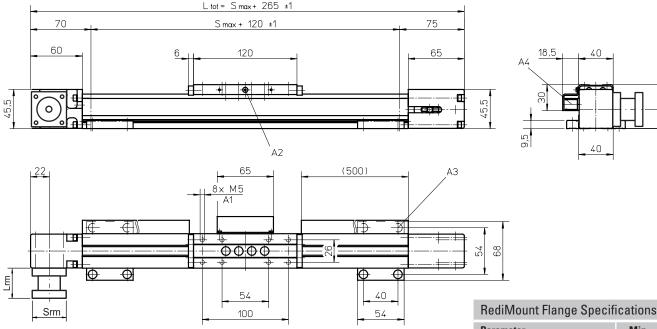
Force Fx as a Function of the Speed

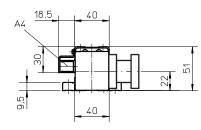




WH40

Belt Drive, Ball Guide





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A1: depth 10

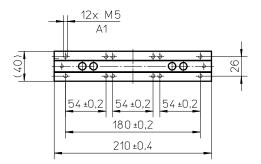
A2: lubricating nipple on both sides

A3: socket cap screw ISO4762-M5×12 8.8

A4: ENF inductive sensor rail kit (optional - see page 150)

Performance Specifications for Units with Single Long Carriage (L)

		14/11/00
Parameter		WH40
Stroke length (Smax), maximum	[mm]	2000
Total length (L tot), maximum	[mm]	2355
Carriage length	[mm]	210
Dynamic load torque (My), maximum	[Nm]	50
Dynamic load torque (Mz), maximum	[Nm]	50
Weight	[kg]	0,43



A1: depth 10

neuliviouni riange specifications				
Parameter		Min	Max	
Flange length (Lrm)	[mm]	56	91	
Flange square (Srm)	[mm]	60	139	
Flange weight *	[kg]	1,	81	

* Max. weight including coupling and fastening screws

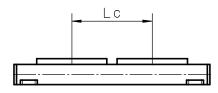
Performance Specifications for Units with Double Standard Carriage (Z)

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Parameter		WH40
Stroke length (Smax), maximum	[mm]	1955
Total length (L tot), maximum	[mm]	2355
Minimum distance between carriages (Lc)	[mm]	135
Dynamic load (Fy), maximum	[N]	900
Dynamic load (Fz), maximum	[N]	1200
Dynamic load torque (My), maximum	[Nm]	LC1 × 0,45
Dynamic load torque (Mz), maximum	[Nm]	LC1 × 0,60
Force required to move second carriage	[N]	2
Total length (L tot)	[mm]	Smax + 265 + Lc

¹ Value in mm





WM60Z

Belt Drive, Ball Guide, Short Carriage

General Specifications

Parameter	WM60Z		
Profile size (w \times h) [mm]	60 × 60		
Type of belt	20 ATL 5		
Carriage sealing system	plastic cover band		
Adjustable belt tensioning	the belt can be retensioned by the customer if necessary		
Lubrication	central lubrication of all parts that require lubrication		
Included accessories	4 × mounting clamps		

Performance Specifications for Units with Single Short Carriage (S)¹

for onice with onigite onore ournage (o)		
Parameter		WM60Z
Stroke length (Smax), maximum	[mm]	4000
Total length (L tot), maximum	[mm]	4420
Linear speed, maximum	[m/s]	2,5
Acceleration, maximum	[m/s ²]	20
Repeatability	[± mm]	0,05
Input speed, maximum	[rpm]	1250
Operation temperature limits	[°C]	0-80
Dynamic load (Fx), maximum	[N]	850
Dynamic load (Fy), maximum	[N]	1400 ²
Dynamic load (Fz), maximum	[N]	1400
Dynamic load torque (Mx), maximum	[Nm]	25
Dynamic load torque (My), maximum	[Nm]	50
Dynamic load torque (Mz), maximum	[Nm]	50
Drive shaft force (Frd), maximum ³	[N]	150
Input/drive shaft torque (Mta), maximum	[Nm]	17
Pulley diameter	[mm]	38,20
Stroke per shaft revolution	[mm]	120
Weight of unit with zero stroke of every 100 mm of stroke of each carriage	[kg]	4,30 0,45 1,25

¹ See next page for deviating values of units with other carriage types.

² See diagram Force Fx.

³ Only relevant for units without RediMount flange.

» Ordering key - see page 185 » Accessories - see page 117

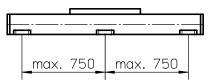
» Additional data - see page 173

Carriage Idle Torque, (M idle) [Nm]

Input speed [rpm]	Idle torque [Nm]		
150	1,6		
600	2,5		
1250	3,0		

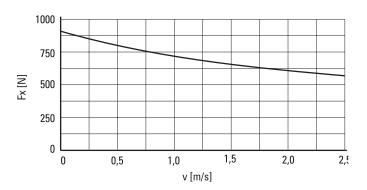
M idle = the input torque needed to move the carriage with no load on it.

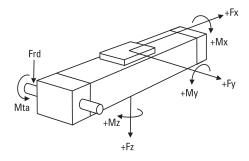
Deflection of the Profile



A mounting clamp must be installed at least every 750 mm to be able to operate at maximum load. Less clamps may be required if less load is being operated, see the additional technical data for more information.

Force Fx as a Function of the Speed

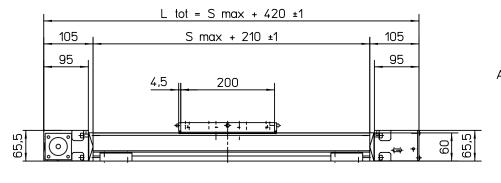


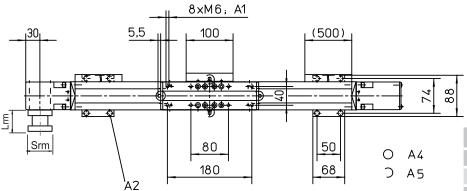


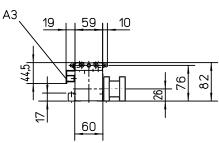
WM60Z

Dimensions Projection Online Sizing & Selection! METRIC Image: Comparison of the selection of the se

Belt Drive, Ball Guide, Short Carriage







RediMount Flange SpecificationsParameterMinMaxFlange length (Lrm)[mm]83145Flange square (Srm)[mm]90200Flange weight *[kg]5,64

A1: depth 11

A2: socket cap screw ISO4762-M6×20 8.8

A3: ENF inductive sensor rail kit (optional - see page 150)

A4: tapered lubricating nipple to DIN71412 AM6 on fixed-bearing side as standard feature

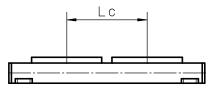
A5: can be changed over to one of three alternative lubrications points by the customer

Performance Specifications for Units with Double Short Carriage (Y)

Parameter		WM60Z
Stroke length (Smax), maximum	[mm]	3745
Total length (L tot), maximum	[mm]	4420
Minimum distance between carriages (Lc)	[mm]	255
Dynamic load (Fy), maximum	[N]	2800
Dynamic load (Fz), maximum	[N]	2800
Dynamic load torque (My), maximum	[Nm]	L C ¹ × 1,4
Dynamic load torque (Mz), maximum	[Nm]	L C ¹ × 1,4
Force required to move second carriage	[N]	18
Total length (L tot)	[mm]	Smax + 420 + LC

¹ Value in mm

* Max. weight including coupling and fastening screws





Belt Drive, Ball Guide, Standard Carriage

General Specifications

Parameter	WM80Z		
Profile size (w \times h) [mm]	80 × 80		
Type of belt	25 AT 10		
Carriage sealing system	plastic cover band		
Adjustable belt tensioning	the belt can be retensioned by the customer if necessary		
Lubrication	central lubrication of all parts that require lubrication		
Included accessories	4 × mounting clamps		

Performance Specifications for Units with Single Standard Carriage (N)¹

Parameter		WM80Z
Stroke length (Smax), maximum	[mm]	5400
Total length (L tot), maximum	[mm]	5990
Linear speed, maximum	[m/s]	2,5
Acceleration, maximum	[m/s ²]	20
Repeatability	[± mm]	0,05
Input speed, maximum	[rpm]	885
Operation temperature limits	[°C]	0-80
Dynamic load (Fx), maximum	[N]	1470
Dynamic load (Fy), maximum	[N]	3000 ²
Dynamic load (Fz), maximum	[N]	3000
Dynamic load torque (Mx), maximum	[Nm]	150
Dynamic load torque (My), maximum	[Nm]	300
Dynamic load torque (Mz), maximum	[Nm]	300
Drive shaft force (Frd), maximum ³	[N]	600
Input/drive shaft torque (Mta), maximum	[Nm]	40
Pulley diameter	[mm]	54,11
Stroke per shaft revolution	[mm]	170
Weight of unit with zero stroke of every 100 mm of stroke of each carriage	[kg]	11,2 0,8 3,4

¹ See next page for deviating values of units with other carriage types.

² See diagram Force Fx.

³ Only relevant for units without RediMount flange.

» Ordering key - see page 185 » Accessories - see page 117

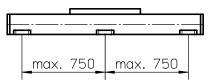
» Additional data - see page 173

Carriage Idle Torque, (M idle) [Nm]

Input speed [rpm]	Idle torque [Nm]
150	6,5
450	7,7
885	9,3

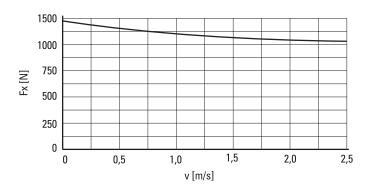
M idle = the input torque needed to move the carriage with no load on it.

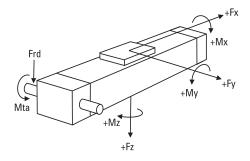
Deflection of the Profile



A mounting clamp must be installed at least every 750 mm to be able to operate at maximum load. Less clamps may be required if less load is being operated, see the additional technical data for more information

Force Fx as a Function of the Speed

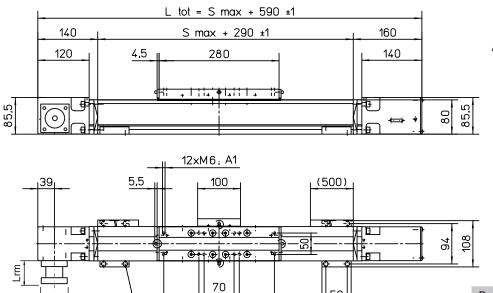




Dimensions Projection **Online Sizing & Selection!** METRIC

www.LinearMotioneering.com

Belt Drive, Ball Guide, Standard Carriage



94

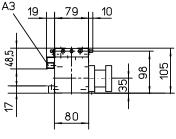
258

50

68

O A4

つ A5



A1: depth 12

A2: socket cap screw ISO4762-M6×20 8.8

Srm

A3: ENF inductive sensor rail kit (optional - see page 150)

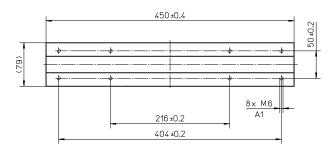
A4: tapered lubricating nipple to DIN71412 AM6 on fixed-bearing side as standard feature

A2

A5: can be changed over to one of three alternative lubrications points by the customer

Performance Specifications for Units with Single Long Carriage (L)

Parameter		WM80Z
Stroke length (Smax), maximum	[mm]	5400
Total length (L tot), maximum	[mm]	6160
Carriage length	[mm]	450
Dynamic load torque (My), maximum	[Nm]	750
Dynamic load torque (Mz), maximum	[Nm]	750
Weight	[kg]	5,1



A1: depth 12 mm

* Max. weight including coupling and fastening screws

[mm]

[mm]

[kg]

RediMount Flange Specifications

Min

83

90

5,64

Мах

145

200

Performance Specifications for Units with Double Standard Carriage (Z)

Parameter

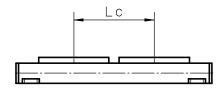
Flange length (Lrm)

Flange square (Srm)

Flange weight *

Parameter		WM80Z
Stroke length (Smax), maximum	[mm]	5040
Total length (L tot), maximum	[mm]	5990
Minimum distance between carriages (Lc)	[mm]	360
Dynamic load (Fy), maximum	[N]	6000
Dynamic load (Fz), maximum	[N]	6000
Dynamic load torque (My), maximum	[Nm]	$L C^1 \times 3$
Dynamic load torque (Mz), maximum	[Nm]	$L C^1 \times 3$
Force required to move second carriage	[N]	25
Total length (L tot)	[mm]	Smax + 590 + Lc

¹ Value in mm





Belt Drive, Ball Guide, Short Carriage

General Specifications

Parameter	WM80Z
Profile size (w \times h) [mm]	80 × 80
Type of belt	25 AT 10
Carriage sealing system	plastic cover band
Adjustable belt tensioning	the belt can be retensioned by the customer if necessary
Lubrication	central lubrication of all parts that require lubrication
Included accessories	4 × mounting clamps

Performance Specifications for Units with Single Short Carriage (S)¹

for onice with onigit onore outnuge (o)		
Parameter		WM80Z
Stroke length (Smax), maximum	[mm]	5500
Total length (L tot), maximum	[mm]	5990
Linear speed, maximum	[m/s]	2,5
Acceleration, maximum	[m/s ²]	20
Repeatability	[± mm]	0,05
Input speed, maximum	[rpm]	885
Operation temperature limits	[°C]	0-80
Dynamic load (Fx), maximum	[N]	1470
Dynamic load (Fy), maximum	[N]	2100 ²
Dynamic load (Fz), maximum	[N]	2100
Dynamic load torque (Mx), maximum	[Nm]	68
Dynamic load torque (My), maximum	[Nm]	135
Dynamic load torque (Mz), maximum	[Nm]	135
Drive shaft force (Frd), maximum ³	[N]	600
Input/drive shaft torque (Mta), maximum	[Nm]	40
Pulley diameter	[mm]	54,11
Stroke per shaft revolution	[mm]	170
Weight of unit with zero stroke of every 100 mm of stroke of each carriage	[kg]	9,2 0,8 2,1

¹ See next page for deviating values of units with other carriage types.

² See diagram Force Fx.

³ Only relevant for units without RediMount flange.

» Ordering key - see page 185 » Accessories - see page 117

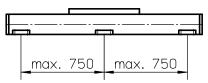
» Additional data - see page 173

Carriage Idle Torque, (M idle) [Nm]

Input speed [rpm]	Idle torque [Nm]
150	4,0
450	5,4
885	6,2

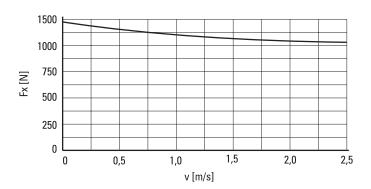
M idle = the input torque needed to move the carriage with no load on it.

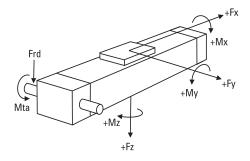
Deflection of the Profile



A mounting clamp must be installed at least every 750 mm to be able to operate at maximum load. Less clamps may be required if less load is being operated, see the additional technical data for more information.

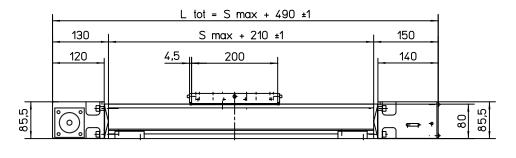
Force Fx as a Function of the Speed

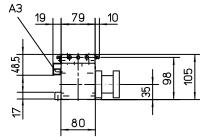


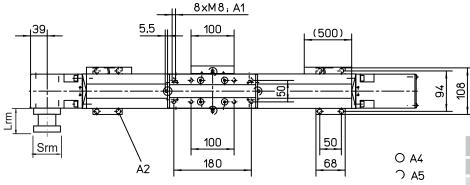


Dimensions	Projection	Online Sizing & Selection!
METRIC	$\bigcirc \bigcirc$	www.LinearMotioneering.com

Belt Drive, Ball Guide, Short Carriage







RediMount Flange Specifications				
Parameter		Min	Max	
Flange length (Lrm)	[mm]	83	145	
Flange square (Srm)	[mm]	90	200	
Flange weight *	[kq]	5,	64	

A1: depth 12

A2: socket cap screw ISO4762-M6×20 8.8

A3: ENF inductive sensor rail kit (optional - see page 150)

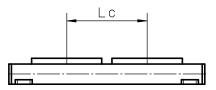
A4: tapered lubricating nipple to DIN71412 AM6 on fixed-bearing side as standard feature A5: can be changed over to one of three alternative lubrications points by the customer

Performance Specifications for Units with Double Short Carriage (Y)¹

ion onnio with boasio onore ournage (1)		
Parameter		WM80Z
Stroke length (Smax), maximum	[mm]	5220
Total length (L tot), maximum	[mm]	5990
Minimum distance between carriages (Lc)	[mm]	280
Dynamic load (Fy), maximum	[N]	4200
Dynamic load (Fz), maximum	[N]	4200
Dynamic load torque (My), maximum	[Nm]	LC1 × 2,1
Dynamic load torque (Mz), maximum	[Nm]	LC ¹ × 2,1
Force required to move second carriage	[N]	22,5
Total length (L tot)	[mm]	Smax + 490 + Lc

¹ Value in mm

* Max.	weight	including	coupling	and	fastening	screws





M55 Belt Drive, Ball Guide

» Ordering key - see page 186

» Accessories - see page 117

» Additional data - see page 173

General Specifications

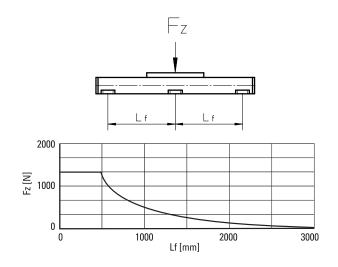
Parameter	M55
Profile size (w \times h) [mm]	58 × 55
Type of belt	22-STD SM5-HP
Carriage sealing system	self-adjusting steel cover band
Adjustable belt tensioning	the belt can be retensioned by the customer if necessary
Lubrication	lubrication of ball guide carriages
Included accessories	none

Carriage Idle Torque (M idle) [Nm]

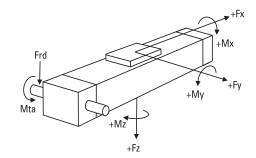
Input speed [rpm]	Single Carriage	Double Carriages
150	1,0	1,9

M idle = the input torque needed to move the carriage with no load on it.

Deflection of the Profile



Definition of Forces



Performance Specifications for Units with Single Standard Carriage (A)¹

Parameter		M55
Stroke length (Smax), maximum	[mm]	7000
Total length (L tot), maximum	[mm]	7373
Linear speed, maximum	[m/s]	5,0
Acceleration, maximum	[m/s ²]	40
Repeatability	[± mm]	0,1
Input speed, maximum	[rpm]	2850
Operation temperature limits	[°C]	-20 - 70
Dynamic load (Fx), maximum < 2,5 m/s > 2,5 m/s	[N]	400 200
Dynamic load (Fy), maximum	[N]	750
Dynamic load (Fz), maximum	[N]	750
Dynamic load torque (Mx), maximum	[Nm]	5
Dynamic load torque (My), maximum	[Nm]	29
Dynamic load torque (Mz), maximum	[Nm]	29
Drive shaft force (Frd), maximum ²	[N]	200
Input/drive shaft torque (Mta), maximum	[Nm]	12
Pulley diameter	[mm]	33,42
Stroke per shaft revolution	[mm]	105
Weight of unit with zero stroke of every 100 mm of stroke of carriage	[kg]	4,80 0,53 1,20

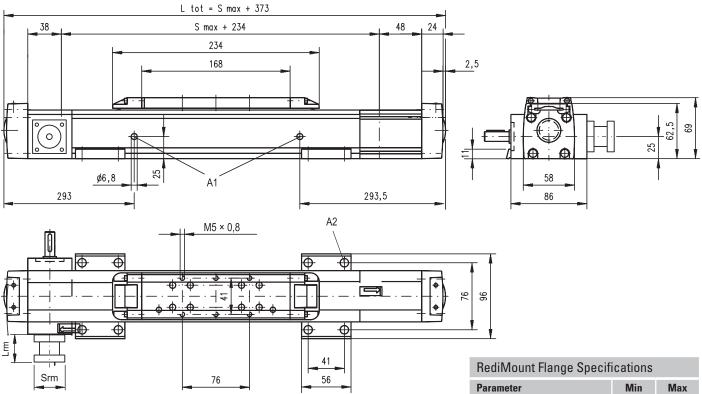
See next page for deviating values of units with other carriage types.

² Only relevant for units without RediMount flange.

M55

Dimensions	Projection	Online Sizing & Selection!
METRIC	$ \bigcirc \bigcirc$	www.LinearMotioneering.com

Belt Drive, Ball Guide



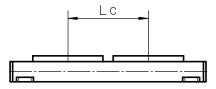
A1: lubrication holes A2: ø9,5/ø5,5 for socket head cap screw M5

Performance Specifications for Units with Double Standard Carriage (C)

Parameter		M55
Stroke length (Smax), maximum	[mm]	6750
Total length (L tot), maximum	[mm]	7373
Minimum distance between carriages (Lc)	[mm]	250
Dynamic load (Fy), maximum	[N]	1125
Dynamic load (Fz), maximum	[N]	1125
Dynamic load torque (My), maximum	[Nm]	Lc ¹ × 0,56
Dynamic load torque (Mz), maximum	[Nm]	Lc ¹ × 0,56
Force required to move second carriage	[N]	2
Total length (L tot]	[mm]	Smax + Lc + 373
Weight of unit with zero stroke of carriages	[kg]	7,06 2,40

Parameter		Min	Max
Flange length (Lrm)	[mm]	57	92
Flange square (Srm)	[mm]	60	139
Flange weight *	[kg]	1,	84

* Max. weight including coupling and fastening screws





M75 Belt Drive, Ball Guide

» Ordering key - see page 186

» Accessories - see page 117

» Additional data - see page 173

General Specifications

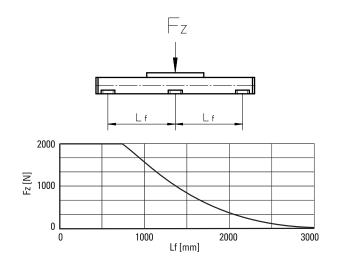
D	
Parameter	M75 / T75
Profile size (w × h) [mm]	86 × 75
Type of belt	STD5-40
Carriage sealing system	self-adjusting steel cover band
Adjustable belt tensioning	the belt can be retensioned by the customer if necessary
Lubrication	lubrication of ball guide carriages
Included accessories	none

Carriage Idle Torque (M idle) [Nm]

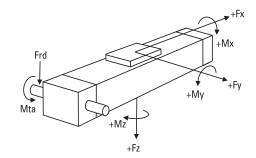
Input speed [rpm]	Single Carriage	Double Carriages
150	1,0	1,9

M idle = the input torque needed to move the carriage with no load on it.

Deflection of the Profile



Definition of Forces



Performance Specifications for Units with Single Standard Carriage (A)¹

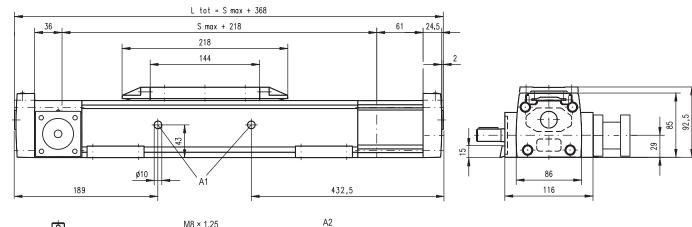
Parameter		M75
Stroke length (Smax), maximum	[mm]	12000
Total length (L tot), maximum	[mm]	12368
Linear speed, maximum	[m/s]	5,0
Acceleration, maximum	[m/s ²]	40
Repeatability	[± mm]	0,1
Input speed, maximum	[rpm]	2300
Operation temperature limits	[°C]	-20 - 70
Dynamic load (Fx), maximum < 2,5 m/s > 2,5 m/s	[N]	900 450
Dynamic load (Fy), maximum	[N]	1750
Dynamic load (Fz), maximum	[N]	1750
Dynamic load torque (Mx), maximum	[Nm]	16
Dynamic load torque (My), maximum	[Nm]	84
Dynamic load torque (Mz), maximum	[Nm]	84
Drive shaft force (Frd), maximum ²	[N]	600
Input/drive shaft torque (Mta), maximum	[Nm]	30
Pulley diameter	[mm]	41,38
Stroke per shaft revolution	[mm]	130
Weight of unit with zero stroke of every 100mm of stroke of carriage	[kg]	7,50 0,88 2,00

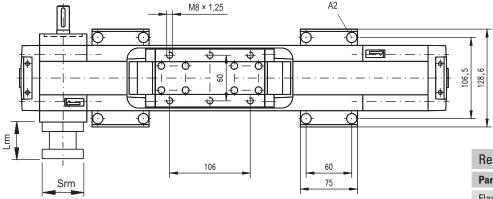
¹ See next page for deviating values of units with other carriage types.

² Only relevant for units without RediMount flange.

M75 Belt Drive, Ball Guide

Dimensions	Projection	Online Sizing & Selection!
METRIC	$\overline{\bigcirc}$	www.LinearMotioneering.com





RediMount Flange Specifications			
Parameter		Min	Max
Flange length (Lrm)	[mm]	81	143
Flange square (Srm)	[mm]	90	200
Flange weight *	[ka]	6.	00

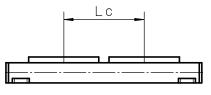
* Max. weight including coupling and fastening screws

A2: ø13,5/ø8,5 for socket head cap screw M8

A1: lubrication holes

Performance Specifications for Units with Double Standard Carriage (C)

Parameter		M75
Stroke length (Smax), maximum	[mm]	11750
Total length (L tot), maximum	[mm]	12368
Minimum distance between carriages (Lc)	[mm]	250
Dynamic load (Fy), maximum	[N]	2625
Dynamic load (Fz), maximum	[N]	2625
Dynamic load torque (My), maximum	[Nm]	Lc ¹ × 1,313
Dynamic load torque (Mz), maximum	[Nm]	Lc ¹ × 1,313
Force required to move second carriage	[N]	2
Total length (L tot]	[mm]	Smax + Lc + 368
Weight of unit with zero stroke of carriages ¹ Value in mm	[kg]	11,67 4,00





M100 Belt Drive, Ball Guide

» Ordering key - see page 186

» Accessories - see page 117

» Additional data - see page 173

General Specifications

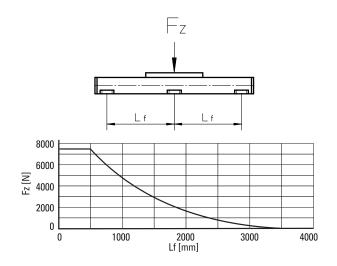
Parameter	M100
Profile size (w \times h) [mm]	108 × 100
Type of belt	STD8-50
Carriage sealing system	self-adjusting steel cover band
Adjustable belt tensioning	the belt can be retensioned by the customer if necessary
Lubrication	lubrication of ball guide carriages
Included accessories	none

Carriage Idle Torque (M idle) [Nm]

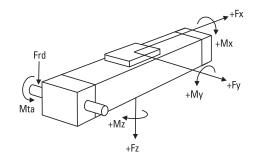
Input speed [rpm]	Single Carriage	Double Carriages
150	1,6	3,1

M idle = the input torque needed to move the carriage with no load on it.

Deflection of the Profile



Definition of Forces



Performance Specifications for Units with Single Standard Carriage (A)¹

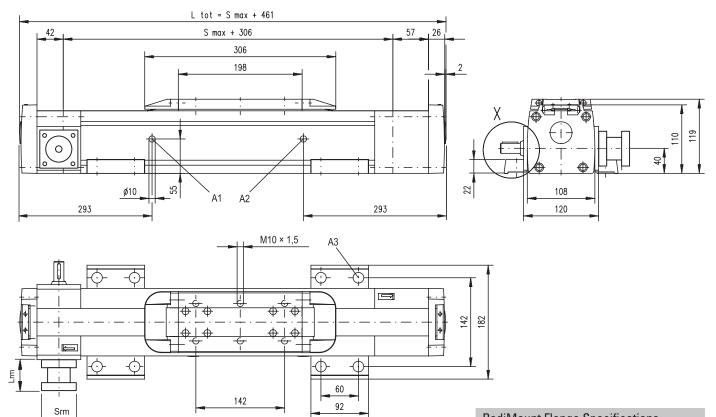
Parameter		M100
Stroke length (Smax), maximum	[mm]	11900
Total length (L tot), maximum	[mm]	12361
Linear speed, maximum	[m/s]	5,0
Acceleration, maximum	[m/s ²]	40
Repeatability	[± mm]	0,1
Input speed, maximum	[rpm]	1700
Operation temperature limits	[°C]	-20 - 70
Dynamic load (Fx), maximum < 2,5 m/s > 2,5 m/s	[N]	1250 625
Dynamic load (Fy), maximum	[N]	4000
Dynamic load (Fz), maximum	[N]	4000
Dynamic load torque (Mx), maximum	[Nm]	43
Dynamic load torque (My), maximum	[Nm]	280
Dynamic load torque (Mz), maximum	[Nm]	280
Drive shaft force (Frd), maximum ²	[N]	1000
Input/drive shaft torque (Mta), maximum	[Nm]	45
Pulley diameter	[mm]	56,02
Stroke per shaft revolution	[mm]	176
Weight of unit with zero stroke of every 100 mm of stroke of carriage	[kg]	11,61 1,43 2,20

¹ See next page for deviating values of units with other carriage types.

² Only relevant for units without RediMount flange.

M100

Belt Drive, Ball Guide



A1: lubrication hole A2: lubrication hole (no hole if L order is < 856 mm) A3: ø17/ø10,5 for socket head cap screw M10

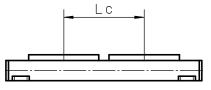
Performance Specifications for Units with Double Standard Carriage (C)

. .		
Parameter		M100
Stroke length (Smax), maximum	[mm]	11550
Total length (L tot), maximum	[mm]	12361
Minimum distance between carriages (Lc)	[mm]	350
Dynamic load (Fy), maximum	[N]	6000
Dynamic load (Fz), maximum	[N]	6000
Dynamic load torque (My), maximum	[Nm]	$Lc^1 \times 3$
Dynamic load torque (Mz), maximum	[Nm]	$Lc^1 \times 3$
Force required to move second carriage	[N]	2
Total length (L tot]	[mm]	Smax + Lc + 461
Weight of unit with zero stroke of carriages	[kg]	18,92 4,40
¹ Value in mm		

RediMount Flange Specifications

Parameter		Min	Max
Flange length (Lrm)	[mm]	81	143
Flange square (Srm)	[mm]	90	200
Flange weight *	[kg]	6,	00

 * Max. weight including coupling and fastening screws





MLSM80Z Belt Drive, Ball Guide

General Specifications

Parameter	MLSM80Z
Profile size (w \times h) [mm]	240 × 85
Type of belt	75 ATL 10
Carriage sealing system	plastic cover band
Adjustable belt tensioning	the belt can be retensioned by the customer if necessary
Lubrication	central lubrication of all parts that require lubrication
Included accessories	4 × mounting clamps

Performance Specifications for Units with Single Standard Carriage (N)¹

Parameter		MLSM80Z
Stroke length (Smax), maximum	[mm]	5900
Total length (L tot), maximum	[mm]	6500
Linear speed, maximum	[m/s]	5,0
Acceleration, maximum	[m/s ²]	20
Repeatability	[± mm]	0,05
Input speed, maximum	[rpm]	1500
Operation temperature limits	[°C]	0-80
Dynamic load (Fx), maximum	[N]	5000 ²
Dynamic load (Fy), maximum	[N]	6400
Dynamic load (Fz), maximum	[N]	6400
Dynamic load torque (Mx), maximum	[Nm]	600
Dynamic load torque (My), maximum	[Nm]	720
Dynamic load torque (Mz), maximum	[Nm]	720
Drive shaft force (Frd), maximum ³	[N]	700
Input/drive shaft torque (Mta), maximum	[Nm]	150
Pulley diameter	[mm]	63,66
Stroke per shaft revolution	[mm]	200
Weight of unit with zero stroke of every 100 mm of stroke of each carriage	[kg]	30,8 2,2 9,6

¹ See next page for deviating values of units with other carriage types.

² See diagram Force Fx.

³ Only relevant for units without RediMount flange.

» Ordering key - see page 187 » Accessories - see page 117

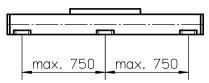
» Additional data - see page 173

Carriage Idle Torque, (M idle) [Nm]

Input speed [rpm]	Idle torque [Nm]
150	8,5
750	12
1500	14,5

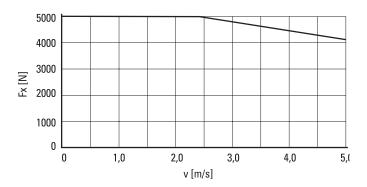
M idle = the input torque needed to move the carriage with no load on it.

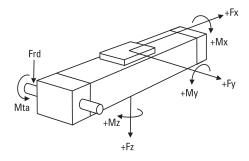
Deflection of the Profile



A mounting clamp must be installed at least every 750 mm to be able to operate at maximum load. Less clamps may be required if less load is being operated, see the additional technical data for more information

Force Fx as a Function of the Speed





165 +0,3

ø 15

M 10

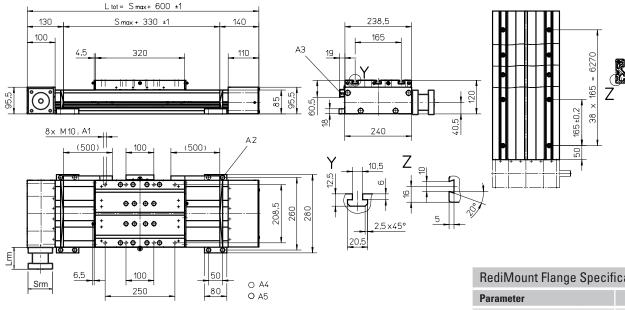
MLSM80Z

Dimensions	Projection	
METRIC	$-\Box \oplus$	

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Online Sizing & Selection!

Belt Drive, Ball Guide





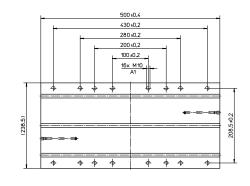
A2: socket cap screw ISO4762-M8×20 8.8

A3: ENF inductive sensor rail kit (optional - see page 150)

A4: tapered lubricating nipple to DIN71412 M8×1 on fixed-bearing side as standard feature A5: can be changed over to one of the three alternative lubricating points by the customer

Performance Specifications for Units with Single Long Carriage (L)

Parameter		MLSM80Z
Stroke length (Smax), maximum	[mm]	5900
Total length (L tot), maximum	[mm]	6680
Carriage length	[mm]	500
Dynamic load torque (My), maximum	[Nm]	1400
Dynamic load torque (Mz), maximum	[Nm]	1400
Weight	[kg]	14



A1: depth 15

RodiMount Flango	Spacifications

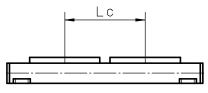
Parameter		Min	Мах
Flange length (Lrm)	[mm]	81	143
Flange square (Srm)	[mm]	90	200
Flange weight *	[kg]	5,	67

* Max. weight including coupling and fastening screws

Performance Specifications for Units with Double Standard Carriage (Z)

Parameter		MLSM80Z
Stroke length (Smax), maximum	[mm]	5680
Total length (L tot), maximum	[mm]	6680
Minimum distance between carriages (Lc)	[mm]	400
Dynamic load (Fy), maximum	[N]	12800
Dynamic load (Fz), maximum	[N]	12800
Dynamic load torque (My), maximum	[Nm]	LC1 × 6,4
Dynamic load torque (Mz), maximum	[Nm]	LC1 × 6,4
Force required to move second carriage	[N]	35
Total length (L tot)	[mm]	Smax + 600 + Lc

¹ Value in mm





Linear Motion Systems with Belt Drive and Slide Guide

Overview

Movopart M



Features

- Can be installed in any orientation
- Patented self-adjusting prism slide guides
- Resistant to shock loads and vibrations
- Low cost

Parameter		M50
Profile size (width × height)	[mm]	50 × 50
Stroke length (Smax), maximum	[mm]	5000
Linear speed, maximum	[m/s]	5,0
Dynamic carriage load (Fz), maximum	[N]	400
Remarks		no cover band
Page		92

Movopart M



Features

- Can be installed in any orientation
- Self-adjusting stainless steel cover band
- Patented self-adjusting prism slide guides
- Wash down and enhanced wash down protected versions available

Parameter		M55	M75	M100
Profile size (width × height)	[mm]	58 × 55	86 × 75	108 × 100
Stroke length (Smax), maximum	[mm]	7000	12000	11900
Linear speed, maximum	[m/s]	5,0	5,0	5,0
Dynamic carriage load (Fz), maximum	[N]	400	1485	3005
Remarks		-	-	-
Page		94	96	98

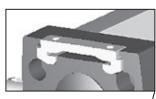
Linear Motion Systems with Belt Drive and Slide Guide

Overview

M-Series Technical Presentation

Cover band

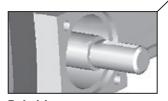
The self-adjusting magnetically sealed stainless steel cover band protects the unit from the penetration of dirt, dust and liquids.



Environmental protection

The standard unit can operate in harsh environments but is also available in wash down or enhanced wash down protected versions for the toughest environments.

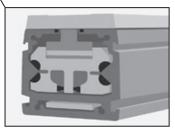




Belt drive

The belt runs on the inside of the profile and can easily be re-tensioned without removing the load from the carriage.

Note! the unit is pictured without a RediMount[™] flange



Prism slide guides

The patented self-aligning prism slide guides are accurate, durable and are resistant to vibrations and shock loads.



M50 Belt Drive, Slide Guide

» Ordering key - see page 188 » Accessories - see page 117

» Additional data - see page 174

General Specifications

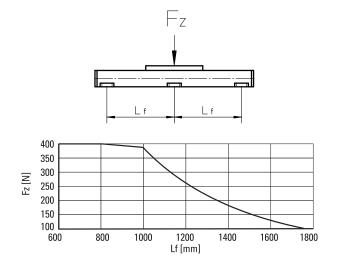
Parameter	M50
Profile size (w \times h) [mm]	50 × 50
Type of belt	GT 5MR-19
Carriage sealing system	none
Adjustable belt tensioning	the belt can be retensioned by the customer if necessary
Lubrication	lubricated for life
Included accessories	none

Carriage Idle Torque (M idle) [Nm]

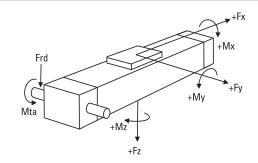
Input speed [rpm]	Idle torque [Nm]
150	2,1

M idle = the input torque needed to move the carriage with no load on it.

Deflection of the Profile



Definition of Forces



Performance Specifications for Units with Single Standard Carriage (A00)

с С		
Parameter		M50
Stroke length (Smax), maximum	[mm]	5000
Total length (L tot), maximum	[mm]	5296
Linear speed, maximum	[m/s]	5,0
Acceleration, maximum	[m/s ²]	40
Repeatability	[± mm]	0,2
Input speed, maximum	[rpm]	2300
Operation temperature limits	[°C]	-20 - 70
Dynamic load (Fx), maximum < 2,5 m/s > 2,5 m/s	[N]	400 200
Dynamic load (Fy), maximum	[N]	400
Dynamic load (Fz), maximum	[N]	400
Dynamic load torque (Mx), maximum	[Nm]	5
Dynamic load torque (My), maximum	[Nm]	21
Dynamic load torque (Mz), maximum	[Nm]	21
Drive shaft force (Frd), maximum ¹	[N]	350
Input/drive shaft torque (Mta), maximum	[Nm]	10
Pulley diameter	[mm]	41,38
Stroke per shaft revolution	[mm]	130
Weight of unit with zero stroke of every 100 mm of stroke of carriage	[kg]	0,71 0,96 0,33

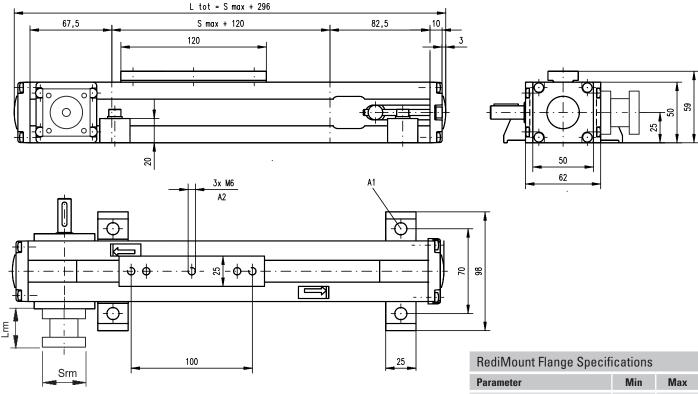
¹ Only relevant for units without RediMount flange.

M50

Dimensions Projection Online Sizing & Selection! METRIC \square

www.LinearMotioneering.com

Belt Drive, Slide Guide



A1: ø6,5 for M6 screw A2: depth 9, Heli coil

Parameter		Min	Мах
Flange length (Lrm)	[mm]	57	92
Flange square (Srm)	[mm]	60	139
Flange weight *	[kg]	1,	84

 * Max. weight including coupling and fastening screws



M55 Belt Drive, Slide Guide

» Ordering key - see page 188

» Accessories - see page 117

» Additional data - see page 174

General Specifications

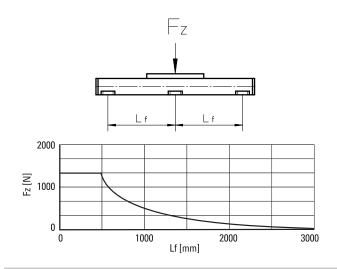
Parameter	M55
Profile size (w \times h) [mm]	58 × 50
Type of belt	22-STD SM5-HP
Carriage sealing system	self-adjusting steel cover band
Adjustable belt tensioning	the belt can be retensioned by the customer if necessary
Lubrication	lubricated for life
Included accessories	none

Carriage Idle Torque (M idle) [Nm]

Input speed [rpm]	Single Carriage	Double Carriages
150	2,1	3,8

M idle = the input torque needed to move the carriage with no load on it.

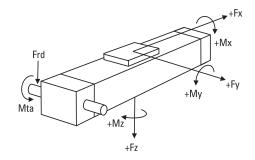
Deflection of the Profile



Performance Specifications for Units with Single Standard Carriage (A)¹

Parameter		M55
Stroke length (Smax), maximum	[mm]	7000
Total length (L tot), maximum	[mm]	7313
Linear speed, maximum	[m/s]	5,0
Acceleration, maximum	[m/s ²]	40
Repeatability	[± mm]	0,2
Input speed, maximum	[rpm]	2850
Operation temperature limits	[°C]	-20 - 70
Dynamic load (Fx), maximum < 2,5 m/s > 2,5 m/s	[N]	400 200
Dynamic load (Fy), maximum	[N]	400
Dynamic load (Fz), maximum	[N]	400
Dynamic load torque (Mx), maximum	[Nm]	9
Dynamic load torque (My), maximum	[Nm]	21
Dynamic load torque (Mz), maximum	[Nm]	21
Drive shaft force (Frd), maximum ²	[N]	200
Input/drive shaft torque (Mta), maximum	[Nm]	7
Pulley diameter	[mm]	33,42
Stroke per shaft revolution	[mm]	105
Weight of unit with zero stroke of every 100mm of stroke of carriage	[kg]	4,10 0,41 1,10

Definition of Forces

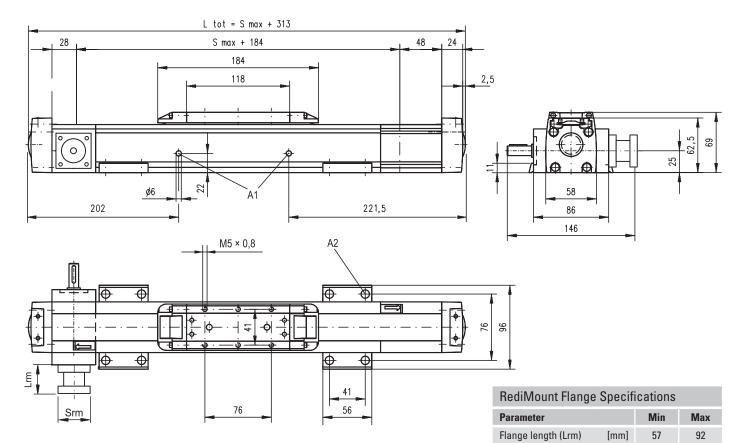


² Only relevant for units without RediMount flange.

M55

www.LinearMotioneering.com

Belt Drive, Slide Guide



A1: slide guide tensioning holes A2: ø9,5/ø5,5 for socket head cap screw M5

Performance Specifications

for Units with Double Standard Carriage (C)			
Parameter		M55	
Stroke length (Smax), maximum	[mm]	6800	
Total length (L tot), maximum	[mm]	7313	
Minimum distance between carriages (Lc)	[mm]	200	
Dynamic load (Fy), maximum	[N]	600	
Dynamic load (Fz), maximum	[N]	600	
Dynamic load torque (My), maximum	[Nm]	$Lc^1 \times 0,3$	
Dynamic load torque (Mz), maximum	[Nm]	$Lc^1 \times 0,3$	
Force required to move second carriage	[N]	35	
Total length (L tot]	[mm]	Smax + Lc + 313	
Weight of unit with zero stroke of carriages ¹ Value in mm	[kg]	6,00 2,20	

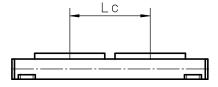
Flange weight * 1,84 [kg]

[mm]

60

139

* Max. weight including coupling and fastening screws



Flange square (Srm)



M75 Belt Drive, Slide Guide

» Ordering key - see page 188

» Accessories - see page 117

» Additional data - see page 174

General Specifications

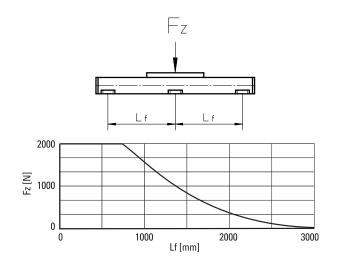
Parameter	M75
Profile size (w \times h) [mm]	86 × 75
Type of belt	STD5-40
Carriage sealing system	self-adjusting steel cover band
Adjustable belt tensioning	the belt can be retensioned by the customer if necessary
Lubrication	lubricated for life
Included accessories	none

Carriage Idle Torque (M idle) [Nm]

Input speed [rpm]	Single Carriage	Double Carriages
150	2,2	4,0

M idle = the input torque needed to move the carriage with no load on it.

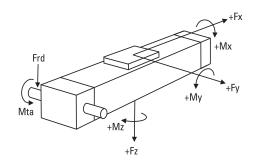
Deflection of the Profile



Performance Specifications for Units with Single Standard Carriage (A)¹

Parameter		M75
Stroke length (Smax), maximum	[mm]	12000
Total length (L tot), maximum	[mm]	12368
Linear speed, maximum	[m/s]	5,0
Acceleration, maximum	[m/s ²]	40
Repeatability	[± mm]	0,2
Input speed, maximum	[rpm]	2300
Operation temperature limits	[°C]	-20 - 70
Dynamic load (Fx), maximum < 2,5 m/s > 2,5 m/s	[N]	900 450
Dynamic load (Fy), maximum	[N]	1485
Dynamic load (Fz), maximum	[N]	1485
Dynamic load torque (Mx), maximum	[Nm]	49
Dynamic load torque (My), maximum	[Nm]	85
Dynamic load torque (Mz), maximum	[Nm]	85
Drive shaft force (Frd), maximum ²	[N]	600
Input/drive shaft torque (Mta), maximum	[Nm]	30
Pulley diameter	[mm]	41,38
Stroke per shaft revolution	[mm]	130
Weight of unit with zero stroke of every 100 mm of stroke of carriage	[kg]	6,30 0,67 1,50

Definition of Forces



¹ See next page for deviating values of units with other carriage types.

² Only relevant for units without RediMount flange.

92,5

M75 Belt Drive, Slide Guide

Dimensions	Projection	Online Sizing & Selection!
METRIC	\ominus	www.LinearMotioneering.com

L tot = S max + 368 S max + 218 61 24,5 36 218 144 2 Ŧ Ŧ 0 85 0 29 24 86 Ø6 116 239 412,5 A2 M8 × 1,25 Ð Φ Ð Ð ₩ \$ ⊕ ÷ ¢ 106,5 128,6 -I- 🔶 60 φ+ ÷ ¢ ϕ ψ ψ -E

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60

75

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A1: slide guide tensioning holes A2: ø13,5/ø8,5 for socket head cap screw M8

Srm

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Гш

Performance Specifications for Units with Double Standard Carriage (C)

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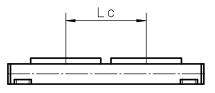
106

5,		
Parameter		M75
Stroke length (Smax), maximum	[mm]	11750
Total length (L tot), maximum	[mm]	12368
Minimum distance between carriages (Lc)	[mm]	250
Dynamic load (Fy), maximum	[N]	2227
Dynamic load (Fz), maximum	[N]	2227
Dynamic load torque (My), maximum	[Nm]	Lc ¹ × 1,114
Dynamic load torque (Mz), maximum	[Nm]	Lc ¹ × 1,114
Force required to move second carriage	[N]	40
Total length (L tot]	[mm]	Smax + Lc + 368
Weight of unit with zero stroke of carriages ¹ Value in mm	[kg]	9,50 3,00

RediMount Flange Specifications

Parameter		Min	Мах
Flange length (Lrm)	[mm]	81	143
Flange square (Srm)	[mm]	90	200
Flange weight *	[kg]	6,	00

* Max. weight including coupling and fastening screws





M100 Belt Drive, Slide Guide

» Ordering key - see page 188

» Accessories - see page 117

» Additional data - see page 174

General Specifications

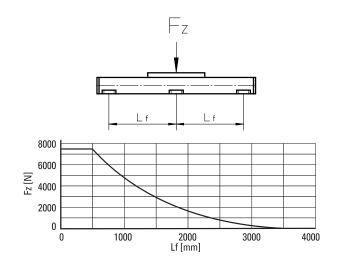
Parameter	M100
Profile size (w \times h) [mm]	108 × 100
Type of belt	STD8-50
Carriage sealing system	self-adjusting steel cover band
Adjustable belt tensioning	the belt can be retensioned by the customer if necessary
Lubrication	lubricated for life
Included accessories	none

Carriage Idle Torque (M idle) [Nm]

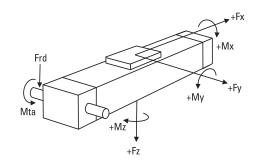
Input speed [rpm]	Single Carriage	Double Carriages
150	3,8	5,8

M idle = the input torque needed to move the carriage with no load on it.

Deflection of the Profile



Definition of Forces



Performance Specifications for Units with Single Standard Carriage (A)¹

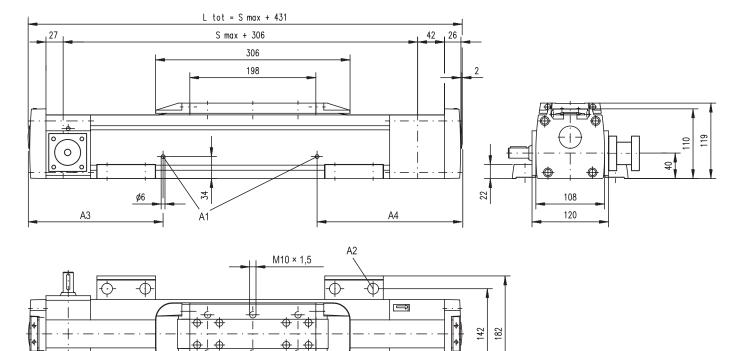
Parameter		M100
Stroke length (Smax), maximum	[mm]	11900
Total length (L tot), maximum	[mm]	12331
Linear speed, maximum	[m/s]	5,0
Acceleration, maximum	[m/s ²]	40
Repeatability	[± mm]	0,2
Input speed, maximum	[rpm]	1700
Operation temperature limits	[°C]	-20 - 70
Dynamic load (Fx), maximum < 2,5 m/s > 2,5 m/s	[N]	1250 625
Dynamic load (Fy), maximum	[N]	3005
Dynamic load (Fz), maximum	[N]	3005
Dynamic load torque (Mx), maximum	[Nm]	117
Dynamic load torque (My), maximum	[Nm]	279
Dynamic load torque (Mz), maximum	[Nm]	279
Drive shaft force (Frd), maximum ²	[N]	1000
Input/drive shaft torque (Mta), maximum	[Nm]	45
Pulley diameter	[mm]	56,02
Stroke per shaft revolution	[mm]	176
Weight of unit with zero stroke of every 100mm of stroke of carriage	[kg]	11,10 1,16 2,40

¹ See next page for deviating values of units with other carriage types.

² Only relevant for units without RediMount flange.

M100

Belt Drive, Slide Guide



-0

60

92



A1: slide guide tensioning holes

Srm

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A2: ø17/ø10,5 for socket head cap screw M10

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-(-)-

A3: 170 (L tot <= 1056 mm), 270 (L tot > 1056 mm)

A4: 186 (L tot < = 1056 mm), 436 (L tot > 1056 mm)

Performance Specifications for Units with Double Standard Carriage (C)

J	- /	
Parameter		M100
Stroke length (Smax), maximum	[mm]	11550
Total length (L tot), maximum	[mm]	12331
Minimum distance between carriages (Lc)	[mm]	350
Dynamic load (Fy), maximum	[N]	4508
Dynamic load (Fz), maximum	[N]	4508
Dynamic load torque (My), maximum	[Nm]	Lc ¹ × 2,254
Dynamic load torque (Mz), maximum	[Nm]	Lc ¹ × 2,254
Force required to move second carriage	[N]	45
Total length (L tot]	[mm]	Smax + Lc + 431
Weight of unit with zero stroke of carriages	[kg]	17,40 4,80

 \oplus \oplus

142

¹ Value in mm

Parameter		Min	Мах
Flange length (Lrm)	[mm]	81	143

[mm]

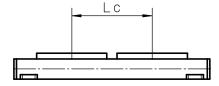
[kg]

90

6,00

RediMount Flange Specifications

* Max. weight including coupling and fastening screws



Flange square (Srm)

Flange weight *

200



Linear Units with Belt Drive and Wheel Guide

Overview

SpeedLine WH



Features

- Can be installed in any orientation
- Speed up to 11 m/s and stroke up to 11 m
- Acceleration up to 40 m/s²
- Felt pad wipers cleaning the guides as standard

Parameter		WH50	WH80	WH120
Profile size (width × height)	[mm]	50 × 50	80 × 80	120 × 110
Stroke length (Smax), maximum	[mm]	3000	11000	11000
Linear speed, maximum	[m/s]	6,5	10,0	10,0
Dynamic carriage load (Fz), maximum	[N]	730	2100	9300
Remarks		external wheel guides no cover band	external wheel guides no cover band	external wheel guides no cover band
Page		102	104	106

WH-Series Technical Presentation

Belt tensioning

The belt can easily be replaced or re-tensioned from the outside of the unit without the load being removed from the carriage.

Belt drive

The steel reinforced belt is wear resistant, highly efficient and very accurate even at high speeds and loads.







Wheel guides The H-type arrangement of the guides allows fast moves and high forces and moments. •

Central lubrication The guides are lubricated from a central point that is easy and fast to access.

Note! the unit is pictured without a RediMount[™] flange

Linear Units with Belt Drive and Wheel Guide

Overview

ForceLine **MLSH**



Features

- Can be installed in any orientation
- Patented plastic cover band
- Speed up to 10 m/s
- Low profile height

Parameter		MLSH60Z
Profile size (width × height)	[mm]	160 × 65
Stroke length (Smax), maximum	[mm]	5500
Linear speed, maximum	[m/s]	10,0
Dynamic carriage load (Fz), maximum	[N]	3000
Remarks		internal wheel guides
Page		108

MLSH-Series Technical Presentation

Belt tensioning

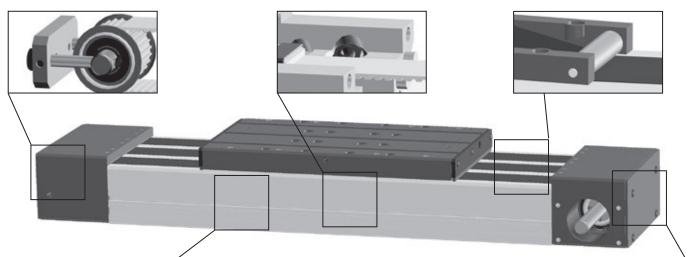
The belt can easily be re-tensioned from the outside of the unit without the load being removed from the carriage.

Belt drive

The highly dynamic and accurate belt is protected by the cover band ensuring long and trouble free operation.



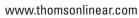
The patented cover band protects the interior of the unit from the penetration of dirt, dust and liquids.



6

Wheel guides The robust wheel guides run inside of the profile providing superior motion dynamics.

Note! the unit is pictured without a RediMount[™] flange





Unique profile The unique design of the profile guarantees the highest performance and protection of the guides and belt.



WH50 Belt Drive, Wheel Guide

General Specifications

Parameter	WH50
Profile size (w \times h) [mm]	50 × 50
Type of belt	16ATL5
Carriage sealing system	none
Adjustable belt tensioning	the belt can be retensioned by the customer if necessary
Lubrication	lubrication og guiding surfaces
Included accessories	4 × mounting clamps

Performance Specifications for Units with Single Standard Carriage (N)¹

Parameter		WH50
Stroke length (Smax), maximum	[mm]	3000
Total length (L tot), maximum	[mm]	3440
Linear speed, maximum	[m/s]	6,5
Acceleration, maximum	[m/s ²]	40
Repeatability	[± mm]	0,05
Input speed, maximum	[rpm]	3250
Operation temperature limits	[°C]	0-80
Dynamic load (Fx), maximum	[N]	670 ²
Dynamic load (Fy), maximum	[N]	415
Dynamic load (Fz), maximum	[N]	730
Dynamic load torque (Mx), maximum	[Nm]	16
Dynamic load torque (My), maximum	[Nm]	87
Dynamic load torque (Mz), maximum	[Nm]	50
Drive shaft force (Frd), maximum ³	[N]	150
Input/drive shaft torque (Mta), maximum	[Nm]	17
Pulley diameter	[mm]	38,2
Stroke per shaft revolution	[mm]	120
Weight of unit with zero stroke of every 100 mm of stroke of each carriage	[kg]	3,50 0,44 0,90

¹ See next page for deviating values of units with other carriage types.

² See diagram Force Fx.

³ Only relevant for units without RediMount flange.

» Ordering key - see page 189 » Accessories - see page 117

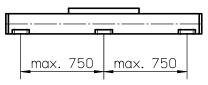
» Additional data - see page 174

Carriage Idle Torque, (M idle) [Nm]

Input speed [rpm]	Idle torque [Nm]
150	1,7
1500	2,4
3250	3,8

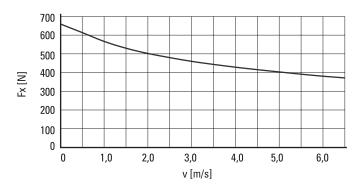
M idle = the input torque needed to move the carriage with no load on it.

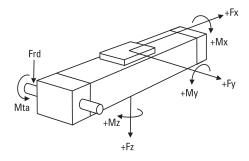
Deflection of the Profile



A mounting clamp must be installed at least every 750 mm to be able to operate at maximum load. Less clamps may be required if less load is being operated, see the additional technical data for more information.

Force Fx as a Function of the Speed

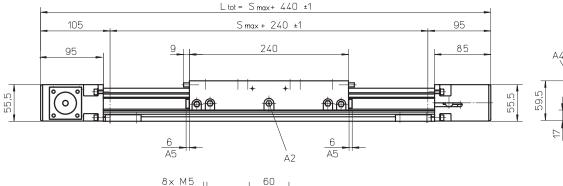


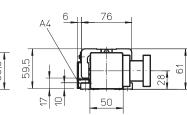


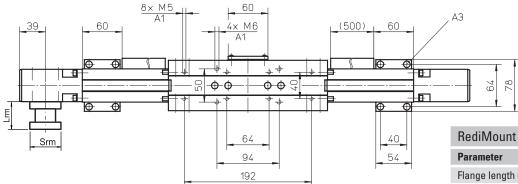
WH50

Dimensions Projection **Online Sizing & Selection!** METRIC www.LinearMotioneering.com

Belt Drive, Wheel Guide







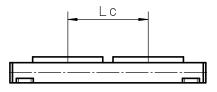


* Max. weight including coupling and fastening screws

Performance Specifications for Units with Double Standard Carriage (Z)

Parameter		WH50
Stroke length (Smax), maximum	[mm]	2900
Total length (L tot), maximum	[mm]	3600
Minimum distance between carriages (Lc) [mm]		260
Dynamic load (Fy), maximum	[N]	830
Dynamic load (Fz), maximum	[N]	1460
Dynamic load torque (My), maximum	[Nm]	LC1 × 0,415
Dynamic load torque (Mz), maximum	[Nm]	LC1 × 0,73
Force required to move second carriage	[N]	16
Total length (L tot)	[mm]	Smax + 440 + Lc

¹ Value in mm



A1: depth 10

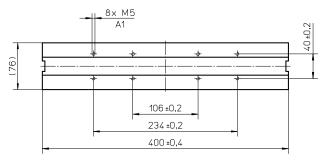
A2: funnel type lubricating nipple DIN3405-M6×1-D1

A3: socket cap screw ISO4762-M5×12 8.8

A4: ENF inductive sensor rail kit (optional - see page 150) A5: felt pad wipers on both sides of the carriage

Performance Specifications for Units with Single Long Carriage (L)

Parameter		WH50
Stroke length (Smax), maximum	[mm]	3000
Total length (L tot), maximum	[mm]	3600
Carriage length	[mm]	400
Dynamic load torque (My), maximum	[Nm]	130
Dynamic load torque (Mz), maximum	[Nm]	75
Weight	[kg]	1,47



A1: depth 10



WH80 Belt Drive, Wheel Guide

General Specifications

Parameter	WH80
Profile size (w × h) [mm]	80 × 80
Type of belt	32ATL10
Carriage sealing system	none
Adjustable belt tensioning	the belt can be retensioned by the customer if necessary
Lubrication	lubrication of guiding surfaces
Included accessories	4 × mounting clamps

Performance Specifications for Units with Single Standard Carriage (N)¹

Parameter		WH80
Stroke length (Smax), maximum	[mm]	11000
Total length (L tot), maximum	[mm]	11550
Linear speed, maximum	[m/s]	10,0
Acceleration, maximum	[m/s ²]	40
Repeatability	[± mm]	0,05
Input speed, maximum	[rpm]	3000
Operation temperature limits	[°C]	0-80
Dynamic load (Fx), maximum	[N]	2700 ²
Dynamic load (Fy), maximum	[N]	882
Dynamic load (Fz), maximum	[N]	2100
Dynamic load torque (Mx), maximum	[Nm]	75
Dynamic load torque (My), maximum	[Nm]	230
Dynamic load torque (Mz), maximum	[Nm]	100
Drive shaft force (Frd), maximum ³	[N]	500
Input/drive shaft torque (Mta), maximum	[Nm]	100
Pulley diameter	[mm]	63,66
Stroke per shaft revolution	[mm]	200
Weight of unit with zero stroke of every 100 mm of stroke of each carriage	[kg]	8,63 0,93 2,75

¹ See next page for deviating values of units with other carriage types.

² See diagram Force Fx.

³ Only relevant for units without RediMount flange.

» Ordering key - see page 189 » Accessories - see page 117

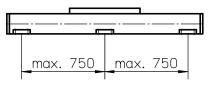
» Additional data - see page 174

Carriage Idle Torque, (M idle) [Nm]

Input speed [rpm]	Idle torque [Nm]
150	2,4
1500	3,5
3000	5,0

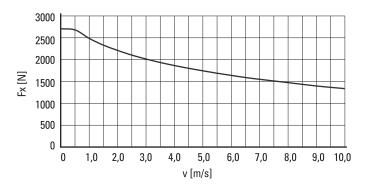
M idle = the input torque needed to move the carriage with no load on it.

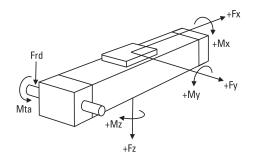
Deflection of the Profile



A mounting clamp must be installed at least every 750 mm to be able to operate at maximum load. Less clamps may be required if less load is being operated, see the additional technical data for more information. Units with a profile length over 6300 mm consist of two profiles where the joint between the two profiles must be adequately supported on both sides.

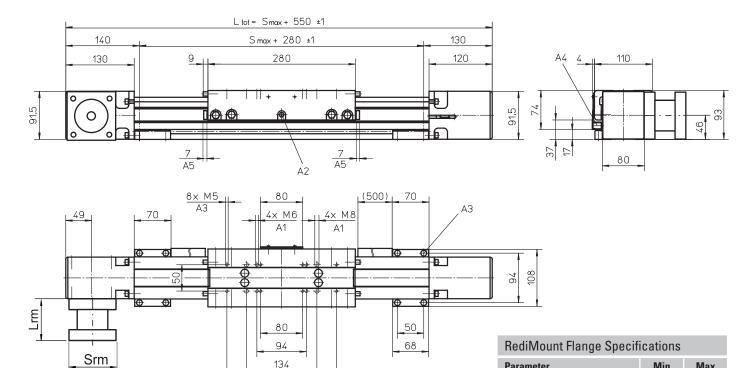
Force Fx as a Function of the Speed





WH80

Belt Drive, Wheel Guide



A1: depth 12

A2: funnel type lubricating nipple DIN3405-M6×1-D1

A3: socket cap screw ISO4762-M6×20 8.8

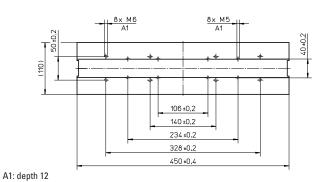
A4: ENF inductive sensor rail kit (optional - see page 150)

A5: felt pad wipers on both sides of the carriage

Performance Specifications for Units with Single Long Carriage (L)

Parameter		WH80
Stroke length (Smax), maximum	[mm]	11000
Total length (L tot), maximum	[mm]	11720
Carriage length	[mm]	450
Dynamic load torque (My), maximum	[Nm]	345
Dynamic load torque (Mz), maximum	[Nm]	150
Weight	[kg]	3,43

208



* Max. weight including coupling and fastening screws

[mm]

[mm]

[kg]

Min

81

90

Max

143

200

5,70

Performance Specifications for Units with Double Standard Carriage (Z)

Parameter

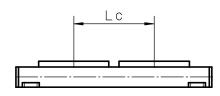
Flange length (Lrm)

Flange square (Srm)

Flange weight *

Parameter		WH80
Stroke length (Smax), maximum	[mm]	10870
Total length (L tot), maximum	[mm]	11720
Minimum distance between carriages (Lc)	[mm]	300
Dynamic load (Fy), maximum	[N]	1764
Dynamic load (Fz), maximum	[N]	4200
Dynamic load torque (My), maximum	[Nm]	LC1 × 0,882
Dynamic load torque (Mz), maximum	[Nm]	LC1 × 2,1
Force required to move second carriage	[N]	20
Total length (L tot)	[mm]	Smax + 550 + Lc

¹ Value in mm





WH120 Belt Drive, Wheel Guide

General Specifications

Parameter	WH120
Profile size (w × h) [mm]	120 × 110
Type of belt	50ATL10
Carriage sealing system	none
Adjustable belt tensioning	the belt can be retensioned by the customer if necessary
Lubrication	lubrication og guiding surfaces
Included accessories	4 × mounting clamps

Performance Specifications for Units with Single Standard Carriage (N)¹

Parameter		WH120
Stroke length (Smax), maximum	[mm]	11000
Total length (L tot), maximum	[mm]	11605
Linear speed, maximum	[m/s]	10,0
Acceleration, maximum	[m/s ²]	40
Repeatability	[± mm]	0,05
Input speed, maximum	[rpm]	2308
Operation temperature limits	[°C]	0-80
Dynamic load (Fx), maximum	[N]	5000 ²
Dynamic load (Fy), maximum	[N]	4980
Dynamic load (Fz), maximum	[N]	9300
Dynamic load torque (Mx), maximum	[Nm]	500
Dynamic load torque (My), maximum	[Nm]	930
Dynamic load torque (Mz), maximum	[Nm]	500
Drive shaft force (Frd), maximum ³	[N]	700
Input/drive shaft torque (Mta), maximum	[Nm]	200
Pulley diameter	[mm]	82,76
Stroke per shaft revolution	[mm]	260
Weight of unit with zero stroke of every 100 mm of stroke of each carriage	[kg]	17,00 1,64 5,50

¹ See next page for deviating values of units with other carriage types.

² See diagram Force Fx.

² Only relevant for units without RediMount flange.

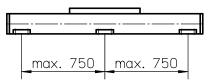
» Ordering key - see page 189 » Accessories - see page 117 » Additional data - see page 174

Carriage Idle Torque, (M idle) [Nm]

Input speed [rpm]	Idle torque [Nm]
150	4,8
1500	7,0
2308	10,0

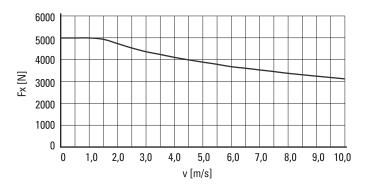
M idle = the input torque needed to move the carriage with no load on it.

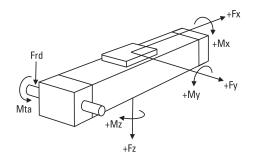
Deflection of the Profile



A mounting clamp must be installed at least every 750 mm to be able to operate at maximum load. Less clamps may be required if less load is being operated, see the additional technical data for more information. Units with a profile length over 4900 mm consist of two profiles where the joint between the two profiles must be adequately supported on both sides.

Force Fx as a Function of the Speed



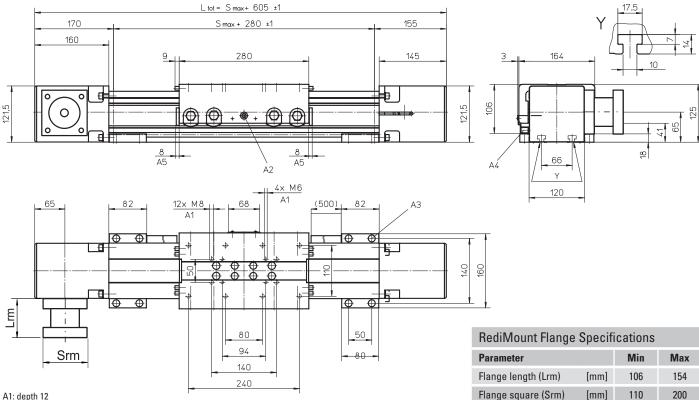


WH120

Dimensions Projection Online Sizing & Selection! METRIC $-\Box$

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Belt Drive, Wheel Guide



A2: funnel type lubricating nipple DIN3405-M6×1-D1

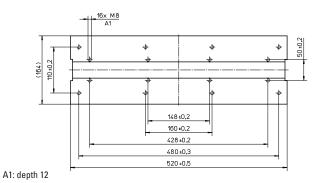
A3: socket cap screw ISO4762-M8×20 8.8

A4: ENF inductive sensor rail kit (optional - see page 150)

A5: felt pad wipers on both sides of the carriage

Performance Specifications for Units with Single Long Carriage (L)

Parameter		WH120
Stroke length (Smax), maximum	[mm]	11000
Total length (L tot), maximum	[mm]	11845
Carriage length	[mm]	520
Dynamic load torque (My), maximum	[Nm]	1395
Dynamic load torque (Mz), maximum	[Nm]	750
Weight	[kg]	8,67



* Max. weight including coupling and fastening screws

[kg]

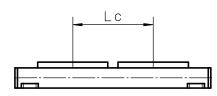
5,97

Performance Specifications for Units with Double Standard Carriage (Z)

Flange weight *

Parameter		WH120
Stroke length (Smax), maximum	[mm]	10940
Total length (L tot), maximum	[mm]	11845
Minimum distance between carriages (Lc)	[mm]	300
Dynamic load (Fy), maximum	[N]	9960
Dynamic load (Fz), maximum	[N]	18600
Dynamic load torque (My), maximum	[Nm]	LC ¹ × 4,98
Dynamic load torque (Mz), maximum	[Nm]	LC1 × 9,3
Force required to move second carriage	[N]	30
Total length (L tot)	[mm]	Smax + 605 + LC

¹ Value in mm





MLSH60Z Belt Drive, Wheel Guide

General Specifications

Parameter	MLSH60Z
Profile size (w × h) [mm]	160 × 65
Type of belt	32ATL5
Carriage sealing system	plastic cover band
Adjustable belt tensioning	the belt can be retensioned by the customer if necessary
Lubrication	no lubrication required
Included accessories	4 × mounting clamps

Performance Specifications for Units with Single Standard Carriage (N)¹

Parameter		MLSH60Z
Stroke length (Smax), maximum	[mm]	5500
Total length (L tot), maximum	[mm]	5980
Linear speed, maximum	[m/s]	6,5
Acceleration, maximum	[m/s ²]	40
Repeatability	[± mm]	0,05
Input speed, maximum	[rpm]	3000
Operation temperature limits	[°C]	0-80
Dynamic load (Fx), maximum	[N]	1480 ²
Dynamic load (Fy), maximum	[N]	3000
Dynamic load (Fz), maximum	[N]	3000
Dynamic load torque (Mx), maximum	[Nm]	165
Dynamic load torque (My), maximum	[Nm]	310
Dynamic load torque (Mz), maximum	[Nm]	310
Drive shaft force (Frd), maximum ³	[N]	200
Input/drive shaft torque (Mta), maximum	[Nm]	45
Pulley diameter	[mm]	42,97
Stroke per shaft revolution	[mm]	135
Weight of unit with zero stroke of every 100 mm of stroke of each carriage	[kg]	12,60 1,33 3,90

¹ See next page for deviating values of units with other carriage types.

² See diagram Force Fx.

³ Only relevant for units without RediMount flange.

» Ordering key - see page 190 » Accessories - see page 117

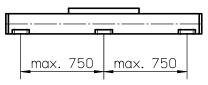
» Additional data - see page 174

Carriage Idle Torque, (M idle) [Nm]

Input speed [rpm]	Idle torque [Nm]
150	4,6
1500	9,0
3000	12,0

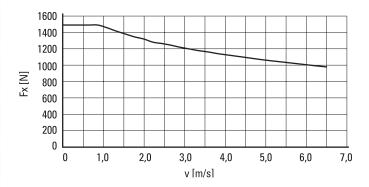
M idle = the input torque needed to move the carriage with no load on it.

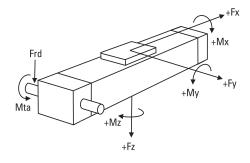
Deflection of the Profile



A mounting clamp must be installed at least every 750 mm to be able to operate at maximum load. Less clamps may be required if less load is being operated, see the additional technical data for more information.

Force Fx as a Function of the Speed





ø 11

Max

143

200

5.58

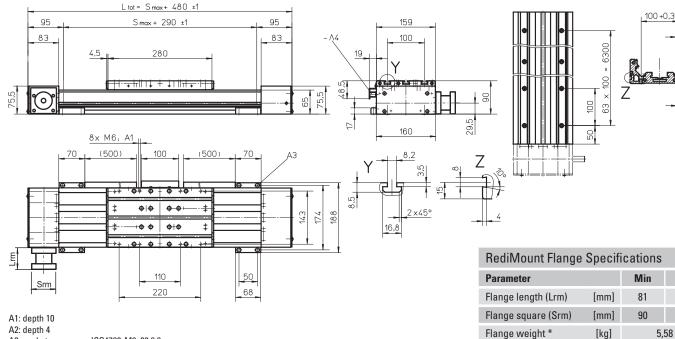
MLSH60Z

Dimensions	Projection
METRIC	=

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Online Sizing & Selection!

Belt Drive, Wheel Guide



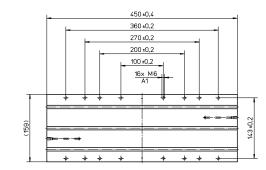
A2: depth 4

A3: socket cap screw ISO4762-M6x20 8.8

A4: ENF inductive sensor rail kit (optional - see page 150)

Performance Specifications for Units with Single Long Carriage (L)

Parameter		MLSH60Z
Stroke length (Smax), maximum	[mm]	5500
Total length (L tot), maximum	[mm]	6150
Carriage length	[mm]	450
Dynamic load torque (My), maximum	[Nm]	585
Dynamic load torque (Mz), maximum	[Nm]	585
Weight	[kg]	6



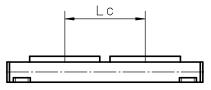
A1: depth 10

* Max. weight including coupling and fastening screws

Performance Specifications for Units with Double Standard Carriage (Z)

Parameter		MLSH60Z
Stroke length (Smax), maximum	[mm]	5380
Total length (L tot), maximum	[mm]	6150
Minimum distance between carriages (Lc)	[mm]	290
Dynamic load (Fy), maximum	[N]	6000
Dynamic load (Fz), maximum	[N]	6000
Dynamic load torque (My), maximum	[Nm]	LC1 × 3
Dynamic load torque (Mz), maximum	[Nm]	LC1 × 3
Force required to move second carriage	[N]	10
Total length (L tot)	[mm]	Smax + 480 + Lc

Value in mm





Linear Lifting Units

Overview

SpeedLine WHZ



Features

- Can be installed in any orientation
- Belt drive
- External wheel guides
- Speed up to 10 m/s
- Acceleration up to 40 m/s²

Parameter		WHZ50	WHZ80
Profile size (width × length)	[mm]	50 × 50	80 × 80
Stroke length (Smax), maximum	[mm]	1500	3000
Linear speed, maximum	[m/s]	6,5	10,0
Dynamic load (Fx), maximum	[N]	670	1480
Remarks		The load is always attached to the end of the lifting profile	The load is always attached to the end of the lifting profile
Page		112	114



WHZ50 Belt Drive, Wheel Guide

General Specifications

Parameter	WHZ50
Profile size (w \times h) [mm]	50 × 50
Type of belt	16 ATL 5
Carriage sealing system	none
Adjustable belt tensioning	the belt can be retensioned by the customer if necessary
Lubrication	lubrication of carriage and guide surfaces
Included accessories	-

Performance Specifications for Units with Single Standard Carriage (N)¹

с с		
Parameter		WHZ50
Stroke length (Smax), maximum	[mm]	1500
Total length (L tot), maximum	[mm]	1850
Linear speed, maximum	[m/s]	6,5
Acceleration, maximum	[m/s ²]	40
Repeatability	[± mm]	0,05
Input speed, maximum	[rpm]	3250
Operation temperature limits	[°C]	0-80
Dynamic load (Fx), maximum	[N]	670 ²
Dynamic load (Fy), maximum	[N]	415
Dynamic load (Fz), maximum	[N]	730
Dynamic load torque (Mx), maximum	[Nm]	16
Dynamic load torque (My), maximum	[Nm]	87
Dynamic load torque (Mz), maximum	[Nm]	50
Drive shaft force (Frd), maximum ³	[N]	150
Input/drive shaft torque (Mta), maximum	[Nm]	17
Pulley diameter	[mm]	38,2
Stroke per shaft revolution	[mm]	120
Weight of unit with zero stroke of every 100 mm of stroke of each drive station box	[kg]	4,50 0,42 2,90

¹ See next page for deviating values of units with other carriage types.

² See diagram Force Fx.

³ Only relevant for units without RediMount flange.

» Ordering key - see page 191 » Accessories - see page 117

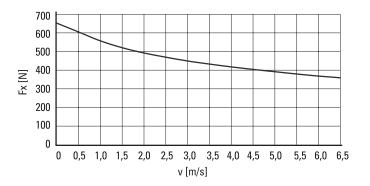
» Additional data - see page 175

Carriage Idle Torque, (M idle) [Nm]

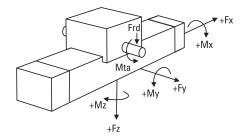
Input speed [rpm]	Idle torque [Nm]
150	1,7
1500	2,4
3250	3,8

M idle = the input torque needed to move the carriage with no load on it.

Force Fx as a Function of the Speed

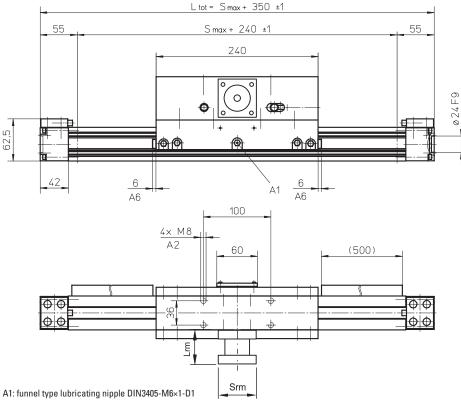


Definition of Forces



WHZ50

Belt Drive, Wheel Guide

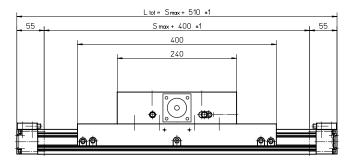


- A2: depth 16
- A3: depth 4
- A4: depth 8
- A5: ENF inductive sensor rail kit (optional see page 150)
- A6: felt pad wipers on both sides of the carriage

Performance Specifications

for Onits with Single Long Carnage (L)	

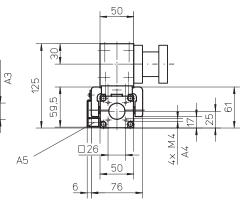
Parameter		WHZ50
Stroke length (Smax), maximum	[mm]	1500
Total length (L tot), maximum	[mm]	2010
Carriage length	[mm]	400
Dynamic load torque (My), maximum	[Nm]	130
Dynamic load torque (Mz), maximum	[Nm]	75
Weight	[kg]	3,3





Online Sizing & Selection!

Dimensions Projection



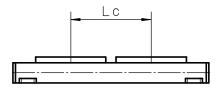
RediMount Flange Specifications			
Parameter		Min	Max
Flange length (Lrm)	[mm]	56	91
Flange square (Srm)	[mm]	60	139
Flange weight *	[kg]	1,	81

* Max. weight including coupling and fastening screws

Performance Specifications for Units with Double Standard Carriage (Z)

Parameter		WHZ50
Stroke length (Smax), maximum	[mm]	1400
Total length (L tot), maximum	[mm]	2010
Minimum distance between carriages (Lc)	[mm]	260
Dynamic load (Fy), maximum	[N]	830
Dynamic load (Fz), maximum	[N]	1460
Dynamic load torque (My), maximum	[Nm]	LC1 × 0,415
Dynamic load torque (Mz), maximum	[Nm]	LC1 × 0,73
Force required to move second carriage	[N]	16
Total length (L tot)	[mm]	Smax + 350 + LC

¹ Value in mm





WHZ80 Belt Drive, Wheel Guide

General Specifications

Parameter	WHZ80
Profile size (w \times h) [mm]	80 × 80
Type of belt	32 ATL 5
Carriage sealing system	none
Adjustable belt tensioning	the belt can be retensioned by the customer if necessary
Lubrication	lubrication of carriage and guide surfaces
Included accessories	-

Performance Specifications for Units with Single Standard Carriage (N)¹

· · · · · · · · · · · · · · · · · · ·		
Parameter		WHZ80
Stroke length (Smax), maximum	[mm]	3000
Total length (L tot), maximum	[mm]	3410
Linear speed, maximum	[m/s]	10,0
Acceleration, maximum	[m/s ²]	40
Repeatability	[± mm]	0,05
Input speed, maximum	[rpm]	3000
Operation temperature limits	[°C]	0-80
Dynamic load (Fx), maximum	[N]	1480 ²
Dynamic load (Fy), maximum	[N]	882
Dynamic load (Fz), maximum	[N]	2100
Dynamic load torque (Mx), maximum	[Nm]	75
Dynamic load torque (My), maximum	[Nm]	230
Dynamic load torque (Mz), maximum	[Nm]	100
Drive shaft force (Frd), maximum ³	[N]	500
Input/drive shaft torque (Mta), maximum	[Nm]	50
Pulley diameter	[mm]	63,66
Stroke per shaft revolution	[mm]	200
Weight of unit with zero stroke of every 100 mm of stroke of each drive station box	[kg]	11,20 0,91 6,65

¹ See next page for deviating values of units with other carriage types.

² See diagram Force Fx.

³ Only relevant for units without RediMount flange.

» Ordering key - see page 191 » Accessories - see page 117

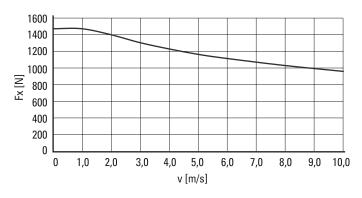
» Additional data - see page 175

Carriage Idle Torque, (M idle) [Nm]

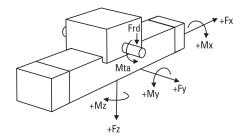
Input speed [rpm]	Idle torque [Nm]
150	2,4
1500	3,5
3000	5,0

M idle = the input torque needed to move the carriage with no load on it.

Force Fx as a Function of the Speed



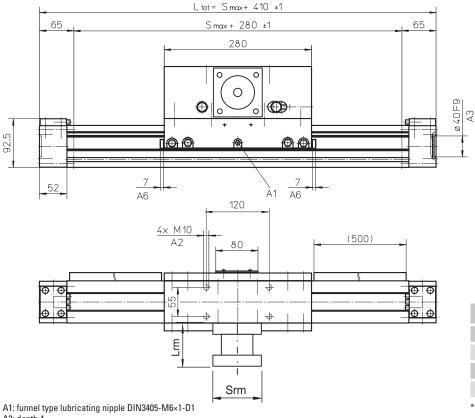
Definition of Forces

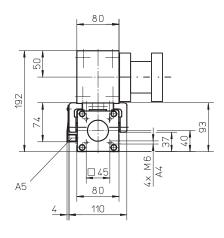


WHZ80

Dimensions Projection Online Sizing & Selection! METRIC www.LinearMotioneering.com

Belt Drive, Wheel Guide





RediMount Flange Specifications									
Parameter		Min	Мах						
Flange length (Lrm)	[mm]	81	143						
Flange square (Srm)	[mm]	90	200						
Flange weight *	[kg]	5,70							

* Max. weight including coupling and fastening screws

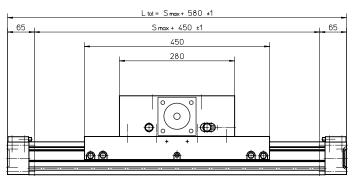
A2: depth 4 A3: depth 15

A4: ENF inductive sensor rail kit (optional - see page 150)

A5: felt pad wipers on both sides of the carriage

Performance Specifications for Units with Single Long Carriage (L)

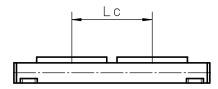
Parameter		WHZ80
Stroke length (Smax), maximum	[mm]	3000
Total length (L tot), maximum	[mm]	3580
Carriage length	[mm]	450
Dynamic load torque (My), maximum	[Nm]	345
Dynamic load torque (Mz), maximum	[Nm]	150
Weight	[kg]	7,4

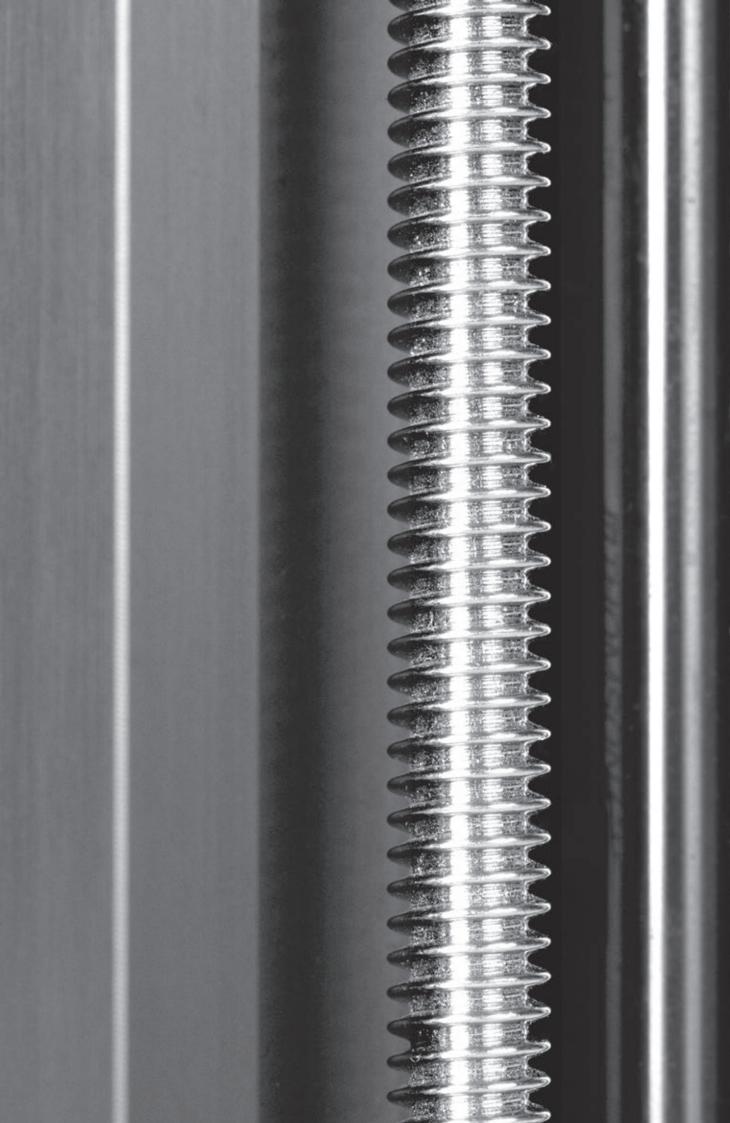


Performance Specifications for Units with Double Standard Carriage (Z)

Parameter		WHZ80
Stroke length (Smax), maximum	[mm]	2870
Total length (L tot), maximum	[mm]	3580
Minimum distance between carriages (Lc)	[mm]	300
Dynamic load (Fy), maximum	[N]	1764
Dynamic load (Fz), maximum	[N]	4200
Dynamic load torque (My), maximum	[Nm]	LC1 × 0,882
Dynamic load torque (Mz), maximum	[Nm]	LC1 × 2,1
Force required to move second carriage	[N]	20
Total length (L tot)	[mm]	Smax + 410 + Lc
¹ Value in mm		

² Second carriage is always a long carriage





Accessory Index

Mounting Kits.....page 118

Cover and Protection Kits.....page 123

• Felt pad wipers type FA	123	•
Shaft protection cover	123	•
Protective hellows		

Motors, Gears and Transmission Kits	page 128
• Worm gears type TBS40128	• Intermediate shafts type VWZ and DSP138
• Belt gears type RT and BGM130	• Brakes

Electrical Feedback Devices.....page 143

• Limit switch brackets and limit switches143	Limit switch kits type ES148
• Inductive and magnetic sensors and sensor brackets 144	• Sensor rails and kits type ENT, ENF and ENK150
• Encoders	• Encoder kits type ADG152

Non-driven Linear Motion Systems.....page 154

• WHxx non-driven units	154
• WMxx non-driven units	
Mxx non-driven units	

Non-RediMount Linear Motion Systems.....page 160

• MLSM80Z non-RediMount units	167
• M50 belt driven non-RediMount units	168
WHxx non-RediMount units	168
• MLSH60Z non-RediMount units	170
WHZxx non-RediMount units	170



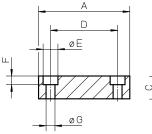
Mounting Kits

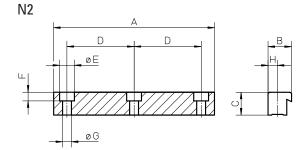
Mounting Clamps Type N1 and N2 (single clamp)¹

Unit type	N1	N2	Α	В	C	D	øE	F	øG	H	Screws	Ms [Nm]
WH40	890 885 0001	-	54	16	9,5	40	10	5,7	5,5	7	ISO4762-8.8	5,4
WH50	890 885 0001	-	54	16	9,5	40	10	5,7	5,5	7	ISO4762-8.8	5,4
WH80	890 190 02	-	68	17,5	17	50	11	6,5	6,6	7	ISO4762-8.8	9
WH120	890 192 13	-	80	25	18	50	15	8,5	9	10	ISO4762-8.8	20
WM40	890 885 001	-	54	16	9,5	40	10	5,7	5,5	7	ISO4762-8.8	5,4
WM60 / WV60	890 190 02	-	68	17,5	17	50	11	6,5	6,6	7	ISO4762-8.8	9
WM80 / WV80	890 190 02	-	68	17,5	17	50	11	6,5	6,6	7	ISO4762-8.8	9
WM60Z / WM80Z	890 190 02	-	68	17,5	17	50	11	6,5	6,6	7	ISO4762-8.8	9
WM120 / WV120	890 192 13	-	80	25	18	50	15	8,5	9	10	ISO4762-8.8	20
MLS60	890 190 02	890 192 26	68/120	17,5	17	50	11	6,5	6,6	7	ISO4762-8.8	9
MLS80	890 192 13	890 192 31	80/200	25	18	50	15	8,5	9	10	ISO4762-8.8	20

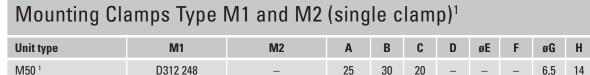
 $^{\scriptscriptstyle 1}$ Screws included in the shipment of above clamps

N1



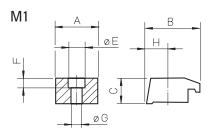


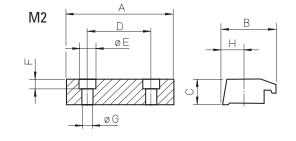
Ms = tightening torque of screws



M150 '	D312 248	-	25	30	20	-	-	-	6,5	14	1804/62-8.8	9,4
M55 ¹	D313 403	D313 402	25/56	25,5	10,7	41	9,5	5,3	5,5	10,2	ISO4762-8.8	5,5
M75 ¹	D312 747	D312 748	30/75	28,5	15	60	14	8,5	8,5	11	ISO4762-8.8	23
M100 ¹	D312 339	D312 334	45/92	46,5	22	60	17	10,5	10,5	20	ISO4762-8.8	45

¹ No screws included in the shipment of above clamps





Ms = tightening torque of screws

Screws

.....

Ms [Nm]

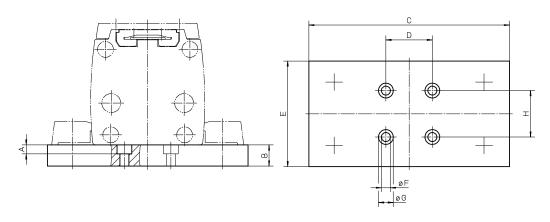
. .

Mounting Kits

Mounting Clamps Type M2 with Plate¹

Unit type	p/n	Α	В	C	D	E	øF	øG	Н
M50	D312 117	7	20	105	35	30	6,5	11	-
M55	D313 474	8,5	15	100	44	70	8,5	14	44
M75	D312 718	8,5	15	134	44	80	8,5	14	44
M100	D312 317	8,5	20	190	44	100	8,5	14	44

¹ two mounting clamps of version M2 (see page 118) and screws to connect these to the plate are included in shipment



€

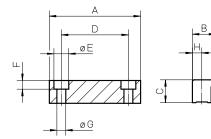
Accessories

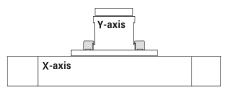
Mounting Kits

Mounting Clamps Type N1 for Multi Axis Systems¹

Unit type X-axis	Unit type Y-axis	Clamps	Α	В	C	D	øE	F	øG	Н
WM40 / WH40	WM40 / WH40	on request	-	-	-	-	-	-	-	-
WM60	WM60	890 191 94	58	17,5	17	40	11	6,5	6,6	7

 $^{\scriptscriptstyle 1} \, \text{all}$ necessary screws are included in the shipment





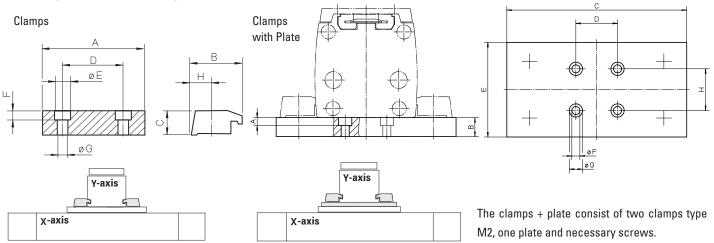
Mounting Clamps Type M2 for Multi Axis Systems¹

Unit type X-axis	Unit type Y-axis	p/n	Α	В	C	D	øE	F	øG	Н
M55	M55	D313 424	56	25,5	10,7	41	9,5	5,3	5,5	10,2
M75	M75	D312 719	75	28,5	15	60	14	8,5	8,5	11
M100	M100	D312 304	92	46,5	22	60	17	10,5	10,5	20

Mounting Clamps Type M2 with Plate for Multi Axis Systems¹

Unit type X-axis	Unit type Y-axis	p/n	Α	В	C	D	E	øF	øG	H
M55	M75	D313 470	5,5	15	134	76	80	5,5	9,5	41
M75	M55	D313 060	8,5	15	134	106	80	8,5	14	60
M75	M100	D313 062	8,5	20	190	106	100	8,5	14	60
M100	M75	D313 292	10,5	20	190	142	100	10,5	17	60

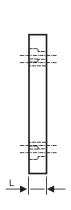
¹all necessary screws are included in the shipment

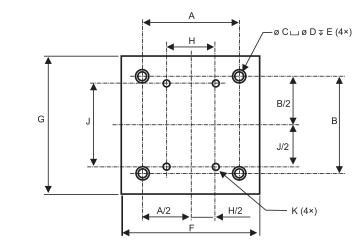


Mounting Kits

Mounting Plates for Multi Axis Systems

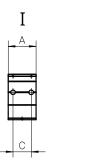
Unit type X-axis	Unit type Y-axis	p/n	Α	В	C	D	Е	F	G	Н	J	К	L
2HB10	2HB10	2HXYP10-10	70	70	5,5	9	6	100	100	35	75	M5 x 0,8 - 6H	12,7
2HB20	2HB10	2HXYP20-10	145	145	10,5	16,5	11	200	200	35	75	M5 x 0,8 - 6H	22
2HB20	2HB20	2HXYP20-10	145	145	10,5	16,5	11	200	200	85	120	M8 x 1,25 - 6H	22

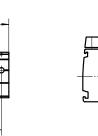




Combinations for other units are available. Contact customer support for details.

Adapter	Plates								
Unit type	1	П	Α	В	C	D	E	øF	G
M55	D313 422	D313 423	40	60	20	38	25,5	6,5	37
M75	D312 746	-	40	-	26	-	45	6,5	51
M75	-	D312 745	-	60	-	39	45	7,5	51
M100	D312 338	-	40	-	26	-	69	6,5	62
M100	-	D312 337	-	60	-	39	69	7,5	62

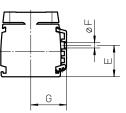




Π

В

D

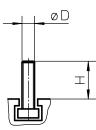


Adapter plates are fitted in the grooves along the profile and can be used to attach sensors, switches, cable ducts etc. to the unit.

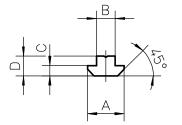


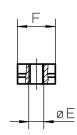
Mounting Kits

T-slot Bo	lts		
Unit type	p/n	øD	Н
M50	D312 221	M5	14



T-slot Nuts							
Unit type	p/n	А	В	C	D	øE	F
MLS60	920 303 0037	16	8	4	6	M6	16
MLS80	920 303 0039	19,5	10	5,5	10,5	M8	20
WH120	911 044 19	15	10	6	12	M8	15
WM120	911 044 19	15	10	6	12	M8	15
2RB12, 2HB10, 2HB20	TNUT-01-M3	7	4	1,75	3	M3	9
2RB16, 2HB10	TNUT-02-M4	9,5	5,5	2,25	4	M4	12
2RB12	TNUT-03-M4	12	7	2,5	5	M4	15
2RB16, 2HB20	TNUT-04-M4	16,5	7,9	4,8	6	M4	16
2RB16, 2HB20	TNUT-04-M5	16,5	7,9	4,8	6	M5	16
2RB16, 2HB20	TNUT-04-M6	16,5	7,9	4,8	6	M6	16

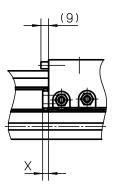




Cover and Protection Kits

FA Felt Pad Wiper

Unit type	Number of carriages on the unit	p/n	X
WH50	1	890 885 0064	6
WH50	2	2 × 890 885 0064	6
WH80	1	890 890 0069	7
WH80	2	2 × 890 890 0069	7
WH120	1	890 895 0058	8
WH120	2	2 × 890 895 0058	8
WHZ50	1	890 885 0064	6
WHZ50	2	2 × 890 885 0064	6
WHZ80	1	890 890 0069	7
WHZ80	2	2 × 890 890 0069	7

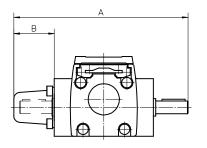




The felt pad wipers remove dust and dirt from the guides and are located on the carriage(s). They may increase the driving torque slightly but do not reduce the stroke of the unit. The felt pad wipers comes mounted from factory as standard on all WH and WHZ units but can also be ordered here as a spare part.

Shaft Protection Cover

Unit type	p/n	А	В
M50	D312 201	126	35
M55	D312 201	151	35
M75	D700 178	198	45
M100	D700 178	202	45



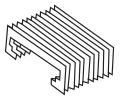
The shaft protection cover is used to cover shafts which are not being used. The covers are fitted by the customer.

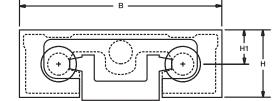


Cover and Protection Kits

Protective Bellows type 2D

Unit type	p/n	Н	H1	В
2DB08	BEL-2DB-08	48	34	130
2DB12	BEL-2D-12	61	36,5	152,5
2DB12	BEL-2D-16	73	43	190,5

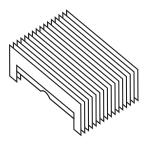


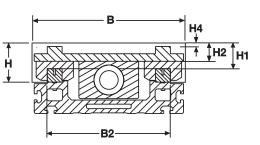


Bellows protect the unit from dirt and dust. Note that the bellows option reduces the available stroke of the unit by 28%. Bellows can be ordered and mounted at the factory - see ordering key. Bellows can also be ordered separately and fitted by the customer. In that case, order two pieces of bellows where the length of each bellows piece = stroke length of the unit × 0.86.

Protective Bellows type 2H

Unit type	p/n	В	B2	H	H1	H2	H4
2HB10	BEL-2H-10	103	81	26	11	10	0
2HB20	BEL-2H-20	199	167	48	30	15	5

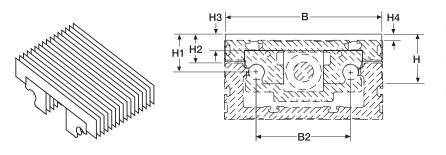




Bellows protect the unit from dirt and dust. Note that the bellows option reduces the available stroke of the unit by 28%. Bellows can be ordered and mounted at the factory - see ordering key. Bellows can also be ordered separately and fitted by the customer. In that case, order two pieces of bellows where the length of each bellows piece = stroke length of the unit \times 0.86.

Protective Bellows type 2R

Unit type	p/n	В	B2	H	H1	H2	H3	H4
2RB12	BEL-2R-12	128	75	48	37	29	15	12
2RB16	BEL-2R-16	158	95	52	43	30	15	10

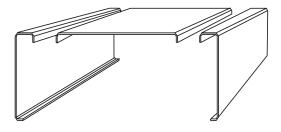


Bellows protect the unit from dirt and dust. Note that the bellows option reduces the available stroke of the unit by 28%. Bellows can be ordered and mounted at the factory - see ordering key. Bellows can also be ordered separately and fitted by the customer. In that case, order two pieces of bellows where the length of each bellows piece = stroke length of the unit × 0.86.

Cover and Protection Kits

Protective Shrouds

Unit type	
2HB10	see ordering key of the unit for order or www.LinearMotioneering.com
2HB20	see ordering key of the unit for order or www.LinearMotioneering.com



The protective shrouds are made of metal and protect the drive mechanism of the unit from dust and dirt but leave the guides unprotected. Shrouds do not reduce the stroke of the unit but they will add 4 mm to the width of the unit. Shrouds are ordered mounted from factory and are stated in the ordering key of the unit.



Cover and Protection Kits

Environment Protection Option Type S1 and S2, compatibility table

Unit type	Drive type	Guide type	S1	S2	Ordering
M55	ball screw	slide	•		see ordering key of the unit for order
M55	belt drive	slide	•	•	see ordering key of the unit for order
UUUU	beit unve	ball	•		see ordering key of the unit for order
M75	ball screw	slide	٠		see ordering key of the unit for order
M75	belt drive	slide	•	•	see ordering key of the unit for order
1/1/0	beit unve	ball	•		see ordering key of the unit for order
M100	ball screw	slide	•		see ordering key of the unit for order
M100	belt drive	slide	•	•	see ordering key of the unit for order
IVITUU	beit unve	ball	•		see ordering key of the unit for order
WM60 / WM80 / WM120	ball screw	ball	•		see ordering key of the unit for order
WV60 / WV80 / WV120	ball screw	no guide	•		see ordering key of the unit for order
WH50 / WH80 / WH120	belt drive	wheel	•	•	see ordering key of the unit for order
WHZ50 / WHZ80	belt drive	wheel	•		see ordering key of the unit for order

The S1 and S2 environment protection options are available for some of the units as per table above. All performance data and the life expectancy are the same as for standard units except for WH and WHZ units (contact customer service for more information). S1 can be ordered for both ball screw and belt driven units with ball, slide or wheel guides while S2 only is possible for belt driven units with slide or wheel guides. Never use chemical agents and/or cleaning detergents before contacting your local Thomson customer service for advice.

S1 - Wash down protection

Typical places where S1 is used are in slaughter houses, dairy plants, food plants or in any other light wash down application.

S2 - Enhanced wash down protection

Typical places where S2 is used are in moderately wet areas such as in paper mills, galvanizing equipment, food industries or in any other harsh environment application where enhanced wash down capabilities are required.

Cover and Protection Kits

Environment Protection Options Type S1 and S2, technical specification

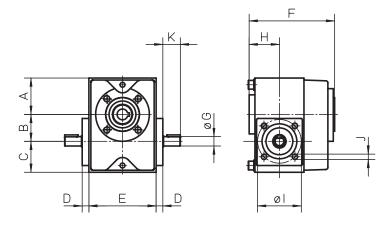
Item	S1	S2
External screws, bolts and nuts	stainless material class A2 or better	stainless material class A4 or better
Internal screws, bolts and nuts	standard material	stainless material class A2 or better
Drive shaft, ball screw driven units	standard material	
Drive shaft, belt driven units	stainless material SS2333 or better	stainless material SS2343 or better
Tension wheel shaft	standard material	stainless material SS2333 or better
Bearings type	standard bearings	2RS
Bearing sealings, belt driven units	radial sealings	radial sealings
Surface treatment of machined extruded aluminum parts	none	anodizing
Surface treatment of machined casted aluminum parts	none	anodizing
Cam rollers and idler shafting (WH and WHZ units)	standard material	stainless material
Belt retainer (WH units)	none	stainless material



Gears and Transmission Kits

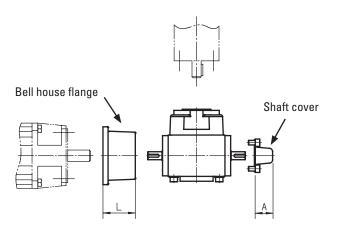
TBS40 Worm Gears, dimensions

Gear	Α	В	C	D	E	F	øG	H	øl	J	K
TBS40	54	40	46	10	100	125	14j6	45	65	M8 (4×)	25



The worm gear is installed directly to the unit and requires no intermediate coupling between the two.

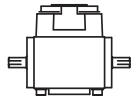
TBS40 Worm Gears, compatibility table							
Unit	TBS40	IEC71B14	IEC80B14	А	L		
M75	•	•		32	58		
M75	•		•	32	68		
M100	•	•		32	58		
M100	•		•	32	68		



To be able to install the gear to the motor a bell house flange must be used between the gear and the motor. The bell house flange, which includes a matching coupling, is ordered separately. A shaft cover can be ordered to cover the second primary shaft on the gear in case it is not being used.

Gears and Transmission Kits

TBS40 Worm Gears, ordering key						
	1		2		3	
Example	TBS40		-3		-216	
	ize of worm gear 40 worm gear	2. Gear ratio -3 = 3:1 -5,5 = 5,5:1 -7,5 = 7,5:1 -10 = 10:1 -15 = 15:1 -20 = 20:1 -24 = 24:1 -30 = 30:1 -40 = 40:1 -48 = 48:1 -60 = 60:1		3. Fixed code -216		



Bell house flanges for TBS40 Worm Gears, part numbers

Motor size	p/n
IEC71B14	D701 011
IEC80B14	D701 015



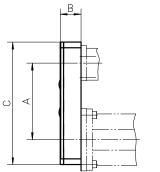
Shaft Cover for TBS40 Worm Gears, part numbersGear typep/nTBS400701 020

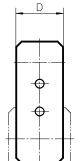


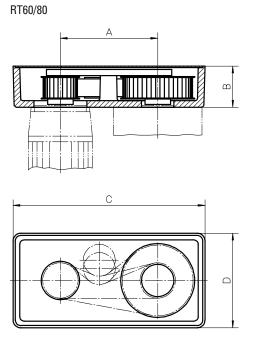
Gears and Transmission Kits

RT Belt Gears, dimensions						
Gear	Α	В	C	D		
RT40	110	30	176	68		
RT60	175	74	345	170		
RT80	175	74	345	170		

RT40







RT Belt Gears, data

Gear	i	Nmax [rpm]	Mmax [Nm]	M idle [Nm]	η	J [kgm²]	Weight [kg}
RT40	1:1	3000	1,75	0,3	0,80	0,000025	0,62
RT60	1:1	3000	15	0,7	0,85	0,000438	5,6
RT60	2:1	3000	15	0,7	0,85	0,001011	7,1
RT80	1:1	3000	30	0,7	0,85	0,000465	5,5
RT80	2:1	3000	30	0,7	0,85	0,001038	7

i	= gear ratio	M idle	= idle torque
n max	= max. input speed	η	= efficiency factor
Mmax	= max. input torque	J	= inertia

Gears and Transmission Kits

RT Belt Gears, compatibility table							
Gear	WH40 / WM40	WM60 / WV60 / MLSM60D	WH80 / WM80 / WV80 / WM120 / WV120 / MLSM60D / MLSM80D				
RT40	•						
RT60		•					
RT80			•				

RT Belt	t Gears, orderi	ng key			
	1	2	3	4	5
Example	RT80	-2	- • • •	- P - N	-05
RT40 = RT be RT60 = RT be	ize of belt gear It gear size 40 It gear size 60 It gear size 80	There are severa and the list of su being updated. F support for help currently are on motor can be ad 4. Type of mount	ing plied mounted to the unit	-02 = WH50 sly -03 = WH80 -04 = WH120 -05 = WM40	уре

RT belt gears can only be used on units without a RediMount flange.

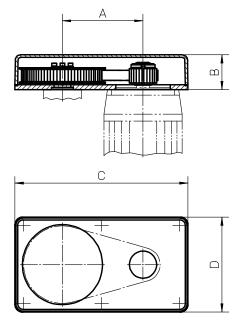


Gears and Transmission Kits

BGM Belt Gears, dimensions

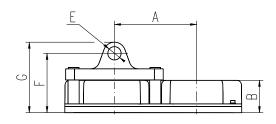
Gear	Α	В	C	D	øE	F	G	Н	I	J
BGM09	118,7	52	255	140	20 H9	95	115	60	-	-
BGM41	155,2	70	305	165	25 H9	122	147	70	-	-
BGM81	200	73	399	224	30 H9	134	159	90	90H14	170

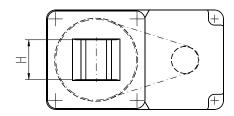
BGM09/41/81 - WITHOUT CLEVIS OPTION



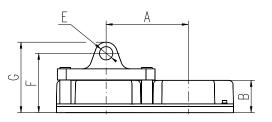
BGM belt gears can only be used on units without a RediMount flange. The belt gear comes in parts and is assembled to the unit and motor by the customer.

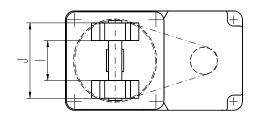
BGM09/41/81 - WITH CLEVIS OPTION TYPE S





BGM81 - WITH CLEVIS OPTION TYPE R





Gears and Transmission Kits

BGM	BGM Belt Gears, data												
Gear	i	Nmax [rpm]	Mmax [Nm]	η	J [kgm²]	Weight [kg}							
BGM09	1,04:1	4000	4,1	0,85	0,000102	2							
BGM09	1,85:1	4000	4,1	0,85	0,000112	2,1							
BGM09	2,85:1	4000	4,1	0,85	0,000213	2,5							
BGM41	1:1	4000	22,0	0,85	0,000438	3,4							
BGM41	2:1	4000	15,8	0,85	0,000342	3,7							
BGM41	3:1	4000	16,7	0,85	0,000583	4,6							
BGM81	1:1	4000	29,0	0,85	0,000836	12,1							
BGM81	2,25:1	4000	32,3	0,85	0,001051	12,9							
BGM81	3,13:1	4000	30,3	0,85	0,001439	14							

i = gear ratio	η	= efficiency factor
Nmax = max. input speed	J	= inertia
Mmax = max. input torque		

BGM Be	BGM Belt Gears, compatibility table											
Gear	WM/V/Z60	WM/V80	WM/V120	MLSM80D	M50	M55	M75	M100				
BGM09	•				•	•	•					
BGM41	•	•					•	•				
BGM81			•	•								

BGM Belt Gears, ordering keys

See next page for ordering keys.



Gears and Transmission Kits

BGM 0	BGM 09 Belt Gears, ordering key											
	1	2	3	4	5	6	7	8				
Example	BGM09	-2	- C C	063	Р	050	Х	+XX				
	ize of belt gear M belt gear size	09	4. Motor size ¹ 063 = IEC 63 E 071 = IEC 71 E	314		7. Clevis optic X = no clevis o S = clevis opti	option					
2. Gear ratio -1 = 1,04:1			S80 = servo m AK4 = servo n	notor size 80 notor type AKM	4	8. Protection						

-2 = 1,85:1 -3 = 2,85:1

3. Type of couplings

-CC = conical couplings

5. Type of mounting P = standard

6. Compatible unit type W06 = WM60, WV60 050 = M50060 = M55 070 = M75

+XX = standard

+S1 = wash down protection

¹This is only a selection of all motors that fit this gear. Please contact customer support to see if your preferred motor fits the gear.

BGM 41 Belt Gears, ordering key

	1	2	3	4	5	6	7	8
Example	BGM41	-1	- C C	071	Р	070	Х	+S1

1. Type and size of belt gear	4. Motor size ¹	7. Clevis option
BGM41 = BGM belt gear size 41	071 = IEC 71 B14	X = no clevis option
	080 = IEC 80 B14	S = clevis option type S
2. Gear ratio	S80 = servo motor size 80	
-1 = 1:1	S95 = servo motor size 95	8. Protection
-2 = 2:1	AK5 = servo motor type AKM 5	+XX = standard
-3 = 3:1		+S1 = wash down protection
	5. Type of mounting	
3. Type of couplings	P = standard	¹ This is only a selection of all motors that fit
-CC = conical couplings		this gear. Please contact customer support
	6. Compatible unit type	to see if your preferred motor fits the gear.
	W06 = WM60, WV60	
	W08 = WM80, WV80	
	070 = M75	
	10B = M100 (MF/G10B)	
	10K = M100 (MF/G10K/C/D)	

Gears and Transmission Kits

BGM 81 Belt Gears, ordering key

	1	2	3	4	5	6	7	8
Example	BGM81	-1	- C C	090	Р	M8D	Х	+XX

1. Type and size of belt gear BGM81 = BGM belt gear size 81

2. Gear ratio

-1 = 1:1 -2 = 2,25:1 -3 = 3,13:1

3. Type of couplings

-CC = conical couplings

4. Motor size¹ 090 = IEC 90 B14 100 = IEC 100/121 B14 A20 = servo motor size A200 AK6 = servo motor type AKM 6

5. Type of mounting P = standard

6. Compatible unit type W12 = WM120, WV120 M8D = MLSM80D

7. Clevis option

X = no clevis option

S = clevis option type S

R = clevis option type R

8. Protection

+XX = standard +S1 = wash down protection

'This is only a selection of all motors that fit this gear. Please contact customer support to see if your preferred motor fits the gear.

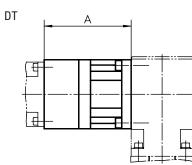


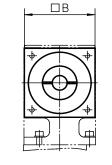
Gears and Transmission Kits

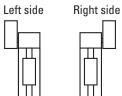
Unit	Gear	i	□A	В	С		Е	Weight [kg]	Backlash [arc min]	Efficiency [%]
oint	DT60-SS	3:1 - 10:1	89,7	60	_	_	_	1	8	90
	DT60-DS	15:1 - 100:1	106,9	60	_	_	_	1,2	9	85
WH50	DTR60-SS	5:1 - 50:1	_	_	110,2	104,1	60	2,5	9	90
	DTR60-DS	60:1 - 500:1	_	-	127,3	104,1	60	2,7	9	85
	DT90-SS	3:1 - 10:1	110,9	90	_	-	_	3	9	90
11//100	DT90-DS	15:1 - 100:1	133,5	90	_	-	-	3,7	9	85
WH80	DTR90-SS	5:1 - 50:1	-	_	145,4	138,2	90	4,8	9	90
	DTR90-DS	60:1 - 500:1	-	-	168,0	138,2	90	5,5	9	85
	DT115-SS	3:1 - 10:1	136,4	110	-	-	-	12,7	8	90
\\///120	DT115-DS	15:1 - 100:1	167,4	110	-	-	-	16,2	9	85
WH120	DTR115-SS	5:1 - 50:1	_	-	185,7	173,5	115	11	8	90
	DTR115-DS	60:1 - 500:1	-	-	216,7	173,5	115	12	9	85
	DT60-SS	3:1 - 10:1	89,7	60	-	-	-	1	8	90
WM60Z	DT60-DS	15:1 - 100:1	106,9	60	-	-	-	1,2	9	85
VVIVIOUZ	DTR60-SS	5:1 - 50:1	-	-	110,2	104,1	60	2,5	9	90
	DTR60-DS	60:1 - 500:1	-	-	127,3	104,1	60	2,7	9	85
	DT90-SS	3:1 - 10:1	110,9	90	-	-	-	3	9	90
WM80Z	DT90-DS	15:1 - 100:1	133,5	90	-	-	-	3,7	9	85
VVIVIOUZ	DTR90-SS	5:1 - 50:1	-	-	145,4	138,2	90	4,8	9	90
	DTR90-DS	60:1 - 500:1	-	-	168,0	138,2	90	5,5	9	85

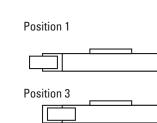
Micron DT, DTR Planetary Gears, compatibility and dimensions

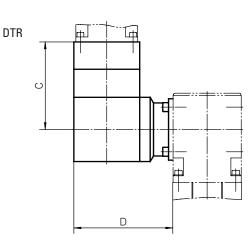
Micron gears can only be used on units without a RediMount flange. Micron DT and DTR planetary gears comes mounted on the unit from factory.

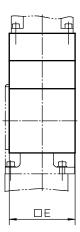


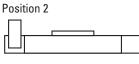


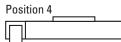




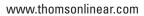








i = gear ratio



Gears and Transmission Kits

Micron DT, DTR Planetary Gears, how to order

When ordering a DT or DTR planetary gear you need to state the size and type of gear, which side of the unit the gear shall be installed, the gear ratio and which motor that you wish to use. For DTR you also must state the preferred mounting position of the gear. With this information we can check if your choice of motor is possible or not and give you the correct ordering code for the gear.

Micron DT, ordering data

1. Size of planetary gear **DT60** DT90 DT115 2. Type of gear -SS -DS 3. Mounting side of the unit Left Right 4. Gear ratio 3:1 (only for -SS models) 5:1 (only for -SS models) 10:1 (only for -SS models) 15:1 (only for -DS models) 25:1 (only for -DS models) 30:1 (only for -DS models) 50:1 (only for -DS models)

5. Motor

100:1 (only for -DS models)

Specify your choice of motor.

Micron DTR, ordering data

1. Type and size of planetary gear **DTR60** DTR90 DTR115 2. Type of gear -SS -DS 3. Mounting position of the gear Position 1 Position 2 Position 3 Position 4 4. Mounting side of the unit Left Right

5. Gear ratio

5:1 (only for -SS models) 6:1 (only for -SS models) 9:1 (only for -SS models) 10:1 (only for -SS models) 12:1 (only for -SS models) 15:1 (only for -SS models) 20:1 (only for -SS models) 25:1 (only for -SS models) 30:1 (only for -SS models) 40:1 (only for -SS models) 50:1 (only for -SS models) 60:1 (only for -DS models) 75:1 (only for -DS models) 90:1 (only for -DS models) 100:1 (only for -DS models) 120:1 (only for -DS models) 125:1 (only for -DS models) 150:1 (only for -DS models) 200:1 (only for -DS models) 250:1 (only for -DS models) 300:1 (only for -DS models) 400:1 (only for -DS models) 500:1 (only for -DS models)

6. Motor

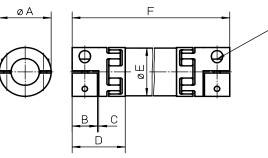
Specify your choice of motor.



Gears and Transmission Kits

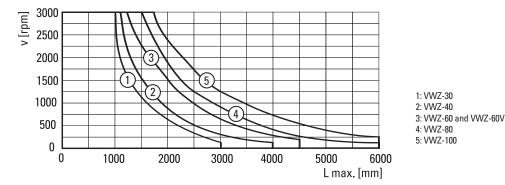
VWZ Intermediate Shafts, dimensions											
Shaft	øA	В	C	D	øE	F min.	G				
VWZ-30	32	15	1,5	34	30	99	M4				
VWZ-40	42	17	1,5	46	40	133	M5				
VWZ-60	56	30	2	63	60	177	M6				
VWZ-60V	67	35	2	73	60	205	M8				
VWZ-80	82	40	2	84	80	249	M10				
VWZ-100	102	50	2	97	100	283	M12				

G



Critical Speed of Shaft

The VWZ intermediate shafts can be installed in two ways. Either directly to belt driven units (I) or to screw driven units using KRG bevel gears (II) of type VL50, VL100 or VL200. However, belt driven units with a RediMount flange can not be combined with VWZ shafts while screw driven units can, but in which case the unit must be ordered with the RediMount ID code that fits the bevel gear in question. The intermediate shaft includes tube and couplings.



VWZ Intermediate Shafts, data

Shaft	Mmax [Nm]	Gs [kg/m]	Gc [kg]	Js [kgm²/m]	Jc [kgm²]	Ms [Nm]
VWZ-30	4,8	0,58	0,14	0,00011	0,00001	4
VWZ-40	6,4	0,76	0,36	0,00020	0,00008	8
VWZ-60	22,7	0,97	0,94	0,00080	0,00024	15
VWZ-60V	60,6	0,97	1,42	0,00080	0,00046	35
VWZ-80	122,7	2,00	2,98	0,00300	0,00240	70
VWZ-100	169,7	2,47	4,62	0,00580	0,00600	120
		Mmax =	max. shaft torque	Gc = weight of	coupling Jc	= inertia of couplin

Gs = weight of shaft

Js = inertia of shaft

= tightening torque

www.thomsonlinear.com

Ms

138

Gears and Transmission Kits

VWZ Intermediate Shafts, compatibility table

Unit	I.	П	VWZ-30	VWZ-40	VWZ-60	VWZ-60V	VWZ-80	VWZ-100	AA [mm]
WH40	•			•					AA = L + 56
WH50 / WHZ50	•				•				AA = L + 54
WM60Z	•				•				AA = L + 64
WH80 / WHZ80	•					•			AA = L + 84
WH120	•							•	AA = L + 124
WM80Z	•					•			AA = L + 84
MLSH60Z	•					•			AA = L + 164
WM40		VL50	•						AA = L + 170
WM60 / WV60		VL100			•				AA = L + 184
WM80 / WV80 / MLSM60D		VL100				•			AA = L + 176
MLSM80Z	•						•		AA = L + 244
WM120 / WV120 / MLSM60D / MLSM80D		VL200					•		AA = L + 244

AA = C/C distance between units

L = total length of shaft and coupling assembly

VWZ In	termediate Shafts, c	ordering key	
	1	2	3
Example	VWZ-060	-02	-0700
1. Intermediat VWZ-030 = VV VWZ-040 = VV VWZ-060 = VV VWZ-06V = VV VWZ-080 = VV VWZ-100 = VV	NZ-30 NZ-40 NZ-60 WZ-60V NZ-80	 2. Type of unit and type of mounting -01 = WH40 for type I mounting -02 = WH50 / WHZ50 for type I mounting -03 = WM80Z for type I mounting -04 = WH80 / WHZ80 for type I mounting -05 = WH120 for type I mounting -06 = WM60Z for type I mounting -07 = MLSH60Z for type I mounting -08 = WM40 for type I mounting on VL50 gea -10 = WM60 / WV60 for type I mounting on V -11 = WM80 / WV80 / MLSM60D for type II mounting -12 = MLSM80Z for type I mounting -13 = WM120 / WV120 / MLSM60D / MLSM80C 3. C/C distance between units (AA) - xxxx = distance in mm 	/L100 gears ounting on VL100 gears



Gears and Transmission Kits

DSP Intermediate Shafts, data

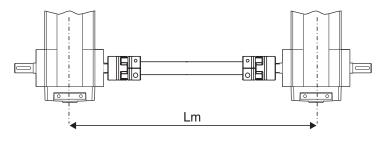
Shaft	Weight of shaft [kg]	Max. speed [rpm]	Shaft diameter [mm]
DSP-05B	0,3 + 1,3 × Lm	1500	20
DSP-06B	0,3 + 1,3 × Lm	1500	20
DSP-07B	0,6 + 2,6 × Lm	1500	30
DSP-10B	0,6 + 2,6 × Lm	1500	30
DSBZB	0,6 + 2,6 × Lm	1500	30
DSP-TBS	0,6 + 2,6 × Lm	1500	30

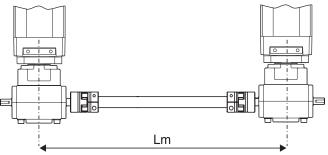
Lm = C/C distance between units in cm

The DSP intermediate shaft can be installed directly between two belt driven units or between two screw driven units using a TBS worm gear. The DSP shaft can not be used on units with a Redi-Mount flange. Couplings and tube are included in the shipment. Support bearings may need to be installed if the critical speed of the shaft is exceeded. See diagram. Support bearings can be ordered from your local bearing supplier.

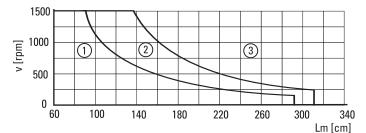
DSP-05B/06B/07B/10B/-ZB







Critical Speed of Shaft



1: No support bearing required

2: Support bearing required for DSP-05B and DSP-06B

3: Support bearing always required

Gears and Transmission Kits

DSP Intermediate Shafts, compatibility table

Unit	Drive type	DSP-05B	DSP-06B	DSP-07B	DSP-10B	DSPZB	DSP-TBS
M50	belt	•					
M55	belt		•				
M75	belt			•			
M100	belt				•		
M55	screw						•
M75	screw						•
M100	screw						•

DSP In	termediate Shafts, ordering key	
	1	2
Example	DSP-06B	-305
DSP-05B = fc DSP-06B = fc DSP-07B = fc DSP-10B = fc	Ate shaft size and type or belt driven M50 units or belt driven M55 units or belt driven M75 units or belt driven M100 units or screw driven M55, M75 or M100 units with TBS worm gear	2. C/C distance between units in cm (Lm) - xxx = length in cm

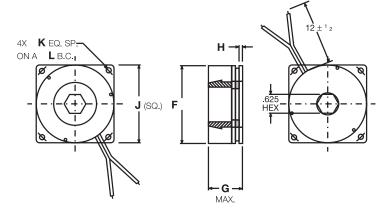


Gears and Transmission Kits

Spring Set Brake

Unit turns		Nema	Static torque	Supply voltage	Dimensions [in]						Brake	Brake	
Unit type	p/n	size	[lbf-in]	[VDC]	F	G	H	J	К	L	HEX	hub p/n¹	adaptor p/n
2DB08	TEB23A	23	NEMA 23	24	2.25	1.10	0.11	2.25	0.22	2.625	5/8	HEXHUB23A	MB08-23
2DB12	TEB23B	23	NEMA 23	24	2.25	1.10	0.11	2.25	0.22	2.625	5/8	HEXHUB23B	none required
2HB10, 2RB12	TEB23D	23	NEMA 23	24	2.25	1.10	0.11	2.25	0.22	2.625	5/8	HEXHUB23D	none required
2RB16	TEB23E	23	NEMA 23	24	2.25	1.10	0.11	2.25	0.22	2.625	5/8	HEXHUB23E	none required
2DB16	TEB34A	34	NEMA 34	24	2.25	1.10	0.11	3.25	0.22	3.875	5/8	HEXHUB34A	none required
2HB20	TEB34C	34	NEMA 34	24	2.25	1.31	0.11	3.25	0.22	3.875	7/8	HEXHUB34A	none required

¹ Hub included in spring set brake

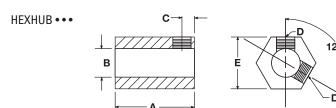


Mounts to support end of 2HB, 2RB, and 2DB units. The brake engages upon loss of power and provides resistance to back drive rotation of ball screws due to gravitational forces when power is interrupted to the brake unit. They are pre-burnished for maximum torque capacity and come with standard NEMA 23, 34 or 42 mounting patterns for easy field retrofit. Compact size minimizes change to the overall system envelope. The 2HB, 2RB, and 2DB ordering keys can be configured with the brake as part of the assembly. See ordering keys or www.LinearMotioneering.com for details. The part numbers listed here are for the brake parts as separate items.

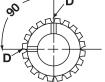
Spring Set Brake Hubs

Droke tune		Unittune	Set screw torque		Dimensions [in (mm)]					
Brake type	p/n	Unit type	[in-lb] ¹	Α	В	C	D	E		
TEB23A	HEXHUB23A	2DB08	36	1.53	3/16	0.15	#10/32	5/8		
TEB23B	HEXHUB23B	2DB12	36	1.31	1/4	0.26	#10/32	5/8		
TEB23D	HEXHUB23D	2HB10, 2RB12	36	(20)	(8)	(5)	M4	5/8		
TEB23E	HEXHUB23E	2RB16	36	(20)	(20)	(5)	M4	5/8		
TEB34A	HEXHUB34A	2DB16	36	1.67	3/8	0.44	#10/32	5/8		
TEB34C	HEXHUB34A	2HB20	36	(32)	14	(6)	M5	7/8		

¹ It is suggested a serviceable thread locking compound be used.





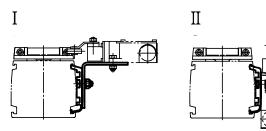


Electrical Feedback Devices

Limit Switch Brackets¹

Unit type	I	For limit switch type	П	For limit switch type
M50	D393 035	ZCM-D21	-	-
M55	D313 427	ZCM-D21	D313 428	ZCM-D21
M75	D312 860	XCK-M115	D312 861	XCK-M115
M100	D312 330	XCK-M115	D312 331	XCK-M115

¹ No limit switches included in the shipment.



Limit Swi	tches			
Switch type	p/n	Protection degree	Contacts	Cable
XCK-M115	D535 107	IP67	NO + NC	-
ZCM-D21	D535 102	IP67	NO + NC	1 meter

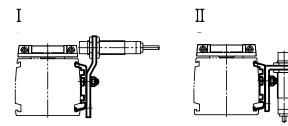


Electrical Feedback Devices

Sensor Brackets for Cylindrical Sensors¹

Unit type	I	For sensor diameter	П	For sensor diameter
M55	D313 429	M12	D313 430	M12
M75	D312 862	M18	D312 863	M18
M100	D312 332	M18	D312 333	M18

¹ no sensors included in the shipment



Cylindrical Inductive Sensors

Sensor type	p/n	Diameter	Input voltage	Max. current	Protection degree	Contacts	Cable
PNP	D535 085	M12	12 - 48 Vdc	0,2 A	IP67	NO	connector
PNP	D535 089	M18	12 - 48 Vdc	0,2 A	IP67	NO	connector

Cylindrical Inductive Sensor Connectors

For sensor diameter	p/n
M12	D535 092
M18	D535 091

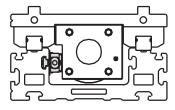
Electrical Feedback Devices

Sensor Packages

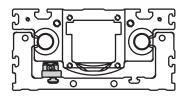
Unit type	Package type	p/n	Output type	Output operation	Frequency ¹	Supply voltage [VDC]	Cable length [m]	Sdetract [mm]
	One home	LSP2HBM10-N-1	NPN	NO	$1 \times V$	12 - 24	5	-
	sensor	LSP2HBM10-P-1	PNP	NO	$1 \times V$	12 - 24	5	-
2HB10	Two limit	LSP2HBM10-N-2	NPN	NC	$2 \times S$	12 - 24	5	30
ZHDIU	switch sensors	LSP2HBM10-P-2	PNP	NC	$2 \times S$	12 - 24	5	30
	One home and two	LSP2HBM10-N-3	NPN	$1 \times NC$, $2 \times NO$	$1 \times V$, $2 \times S$	12 - 24	5	30
	limit switch sensors	LSP2HBM10-P-3	PNP	$1 \times NC$, $2 \times NO$	$1 \times V$, $2 \times S$	12 - 24	5	30
	One home	LSP2HBM20-N-1	NPN	NO	$1 \times V$	12 - 24	5	-
	sensor	LSP2HBM20-P-1	PNP	NO	$1 \times V$	12 - 24	5	-
2HB20	Two limit switch sensors	LSP2HBM20-N-2	NPN	NC	$2 \times S$	12 - 24	5	30
		LSP2HBM20-P-2	PNP	NC	$2 \times S$	12 - 24	5	30
	One home and two limit switch sensors	LSP2HBM20-N-3	NPN	$1 \times NC$, $2 \times NO$	$1 \times V$, $2 \times S$	12 - 24	5	30
		LSP2HBM20-P-3	PNP	$1 \times NC$, $2 \times NO$	$1 \times V$, $2 \times S$	12 - 24	5	30
	One home sensor	LSP2RM12-N-1	NPN	NO	$1 \times V$	12 - 24	5	-
		LSP2RM12-P-1	PNP	NO	$1 \times V$	12 - 24	5	-
2RB12	Two limit switch sensors	LSP2RM12-N-2	NPN	NC	$2 \times S$	12 - 24	5	35
ZNDIZ		LSP2RM12-P-2	PNP	NC	$2 \times S$	12 - 24	5	35
	Home and limit switch	LSP2RM12-N-3	NPN	$1 \times NC$, $2 \times NO$	$1 \times V$, $2 \times S$	12 - 24	5	35
	sensors	LSP2RM12-P-3	PNP	$1 \times NC$, $2 \times NO$	$1 \times V$, $2 \times S$	12 - 24	5	35
	One home	LSP2RM16-N-1	NPN	NO	$1 \times V$	12 - 24	5	-
00010	sensor	LSP2RM16-P-1	PNP	NO	$1 \times V$	12 - 24	5	-
	Two limit	LSP2RM16-N-2	NPN	NC	$2 \times S$	12 - 24	5	35
2RB16	switch sensors	LSP2RM16-P-2	PNP	NC	$2 \times S$	12 - 24	5	35
	One home and two	LSP2RM16-N-3	NPN	$1 \times NC$, $2 \times NO$	$1 \times V$, $2 \times S$	12 - 24	5	35
	limit switch sensors	LSP2RM16-P-3	PNP	$1 \times NC$, $2 \times NO$	$1 \times V$, $2 \times S$	12 - 24	5	35

 1 V = varied frequency. S = standard frequency.

LIMIT SWITCH POSITION 2HBE



LIMIT SWITCH POSITION 2RB



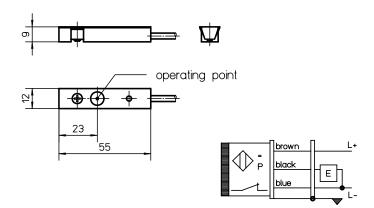
Each 2HB and 2RB can be equipped with sensors inside of the profile where they are protected from mechanical damage. The systems are provided with access holes on each side of each end plate for passage of the sensor package cable. Using limit switch sensors will reduce the effective stroke. The standard position will approximately reduce the stroke by the distance listed in the Sdetract column. The 2HB, 2RB, 2HE and 2RE ordering keys can be configured with the limit switches and/or a home sensor as part of the assembly. See ordering keys or www.LinearMotioneering.com for details. The part numbers listed above are for the limit switches and/or home sensors as separate items.

Electrical Feedback Devices

EN2 Inductive Sensors, part numbers

Sensor type	Cable length [m]	p/n
Normally closed	2	671 545 0305
Normally open	2	671 545 0304
Normally closed	10	671 545 0307
Normally open	10	671 545 0306

To be able to mount the EN2 inductive sensors on a unit the ENT14x16 sensor rail is required (see page 178) except for units WM120 and WV120 where they can be fitted directly to the profile of the unit.

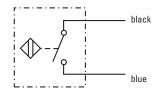


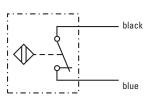
EN2 Inductive Sensors, data

Parameter		EN2
Supply voltage	[Vdc]	10 - 30
Max. load current	[A]	0,2
Operating distance	[mm)	2
LED indicator for switch		yes
Protection class		IP67
Cable type		screened
Weight with cable L = 2 m with cable L= 10 m	[kg]	0,04 0,19

Magnetic Sensors, data

Parameter		
Max. power	[W]	10
Max. voltage	[Vdc]	100
Max. current	[A]	0,5
LED indicator for switch		no
Protection class		IP67
Cable length	[m]	3
Cable cross section	[mm ²]	2 × 0,15
Operating temperature limits	[°C]	-25 - 65
Weight	[kg]	0,050

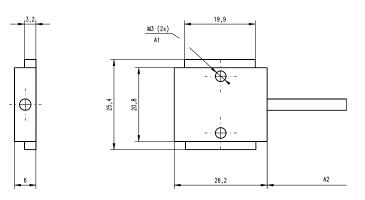




Magnetic Sensors, part numbers

Sensor type	suitable units	p/n
Normally closed	M50	D535 071
Normally open	M50	D535 070

On M50 the magnetic sensors are mounted directly in the sensor slot of the profiles of the units and require no mounting bracket. The sensor is fixed in position by two M3 size locking screws (A1). The cable (A2) is molded into the sensor.



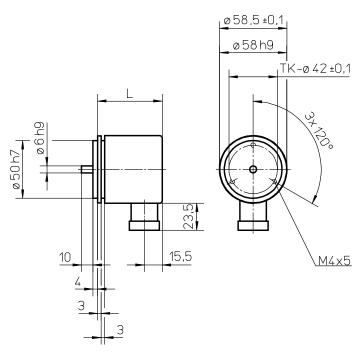
www.thomsonlinear.com

Electrical Feedback Devices

IG602 Encoders, data

Parameter		IG602
Supply voltage Type 1 Type 2	[Vdc]	5 ±10% 10 - 30
Output type Type 1 Type 2		line driver push-pull
Pulses per revolution Type 1 Type 2	[ppr]	100 — 2500 100 — 600
Length (L) Type 1 Type 2	[mm]	51,5 56,0
Weight Type 1 Type 2	[kg]	0,36 0,36

The IG602 encoders come with mounting screws but no coupling or connector. To be able to mount the encoder to the unit, the unit must have a shaft for encoders. See the ordering keys of the units. The encoders can also be ordered mounted to the unit from factory. See ADG encoder option kit on page 170.



IG602 Encoders, part numbers

Encoder type	Supply voltage [Vdc)	Pulses per revolution	p/n
Туре 1	5	100	671 521 0194
Туре 1	5	200	671 521 0195
Туре 1	5	500	671 521 0196
Туре 1	5	600	671 521 0197
Туре 1	5	1000	671 521 0198
Туре 1	5	1250	671 521 0199
Туре 1	5	1500	671 521 0200
Туре 1	5	2000	671 521 0192
Туре 1	5	2500	671 521 0201
Type 2	10 - 30	100	671 521 0193
Type 2	10 - 30	200	671 521 0202
Type 2	10 - 30	500	671 521 0203
Type 2	10 - 30	600	671 521 0204
Type 2	10 - 30	600	

STE001 Encoder Connector, data

Parameter	STE001
Number of poles	12
Protection class	IP67
Execution	jack
Cable entrance	straight
Weight [kg] 0,04
Part number	6715600153

Encoder Cable, data

Parameter	p/n
5 m cable length	671 555 0068
10 m cable length	671 555 0069

The encoder cables come fitted with a STE001 encoder connector in one of the ends.

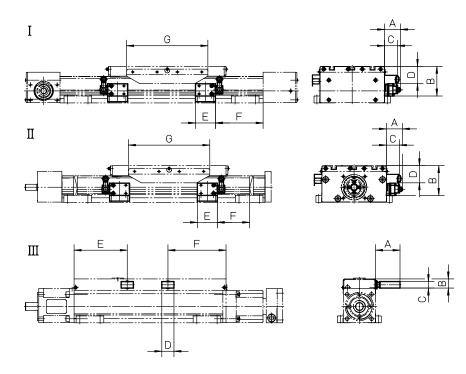


Electrical Feedback Devices

ES Limit Switch Option Kit

		-								
Unit type	1	11	111	Α	В	C	D	E	F	G
WH50 ¹	•			34	60,5	10	26	49	58,5	196
WH80	•			31	76	10	39	49	78,5	196
WH120	•			34	88	10	51	49	78,5	196
WHZ50	•			34	61	10	26	49	58,5	196
WHZ80	•			31	76	10	39	49	78,5	196
WM60		•		40	69	32	38	50	63	200
WM80		•		40	73	32	42	50	79	200
WM120		•		40	89	32	58	50	94	200
WM60Z	•			40	69	32	38	50	73	200
WM80Z ²	•			40	73	32	42	50	99 (89)	200
WV60		•		40	69	32	38	50	33	200
WV80		•		40	73	32	42	50	39	200
WV120		•		40	89	32	58	50	59	200
MLSM60D		•		40	73	32	32	50	79	200
MLSH60Z	•			40	73	32	42	50	79	200
MLSM80D		•		40	85	32	54	50	101	200
MLSM80Z		•		40	85	32	54	50	101	200

¹ Limit switches for these units can not be moved. On all other units the switches can be re-positioned by the customer. ² Value in brackets = for short carriage.

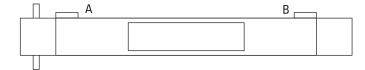


The ES limit switch assembly is an option that is mounted at the factory. The limit switches are placed 10 mm from the mechanical ends of the unit. Each limit switch has one NO and one NC contact with positive opening action. Protection degree is IP67. Type I and II switches can be repositioned along the profile by the customer. Note! The ES limit switch option and any of the sensor rail options ENT14x16, ENF14x16 or ENK can not be mounted on the same side of the unit.

Electrical Feedback Devices

ES Lim	ES Limit Switch Option Kit, ordering key								
	1	2	3	4					
Example	ESK07	-L	-01	-10					
1. Compatibl ESK02 = WH ESK03 = WH ESK05 = WM ESK05 = WM ESK06 = WM ESK08 = WM ESK08 = WM ESK09 = WV ESK10 = WV ESK11 = WV ESK12 = WH ESK12 = WH ESK13 = WH ESK16 = ML ESK18 = ML ESK19 = ML	50 30 120 40 60 / WM60Z 80 / WM80Z 120 50 30 120 50 50 50 50 50 50 50 50 50 5	-L = -R = -00 -01 -05 -10 4. S -00 -01 -01 -05	Aounting side of the unit left side right side witch configuration on side A = no switch on side A = switch with 1 m cable = switch with 5 m cable = switch with 10 m cable witch configuration on side B = no switch on side B = switch with 1 m cable = switch with 1 m cable = switch with 1 m cable						

ES-••-R-••-••



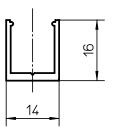
ES-••-L-••-••



Electrical Feedback Devices

ENT14x16 Inductive Sensor Rail

Unit type	p/n
WH40 / WH50 / WH80 / WH120 / WHZ50 / WHZ80 / WM40 / WM60 / WM80 / WM60Z / WM80Z / WV60 / WV80 / MLSM60D / MLSH60Z / MLSM80Z	671 545 0283



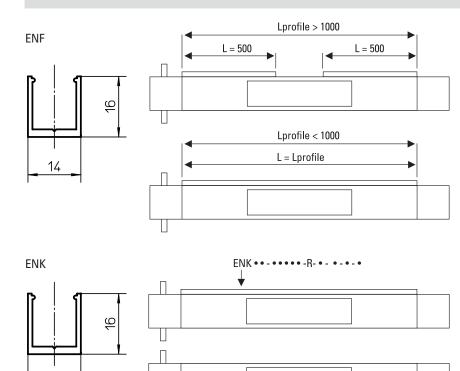
The ENT14x16 inductive sensor rail is mounted to the side of a unit or along any type of beam or profile. Sensors of type EN2 can be mounted in the rail. The rail can also serve as a cable duct for the sensor cables. The rail is sealed with a cover which comes with the rail. The rail comes in lengths of max 3000 mm. Drilling in the profile of the unit is required when mounting the rail. When ordering, specify part number and length of the rail. Note1! WM120 and WV120 units do not require any rail as the EN2 sensors can be fitted directly to the profile of the units. Note2! ES limit switch option and ENT14x16 rail can not be mounted on the same side of the unit.

ENF and ENK Inductive Sensor Rail Option Kit, compatibility table

Unit type

WH40 / WH50 / WH80 / WH120 / WHZ50 / WHZ80 / WM40 / WM60 / WM80 / WM60Z / WM80Z / WV60 / WV80 / MLSM60D / MLSM60D / MLSH60Z / MLSM80Z / M50 / M75 / M100

ENF / ENK



¥

ENK ••- •• •• -L- •- •- •-

The ENF and ENK inductive sensor rail option kits are mounted at the factory. The ENF option consists of two 500 mm long ENT14x16 sensor rails mounted in each end of the unit on the left or right side of the profile. In cases where the unit is too short to allow two 500 mm sensor rails to be mounted, then one rail is mounted along the entire profile of the unit. The ENK option also consists of ENT14 x16 sensor rails but the ENK option has sensor profiles that run along the entire profile of the unit. In the shipment of both ENF and ENK the specified amount and type of EN2 sensors are included. The sensors are fitted to the sensor rail by the customer at the desired positions.

Note1! WM120 and WV120 units do not require any ENF or ENK options as the EN2 sensors can be fitted directly to the profile of the units.

Note2! The ES limit switch option and ENF rail can not be mounted on the same side of the unit.

Note3! Movopart M50/75/100 units require adapter plates for mounting the ENF/ENK to the profile. See page 121 for adapter plate dimensions.

14

Electrical Feedback Devices

ENK and ENF Inductive Sensor Rail Option Kit, ordering key

	1	2	3	4	5	6	7	8
Example	ENK01	-S	-04000	-R	-2	-0	-1	-6

1. Type of rail and compatible unit	
ENK01 = ENK rail for WH40	ENF01 = ENF rail for WH40
ENK02 = ENK rail for WH50	ENF02 = ENF rail for WH50
ENK03 = ENK rail for WH80	ENF03 = ENF rail for WH80
ENK04 = ENK rail for WH120	ENF04 = ENF rail for WH120
ENK05 = ENK rail for WM40	ENF05 = ENF rail for WM40
ENK06 = ENK rail for WM60 / WV60	ENF06 = ENF rail for WM60 / WV60
ENK07 = ENK rail for WM80 / WV80	ENF07 = ENF rail for WM80 / WV80
ENK08 = ENK rail for WM120 / WV120	ENF08 = ENF rail for WM120 / WV120
ENK09 = ENK rail for WM60Z	ENF09 = ENF rail for WM60Z
ENK10 = ENK rail for WM80Z	ENF10 = ENF rail for WM80Z
ENK11 = ENK rail for WHZ50	ENF11 = ENF rail for WHZ50
ENK12 = ENK rail for WHZ80	ENF12= ENF rail for WHZ80
ENK15 = ENK rail for MLSH60Z	ENF15 = ENF rail for MLSH60Z
ENK17 = ENK rail for MLSM80Z	ENF17 = ENF rail for MLSM80Z
ENK18 = ENK rail for MLSM60D	ENF18 = ENF rail for MLSM60D
ENK19 = ENK rail for MLSM80D	ENF19 = ENF rail for MLSM80D
ENK28 = ENK rail for MF/MG07S	ENF28 = ENF rail for MF/MG07S
ENK29 = ENK rail for MF/MG06S	ENF29 = ENF rail for MF/MG06S
ENK30 = ENK rail for MF/MG06B	ENF30 = ENF rail for MF/MG06B
ENK31 = ENK rail for MF/MG07B	ENF31 = ENF rail for MF/MG07B
ENK32 = ENK rail for MF/MG10S	ENF32 = ENF rail for MF/MG10S
ENK33 = ENK rail for MF/MG10B	ENF33 = ENF rail for MF/MG10B

2. Number of carriages

- -S = single carriage
- -D = double carriages

3. Total length of unit (L tot)

- vvvvv = distance in mm

4. Mounting side of the unit -L = left side -R = right side

5. Number of EN2 sensors with NC contact and 2 m cable - w = 0 – 9 sensors / normally closed / 2 m cable

6. Number of EN2 sensors with NO contact and 2 m cable - x = 0 - 9 sensors / normally open / 2 m cable

7. Number of EN2 sensors with NC contact and 10 m cable -y = 0 - 9 sensors / normally closed / 10 m cable

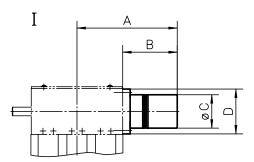
8. Number of EN2 sensors with NO contact and 10 m cable - z = 0 - 9 sensors / normally open / 10 m cable

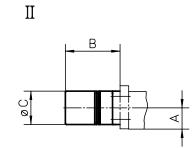


Electrical Feedback Devices

ADG Encoder	Option Kit
-------------	------------

Unit type	Mounting type I	Mounting type II	Α	В	øC	D
WH40	•		115	95	58,5	ø60
WH50 / WHZ50	•		120	96	58,5	50 × 50
WH80 / WHZ80	•		139	100	58,5	90 × 90
WH120	•		153	93	58,5	100 × 100
WM40		•	25	95	58,5	-
WM60		•	31	95	58,5	-
WM80		•	40	95	58,5	-
WM120		•	74	95	58,5	-
WM60Z	•		124	94	58,5	60 × 60
WM80Z	•		138	98	58,5	65 × 65
MLSM60D		•	37	95	58,5	-
MLSM80D		•	46	95	58,5	-
MLSH60Z	•		174,5	95	58,5	78 × 59
MLSM80Z	•		214,5	95	58,5	100 × 80





The ADG encoder option kit is an option that is mounted to the unit at the factory. It includes an IG602 encoder, a STE001 encoder connector and an encoder mounting flange with coupling. Cable can also be supplied in 5 or 10 meter lengths.

Electrical Feedback Devices

ADG Er	ADG Encoder Option Kit, ordering key			
	1	2	3	
Example	ADG-08	-05-0600	-00	
1. Compatible ADG-01 = WH ADG-02 = WH ADG-03 = WH ADG-04 = WH ADG-05 = WH ADG-06 = WH ADG-06 = WH ADG-08 = WH ADG-09 = WH ADG-09 = WH ADG-10 = WH ADG-11 = MH ADG-13 = MH ADG-14 = MH	H40 H50 / WHZ50 H80 / WHZ80 H120 M40 M60 / WV60 M80 / WV80 M120 / WV120 M60Z M80Z LSH60Z LSM80Z LSM60D		es per revolution es per revolution es per revolution ses per revolution ses per revolution ses per revolution ses per revolution pulses per revolution pulses per revolution pulses per revolution pulses per revolution	

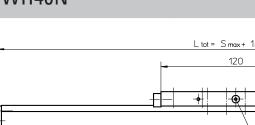


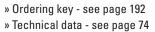
Non-driven Linear Motion Systems

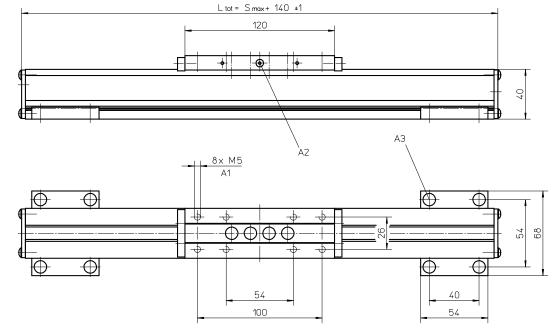
Dimensions	Projection	Online Sizing & Selection!
METRIC		www.LinearMotionee

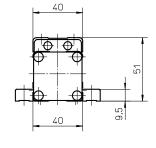
ering.com

WH40N









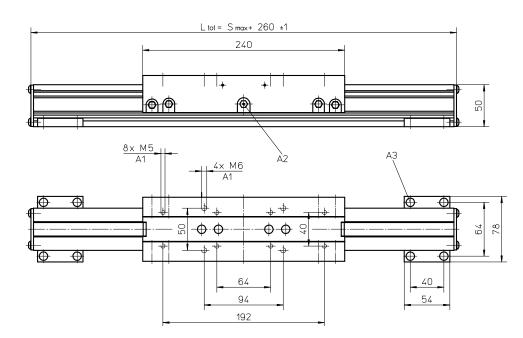
A1: depth 10 A2: lubricating nipple on both sides DIN3405 D 1/A

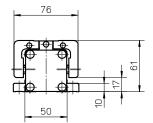
A3: socket cap screw ISO4762-M5×12 8.8

» Ordering key - see page 192

» Technical data - see page 102

WH50N





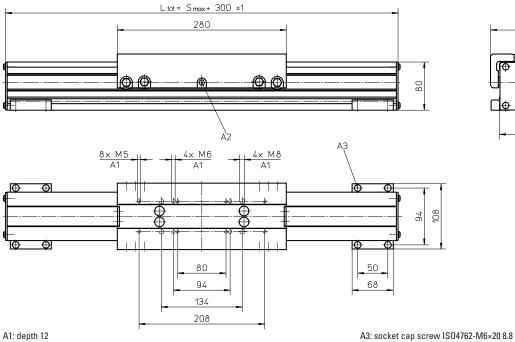
A3: socket cap screw ISO4762-M5×12 8.8

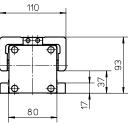
A1: depth 10

A2: funnel type lubricating nipple DIN3405-M6×1-D1

Non-driven Linear Motion Systems

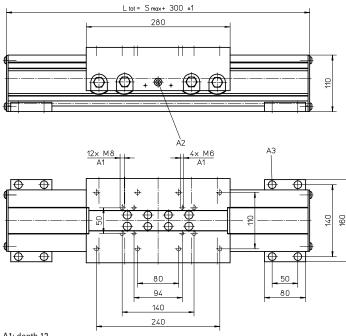
WH80N





A1: depth 12 A2: funnel type lubricating nipple DIN3405-M6×1-D1

WH120N



66 T-Nut

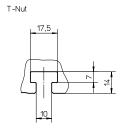
120

125

2

» Ordering key - see page 192

» Technical data - see page 106



A3: socket cap screw ISO4762-M8×20 8.8

A1: depth 12 A2: funnel type lubricating nipple DIN3405-M6×1-D1

DimensionsProjectionOnline Sizing & Selection!METRICImage: Comparison of the sector of the sect

» Ordering key - see page 192

» Technical data - see page 104

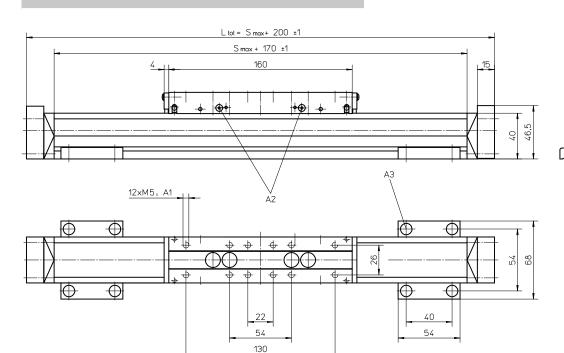


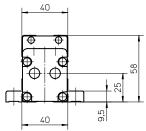
Non-driven Linear Motion Systems

Dimensions	Projection	Online Sizing & Selection!
METRIC		www.LinearMotioneering.com

WM40N







A1: depth 7 A2: lubricating nipple on both sides DIN3405 D 1/A

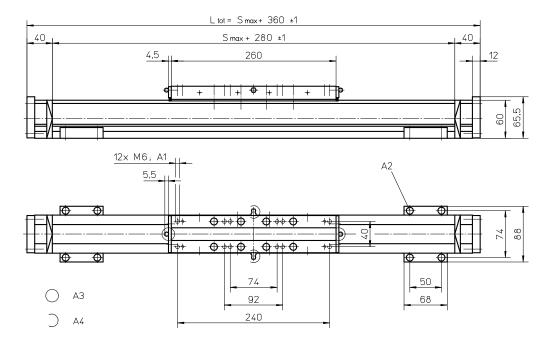
A3: socket cap screw ISO4762-M5×12 8.8

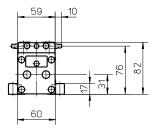
» Ordering key - see page 192

» Technical data - see page 14

WM60N

» Ordering key - see page 192 » Technical data - see page 18





A1: depth 11 A2: socket cap screw ISO4762-M6×20 8.8 A3: tapered lubricating nipple to DIN71412 AM6 A4: can be changed over to one of the three alternative lubricating points by the customer

Online Sizing & Selection!

www.LinearMotioneering.com

Accessories

Non-driven Linear Motion Systems

WM60N with Single Short Carriage

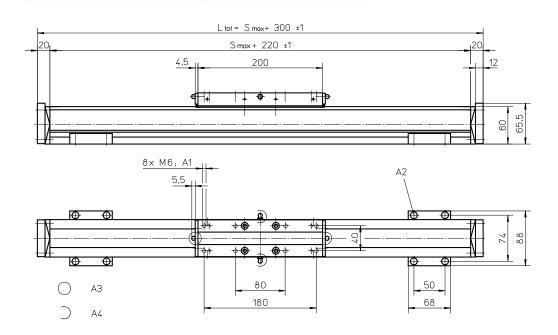
» Ordering key - see page 192

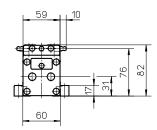
Dimensions Projection

 \Box

METRIC

» Technical data - see page 20





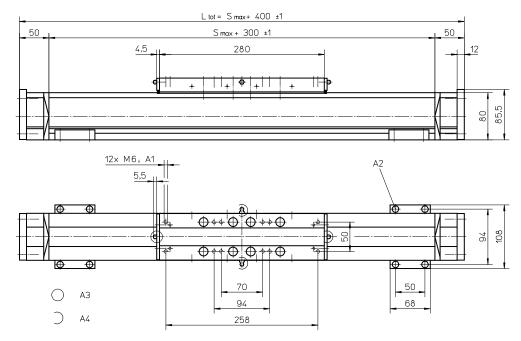
A1: depth 11 A2: socket cap screw ISO4762-M6×20 8.8

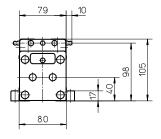
WM80N

A3: tapered lubricating nipple to DIN71412 AM6 A4: can be changed over to one of the three alternative lubricating points by the customer

» Ordering key - see page 192

» Technical data - see page 24





A1: depth 12 A2: socket cap screw ISO4762-M6×20 8.8 A3: tapered lubricating nipple to DIN71412 AM6

A4: can be changed over to one of the three alternative lubricating points by the customer



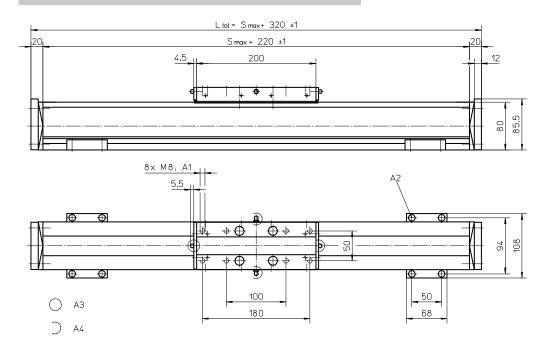
Dimensions Projection Online Sizing & Selection! METRIC $- \bigcirc \bigcirc$

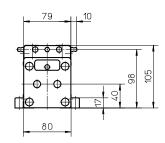
www.LinearMotioneering.com

Non-driven Linear Motion Systems

WM80N with Single Short Carriage

» Ordering key - see page 192 » Technical data - see page 26





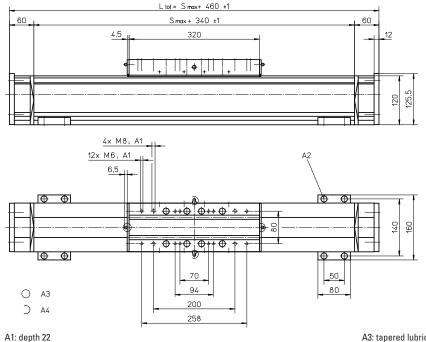
A1: depth 12 A2: socket cap screw ISO4762-M6×20 8.8

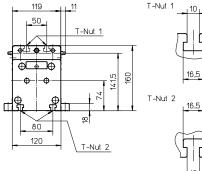
A3: tapered lubricating nipple to DIN71412 AM6

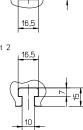
A4: can be changed over to one of the three alternative lubricating points by the customer

WM120N

» Ordering key - see page 192 » Technical data - see page 34



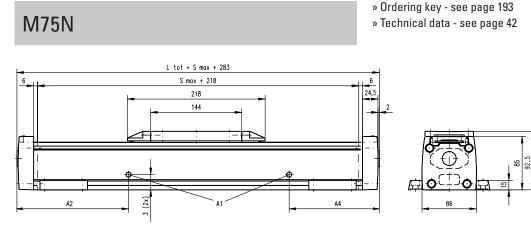


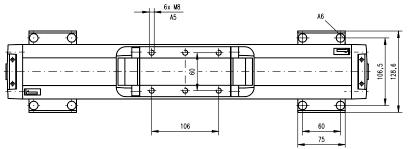


A3: tapered lubricating nipple to DIN71412 M8×1 A4: can be changed over to one of the three alternative lubricating points by the customer

Non-driven Linear Motion Systems

Dimensions	Projection	Online Sizing & Selection!
METRIC		www.LinearMotioneering.com





A1: slide guide tensioning holes ø6 (MG07N), lubrication holes ø10 (MF07N) A2: 177 (MG07N), 127 (MF07N)

A3: 24 (MG07N), 43 (MF07N)

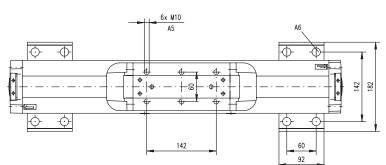
A4: 326 (MG07N), 346 (MF07N) A5: depth 8 Heli coil A6: ø13,5 / ø 8,5 for socket head cap screw M8

» Ordering key - see page 193

» Technical data - see page 44

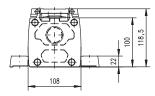
M100N

L tot = S max + 376 S max + 306 306 26 198 Ŕ A2 Α4



A1: slide guide tensioning holes ø6 (MG10N), ø10 (MF10N) A2: 127,5 if Ltot <=1055mm, 227,5 if Ltot > 1055mm (MG10N), 292,5 (MF10N) A3: 34,5 (MG10N), 56,5 (MF10N)

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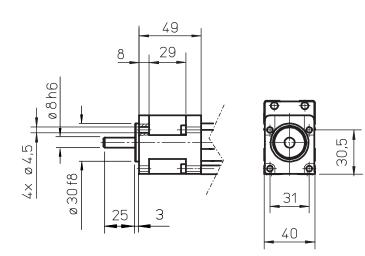
A4: 127,5 if Ltot <= 1055mm, 377,5 if Ltot > 1055mm (MG10N), 292,5 if Ltot => 755mm, no hole if Ltot < 755mm (MF10N) A5: depth 10 Heli coil

A6: ø17 / ø 10,5 for socket head cap screw M10



Non-RediMount Linear Motion Systems

WM40

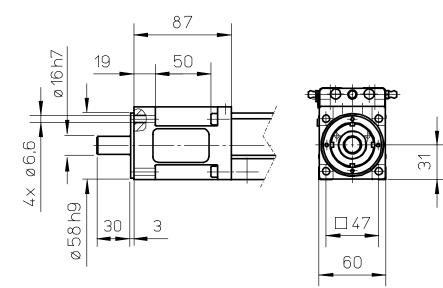


WM60, WV60

- Dimensions
 Projection
 Online Sizing & Selection!

 METRIC
 Image: Compared to the selection of the sele
- » Ordering key see page 176
- » Technical data see page 14 17

- » Ordering key see page 176, 177
- » Technical data see page 18 23, 30



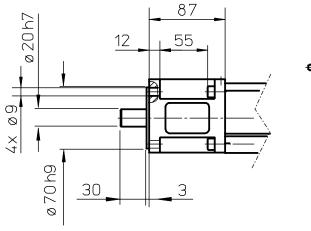
Online Sizing & Selection!

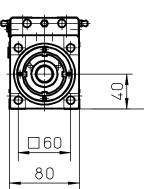
www.LinearMotioneering.com

Accessories

Non-RediMount Linear Motion Systems

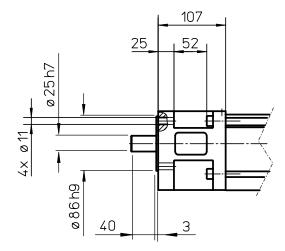
WM80, WV80

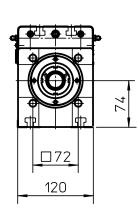




WM120, WV120

- » Ordering key see page 176, 177
- » Technical data see page 28, 32





» Ordering key - see page 176, 177

Dimensions Projection

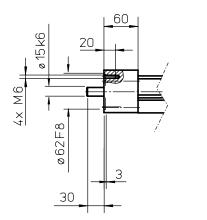
METRIC

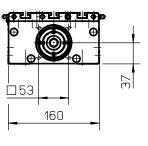
» Technical data - see page 24 - 27, 32



Non-RediMount Linear Motion Systems

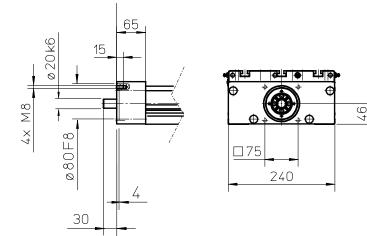
MLSM60D





MLSM80D

- » Ordering key see page 178
- » Technical data see page 38



Dimensions	Projection	Online Sizing & Selection!
METRIC		www.LinearMotioneering.com

» Ordering key - see page 178

» Technical data - see page 36

www.LinearMotioneering.com

Accessories

Non-RediMount Linear Motion Systems

M55 with ball screw drive

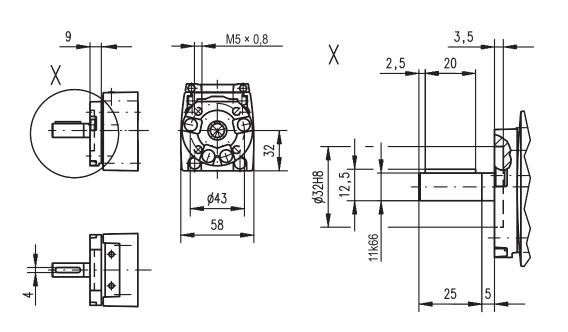
» Ordering key - see page 179, 183

METRIC

Dimensions Projection Online Sizing & Selection!

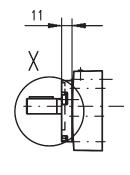
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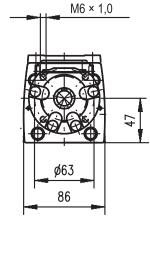
» Technical data - see page 40, 66

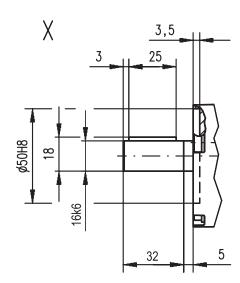


M75 with ball screw drive

- » Ordering key see page 179, 183
- » Technical data see page 42, 68





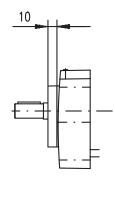


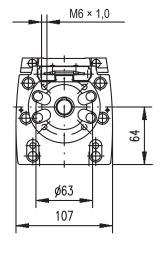
5

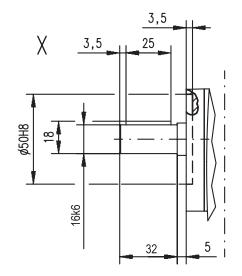


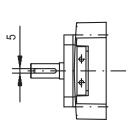
Non-RediMount Linear Motion Systems

M100 with ball screw drive









WH40

 $\begin{array}{c} 60 \\ 4x \text{ M4} \\ A1 \\ \hline \\ 32 \\ \hline \\ 32 \\ \hline \\ 40 \\ \hline \\ 40 \\ \hline \\ 40 \\ \hline \\ 68 h8 \\ \hline \\ 8 h8 \\ \hline \end{array}$

A1: depth 10 A2: depth 3

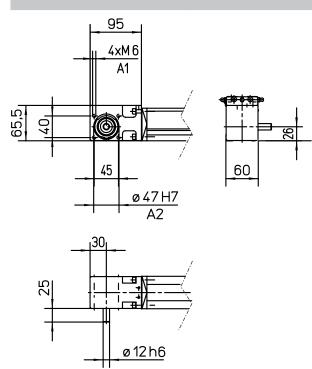
Dimensions	Projection	Online Sizing & Selection!
METRIC	=	www.LinearMotioneering.com

- » Ordering key see page 179, 183
- » Technical data see page 44, 70

- » Ordering key see page 184
- » Technical data see page 74

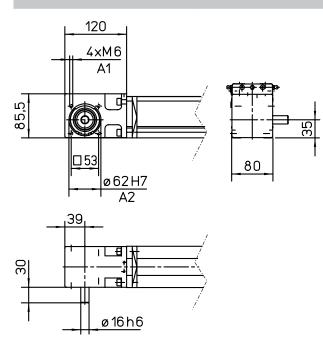
Non-RediMount Linear Motion Systems

WM60Z



A1: depth 15 A2: depth 4

WM80Z



A1: depth 15 A2: depth 2,5

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Dimensions	Projection	Online Sizing & Selection!
METRIC	\square	www.LinearMotioneering.com

- » Ordering key see page 185
- » Technical data see page 76

- » Ordering key see page 185
- » Technical data see page 78

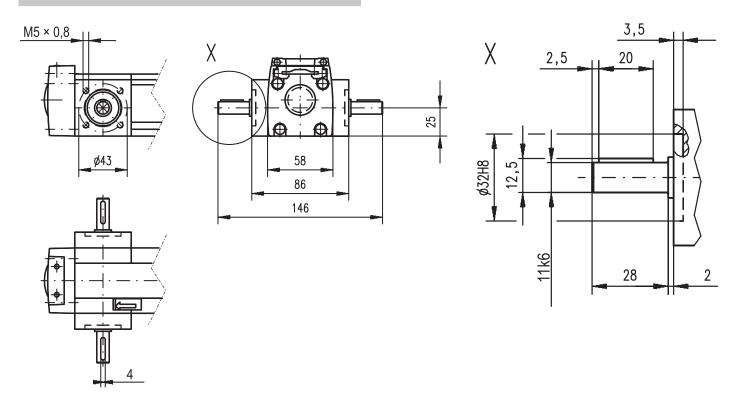


Non-RediMount Linear Motion Systems

M55 with belt drive

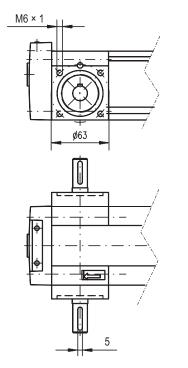


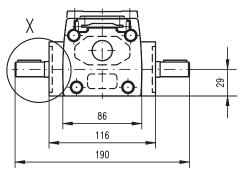
- » Ordering key see page 186, 188
- » Technical data see page 82, 94

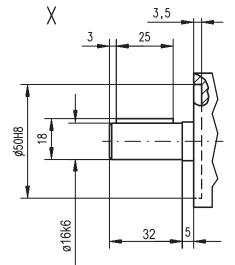


M75 with belt drive

» Ordering key - see page 186, 188 » Technical data - see page 84, 96

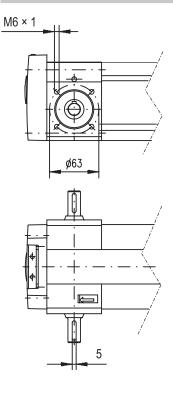


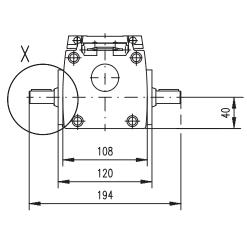


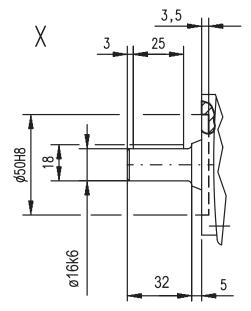


Non-RediMount Linear Motion Systems

M100 with belt drive







Online Sizing & Selection!

www.LinearMotioneering.com

MLSM80Z

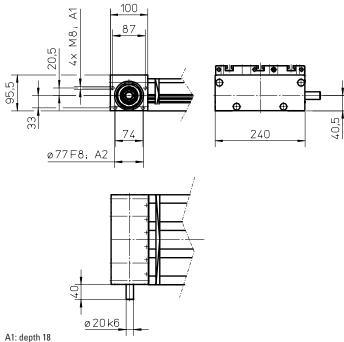
- » Ordering key see page 187
- » Technical data see page 88

Dimensions Projection

» Ordering key - see page 186, 188

» Technical data - see page 86, 98

METRIC





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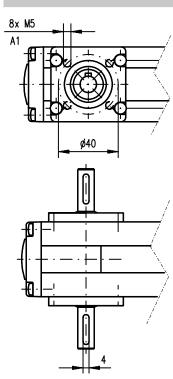
M50

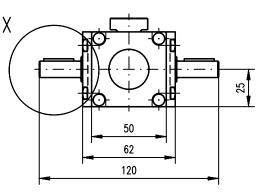
Accessories

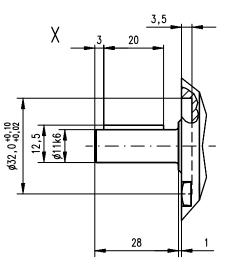
Non-RediMount Linear Motion Systems

Dimensions	Projection	Online Sizing & Selection!
METRIC		www.LinearMotioneering.com

- » Ordering key see page 188
- » Technical data see page 92







A1: depth 8,5

WH50

- » Ordering key see page 189
- » Technical data see page 102

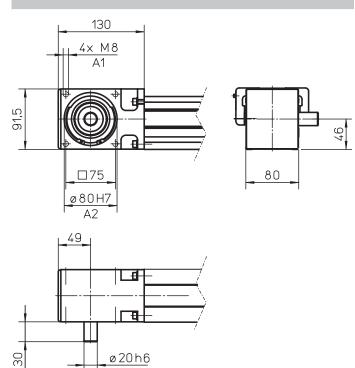
Online Sizing & Selection!

www.LinearMotioneering.com

Accessories

Non-RediMount Linear Motion Systems

WH80



» Ordering key - see page 189

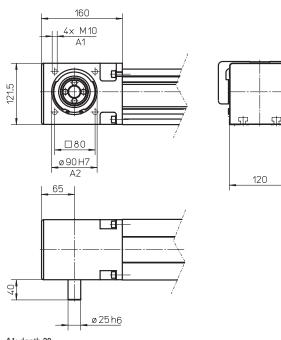
Dimensions Projection

METRIC

» Technical data - see page 104

A1: depth 16 A2: depth 2,5

WH120



A1: depth 20 A2: depth 7

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65

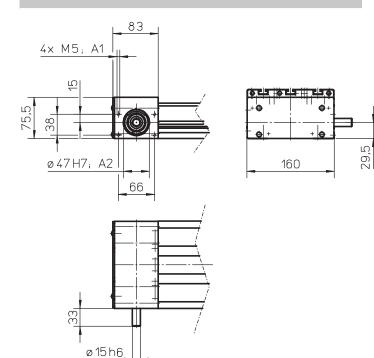
» Ordering key - see page 189

» Technical data - see page 106



Non-RediMount Linear Motion Systems

MLSH60Z



 Dimensions
 Projection
 Online Sizing & Selection!

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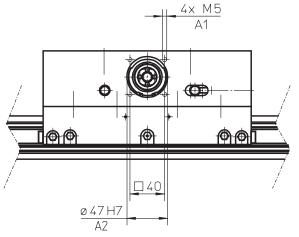
» Ordering key - see page 190

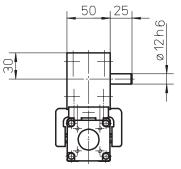
» Technical data - see page 108

A1: depth 10 A2: depth 4

WHZ50

» Ordering key - see page 191 » Technical data - see page 112

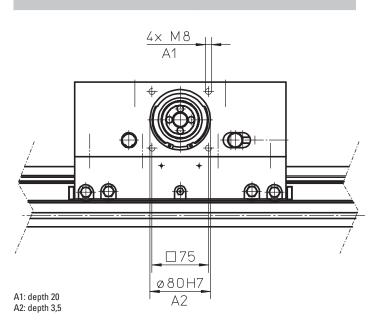




A1: depth 12 A2: depth 3,5

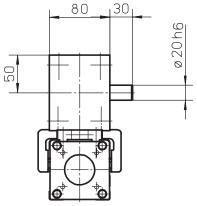
Non-RediMount Linear Motion Systems

WHZ80



Dimensions	Projection	Online Sizing & Selection!
METRIC	$-\Box$	www.LinearMotioneering.com

- » Ordering key see page 191
- » Technical data see page 114





Linear Motion Systems with Lead or Ball Screw Drive and Ball Guides

Technical Data

Parameter		WM40S	WM40D	WM60D	WM60S	WM60X	WM80D	WM80S	WM120D
Geometrical moment of inertia of the profile (ly)	[mm ⁴]	10,8 × 10 ⁴	10,8 × 10 ⁴	5,8 × 105	5,8 × 10 ⁵	5,8 × 10 ⁵	1,85 × 10 ⁶	1,85 × 10 ⁶	7,7 × 10 ⁶
Geometrical moment of inertia of the profile (lz)	[mm ⁴]	13,4 × 10 ⁴	13,4 × 10 ⁴	5,9 × 10⁵	5,9 × 10⁵	5,9 × 105	1,94 × 10 ⁶	1,94 × 10 ⁶	9,4 × 10 ⁶
Friction factor of the guide system (µ)		0,05	0,05	0,1	0,1	0,1	0,1	0,1	0,1
Efficiency of the unit		0,8	0,8	0,8	0,8	0,8	0,8	0,8	0,8
Bending factor (b)		0,0003	0,0003	0,0003	0,0003	0,0003	0,0003	0,0003	0,0003
Inertia of ball screw (jsp)	[kgm²/m]	1,13 × 10 ⁻⁵	1,13 × 10 ⁻⁵	8,46 × 10 ⁻⁵	8,46 × 10 ⁻⁵	8,46 × 10 ⁻⁵	2,25 × 10 ⁻⁴	2,25 × 10 ⁻⁴	6,34 × 10 ⁻⁴
Dynamic load rating of ball screw (Cx) 05mm lead 10mm lead 20mm lead 40mm lead 50mm lead	[N]	4400 - - - -	4400 - - - -	10500 - 11600 - 8400	10500 - 11600 - 8400	10500 - - - -	12300 13200 13000 - 15400	12300 13200 13000 - 15400	21500 33400 29700 14900
Dynamic load rating of ball guide (Cy)	[N]	2 × 2650	2 × 2650	4 × 11495	2 × 12964	4 × 11495	4 × 14356	2 × 18723	4 × 18723
Dynamic load rating of ball guide (Cz)	[N]	2 × 3397	2 × 3397	4 × 10581	2 × 11934	4 × 10581	4 × 13739	2 × 17919	4 × 17919
Distance between ball guide carriages (Lx)	[mm]	87	136	141,7	-	141,7	154	-	186
Distance between ball guide carriages (Ly)	[mm]	-	-	35	35	35	49,75	49,75	80,75

Parameter		WV60	WV80	WV120	MLSM60D	MLSM80D
Geometrical moment of inertia of the profile (ly)	[mm ⁴]	5,8 × 10 ⁵	1,85 × 10 ⁶	7,7 × 10 ⁶	1,19 × 10 ⁶	3,77 × 10 ⁶
Geometrical moment of inertia of the profile (Iz)	[mm ⁴]	5,9 × 10⁵	1,94 × 10 ⁶	9,4 × 10 ⁶	1,08 × 10 ⁷	4,71 × 107
Friction factor of the guide system (µ)		no guides	no guides	no guides	0,1	0,1
Efficiency of the unit		0,8	0,8	0,8	0,8	0,8
Bending factor (b)		0,0003	0,0003	0,0003	0,0003	0,0003
Inertia of ball screw (jsp)	[kgm²/m]	8,46 × 10 ⁻⁵	2,25 × 10 ⁻⁴	6,34 × 10 ⁻⁴	2,25 × 10 ⁻⁴	6,34 × 10 ⁻⁴
Dynamic load rating of ball screw (Cx) 05 mm lead 10 mm lead 20 mm lead 25 mm lead 40 mm lead 50 mm lead	[N]	10500 - 11600 - 8400	12300 13200 13000 - 15400	21500 33400 29700 14900	12300 13200 13000 - - 15400	21500 33400 29700 - 14900
Dynamic load rating of ball guide (Cy)	[N]	no guides	no guides	no guides	4 × 13770	4 × 17965
Dynamic load rating of ball guide (Cz)	[N]	no guides	no guides	no guides	4 × 13770	4 × 17965
Distance between ball guide carriages (Lx)	[mm]	no guides	no guides	no guides	163	185
Distance between ball guide carriages (Ly)	[mm]	no guides	no guides	no guides	105	164

Linear Motion Systems with Ball Screw and Slide Guides

Technical Data

Parameter		M55	M75	M100
Geometrical moment of inertia of the profile (ly)	[mm ⁴]	4,27 × 10 ⁵	$1,9 imes 10^6$	5,54 × 10 ⁶
Geometrical moment of inertia of the profile (Iz)	[mm ⁴]	3,4 × 10 ⁵	1,15 × 10 ⁶	3,86 × 10 ⁶
Friction factor of the guide system (µ)		0,15	0,15	0,15
Efficiency ball nut unit composite nut unit		0,8 0,5	0,8 0,5	0,8 0,5
Bending factor (b)		0,0005	0,0005	0,0005
Inertia of ball screw (jsp)	[kgm²/m]	4,1 × 10 ⁻⁵	1,6 × 10 ⁻⁴	2,5 × 10 ⁻⁴
Dynamic load rating of ball screw (Cx) 05 mm lead	[N]	9300	10400	12500
05,8 mm lead		5420	-	-
08 mm lead		-	-	-
10 mm lead 12,7 mm lead		15400	- 17960	20600
20 mm lead		1900	10400	-
25 mm lead		-	-	11800
32 mm lead		2000	-	-

Linear Motion Systems with Belt Drive and Ball Guides

Technical Data

Parameter		WH40	WM60Z	WM80Z	M55	M75	M100	MLSM80Z
Geometrical moment of inertia of the profile (ly)	[mm ⁴]	12,6 × 10 ⁴	5,62 × 10 ⁵	1,85 × 10 ⁶	4,59 × 10 ⁵	1,9 × 10 ⁶	5,54 × 10 ⁶	3,77 × 10 ⁶
Geometrical moment of inertia of the profile (Iz)	[mm ⁴]	15,3 × 10 ⁴	5,94 × 10 ⁵	1,94 × 10 ⁶	3,56 × 10 ⁵	1,15 × 10 ⁶	3,86 × 10 ⁶	4,71 × 10 ⁷
Friction factor of the guide system (µ)		0,05	0,1	0,1	0,02	0,02	0,02	0,1
Efficiency of the unit		0,85	0,85	0,85	0,95	0,95	0,95	0,85
Bending factor (b)		0,0005	0,0005	0,0005	0,0005	0,0005	0,0005	0,0005
Specific mass of belt	[kg/m]	0,032	0,074	0,14	0,09	0,16	0,31	0,517
Inertia of pulleys (Jsyn)	[kgm ²]	8,8 × 10 ⁻⁶	2,13 × 10 ⁻⁵	1,12 × 10 ⁻⁴	1,7 × 10 ⁻⁵	6,8 × 10 ⁻⁵	8,5 × 10 ⁻⁵	5,077 × 10 ⁻⁴
Dynamic load rating of ball guide (Cy)	[N]	2 × 2650	2 × 12964	4 × 18723 (2 × 18723) ¹	2 × 2717	2 × 8206	2 × 13189	4 × 17965
Dynamic load rating of ball guide (Cz)	[N]	2 × 3397	2 × 11934	4 x 13739 (2 x 17919)	2 × 3484	2 × 15484	2 × 24885	4 × 17965
Distance between ball guide carriages (Lx)	[mm]	72	-	154 (-)	78	96	140	185
Distance between ball guide carriages (Ly)	[mm]	-	35	49,75	-	-	-	164

¹ Value in brackets = for short carriage.



Linear Motion Systems with Belt Drive and Slide Guides

Technical Data

Parameter		M50	M55	M75	M100
Geometrical moment of inertia of the profile (ly)	[mm ⁴]	2,61 × 105	4,59 × 105	1,9 × 10 ⁶	5,54 × 10 ⁶
Geometrical moment of inertia of the profile (lz)	[mm ⁴]	2,44 × 10 ⁵	3,56 × 10 ⁵	1,15 × 10 ⁶	3,86 × 10 ⁶
Friction factor of the guide system (µ)		0,15	0,15	0,15	0,15
Efficiency of the unit		0,85	0,85	0,85	0,85
Bending factor (b)		0,0005	0,0005	0,0005	0,0005
Specific mass of belt	[kg/m]	0,086	0,09	0,16	0,31
Inertia of pulleys (Jsyn)	[kgm²]	3,1 × 10 ⁻⁵	1,7 × 10 ⁻⁵	6,8 × 10 ⁻⁵	8,5 × 10 ⁻⁵

Linear Motion Systems with Belt Drive and Wheel Guides

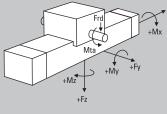
Technical Data

Parameter		WH50	WH80	WH120	MLSH60Z
Geometrical moment of inertia of the profile (ly)	[mm⁴]	3,3 × 10 ⁵	1,93 × 10 ⁶	6,69 × 10 ⁶	1,29 × 10 ⁶
Geometrical moment of inertia of the profile (Iz)	[mm ⁴]	2,65 × 10 ⁵	1,8 × 10 ⁶	6,88 × 10 ⁶	1,2 × 10 ⁷
Friction factor of the guide system (µ)		0,1	0,1	0,1	0,1
Efficiency of the unit		0,85	0,85	0,85	0,85
Bending factor (b)		0,0005	0,0005	0,0005	0,0005
Specific mass of belt	[kg/m]	0,055	0,21	0,34	0,119
Inertia of pulleys (Jsyn)	[kgm ²]	1,928 × 10 ⁻⁵	2.473 × 10 ⁻⁴	1,004 × 10 ⁻³	4,604× 10 ⁻⁵
Dynamic load rating of wheel guide (Cy)	[N]	-	-	-	4 × 1266
Dynamic load rating of wheel guide (Cz)	[N]	4 × 1270	4 × 3670	4 × 16200	4 × 1266
Distance between carriage wheels (Lx)	[mm]	198	220	180	109
Distance between carriage wheels (Ly)	[mm]	39	65	97	102,5

Linear Lifting Systems

Technical Data

Parameter		WHZ50	WHZ80		
Geometrical moment of inertia of the profile (lx)	[mm ⁴]		·		
Geometrical moment of inertia of the profile (ly)	[mm ⁴]	3,3 × 10 ⁵	1,93 × 10 ⁶		
Geometrical moment of inertia of the profile (lz)	[mm ⁴]	2,65 × 10 ⁵	1,8 × 10 ⁶		
Dynamic load rating of ball screw (Fx)	[N]	belt drive	belt drive		
Dynamic load rating of ball screw (Fz) ball screw ø 25 lead 10 mm ball screw ø 25 lead 25 mm ball screw ø 32 lead 10 mm	[N				
Friction factor of the guide system (µ)		0,1	0,1		
Efficiency of the unit		0,85	0,85		
Specific mass of belt	[kg/m]	0,055	0,119		
Inertia of pulleys (Jsyn)	[kgm²]	6,906 × 10 ⁻⁵	5,026 × 10 ⁻⁴		
Inertia of ball screw (jsp) ball screw ø 25 lead 10 ball screw ø 25 lead 25 ball screw ø 32 lead 10	[kgm²/m]	- - -	- - -		
Dynamic load rating of ball guide (Cx)	[N]	-	-		
Dynamic load rating of ball guide (Cy)	[N]	4 × 1270	4 × 3670		
Distance between ball guide carriages (Lx)	[mm]	198	220		
Distance between ball guide carriages (Ly)	[mm]	39	65		
Distance between ball guide carriages (Lz)	[mm]	-	-		
Definition of forces			Frd +Fx		





Linear Motion Systems with Ball Screw Drive and Ball Guides

WM40S, WM40D, WM60S, WM60D, WM60X, WM80S, WM80D, WM120D

1	2	3	4	5	6	7	8	9	10
WM06D	20	LX	ZZ6	-02545	-03715	Α	Z	0520	S1

1. Type of unit

WM04S = WM40S unit with single ball nut WM04D = WM40D unit with double ball nuts WM06S = WM60S unit with single ball nut WM06D = WM60D unit with double ball nuts WM06X = WM60X unit with left/right screw WM08S = WM80S unit with single ball nut WM08D = WM80D unit with double ball nuts WM12D = WM120D unit with double ball nuts

2. Screw lead¹

- 05 = 5 mm
- 10 = 10 mm
- 20 = 20 mm
- 40 = 40 mm
- 50 = 50 mm

3. Transmission type

- LX = inline style, directly coupled, RediMount flange
- SX = inline style, directly coupled, no RediMount flange

4. RediMount motor ID code

- vvw = alphanumeric motor code for suitable RediMount flange when motor is known
- 999 = RediMount code used when motor is unknown
- XXX = for units without RediMount flange

5. Maximum stroke (Smax)

- xxxxx = distance in mm

6. Total length of unit (L tot)

- yyyyy = distance in mm

7. Drive shaft / RediMount configuration²

A = single shaft without key way

- C = single shaft with key way or RediMount G = double shafts, first without key way and
- second for encoder
- I = double shafts, first with key way or RediMount and second for encoder³

8. Carriage configuration⁴

- $N=\mbox{single}$ standard carriage
- S = single short carriage
- L = single long carriage
- $\label{eq:constant} \mathsf{Z} = \mathsf{double} \ \mathsf{standard} \ \mathsf{carriages}$
- Y = double short carriages
- M = double long carriages

9. Distance between double carriages (Lc)

0000 = always for single carriages zzzz = distance in mm

10. Protection option⁵

S1 = wash down protection (not available for WM04 units)

¹See table below for available combinations of units and ball screw leads.

Tuno of unit	Available screw leads [mm]							
Type of unit	5	10	20	40	50			
WM04S	х							
WM04D	х							
WM06S	х		х		х			
WM06D	х		х		х			
WM06X	х							
WM08S	х	х	х		х			
WM08D	х	х	х		х			
WM12D	х	х	х	х				

²See below for the definition of shafts.

Single and double shafts with RediMount



Single and double shafts without RediMount

Д	L_L
Ш	
出	

³Drive shaft configuration I not available for WM 40.

⁴See table below for available combinations of units and carriage types.

Type of unit	Av	vailat	ole ca	rriag	e typ	es
Type of unit	Ν	S	L	Ζ	Y	Μ
WM04S	х			х		
WM04D			х			х
WM06S		х			х	
WM06D	х		х	х		
WM06X	х	х	х			
WM08S		Х			Х	
WM08D	х		х	х		
WM12D	х		х	х		

⁵Leave position blank if no additional protection is required.

Note! for ordering of options type EN, ES, KRG, RT, ADG and MGK, see accessory index on page 131

Linear Motion Systems with Ball Screw Drive and No Guides

WV60, WV80, WV120

1	2	3	4	5	6	7	8	9	10
WV08D	20	SX	XXX	-02745	-03295	G	N	0000	

1. Type of unit

WV06D = WV60 unit WV08D = WV80 unit WV12D = WV120 unit

2. Ball screw lead¹

- 05 = 5 mm
- 10 = 10 mm
- 20 = 20 mm
- 40 = 40 mm
- 50 = 50 mm

3. Transmission type

- LX = inline style, directly coupled, RediMount flange
- SX = inline style, directly coupled, no RediMount flange

4. RediMount motor ID code

- vvw = alphanumeric motor code for suitable RediMount flange when motor is known 999 = RediMount code used when motor is
- unknown XXX = for units without RediMount flange

Note! for ordering of options type EN, ES, KRG, RT, ADG and MGK, see accessory index on page 131.

5. Maximum stroke (Smax)

- xxxxx = distance in mm

6. Total length of unit (L tot)

- yyyyy = distance in mm

7. Drive shaft / RediMount configuration²

- A = single shaft without key way
- C = single shaft with key way or RediMount
- G = double shafts, first without key way and second for encoder
- I = double shafts, first with key way or RediMount and second for encoder³

8. Carriage configuration

N = single standard carriage

9. Distance between double carriages (Lc) 0000 = always for single carriages

10. Protection option³ S1 = wash down protection

¹See table below for available combinations of units and ball screw leads.

Type of unit	Available screw leads [mm]							
Type of unit	5	10	20	40	50			
WV06D	х		х		х			
WV08D	х	х	х		х			
WV12D	х	х	х	х				

²See below for the definition of shafts.

Single and double shafts with RediMount



Single and double shafts without RediMount



³Leave position blank if no additional protection is required.



Linear Motion Systems with Lead or Ball Screw Drive and Ball Guides

MLSM60D, MLSM80D

1	2	3	4	5	6	7	8	9
MLSM06D	20	LX	PP1	-03800	-04645	С	L	0000

1. Type of unit

MLSM06D = MLSM60 unit MLSM08D = MLSM80 unit

2. Ball screw lead

- 05 = 5 mm
- 10 = 10 mm
- 20 = 20 mm
- 40 = 40 mm
- 50 = 50 mm

3. Transmission type

- LX = inline style, directly coupled, RediMount flange
- SX = inline style, directly coupled, no RediMount flange

4. RediMount motor ID code

- vvw = alphanumeric motor code for suitable RediMount flange when motor is known
- 999 = RediMount code used when motor is unknown
- XXX = for units without RediMount flange

5. Maximum stroke (Smax)

- xxxxx = distance in mm

6. Total length of unit (L tot)

- yyyyy = distance in mm

7. Drive shaft / RediMount configuration²

- A = single shaft without key way
- C = single shaft with key way or RediMount
- G = double shafts, first without key way and second for encoder
- I = double shafts, first with key way or RediMount and second for encoder³

8. Carriage configuration

- N = single standard carriage
- L = single long carriage
- Z = double standard carriages

9. Distance between double carriages (Lc)

- 0000 = always for single carriages
- zzzz = distance in mm

¹See table below for available combinations of units and ball screw leads.

Tune of unit	Available screw leads [mm]							
Type of unit	5	10	20	40	50			
MLSM06D	х		х		х			
MLSM08D	х	х	х	х				

²See below for the definition of shafts.

Single and double shafts with RediMount



Single and double shafts without RediMount



Linear Motion Systems with Ball Screw Drive and Ball Guides

M55, M75, M100

1	2	3	4	5	6	7	8	9	10
MF07S	05	LX	MC8	-01000	-01500	Х	N	0000	S1

1. Type of unit

MF06S = M55 unit, ball guides, ball screw MF07S = M75 unit, ball guides, ball screw MF10S = M100 unit, ball guides, ball screw

2. Screw lead and tolerance class¹

- 05 = 5 mm
- 10 = 10 mm
- 12 = 12,7 mm
- 20 = 20 mm
- 25 = 25 mm

3. Transmission type

- LX = inline style, directly coupled, RediMount flange
- SX = inline style, directly coupled, no RediMount flange

4. RediMount motor ID code

- vvw = alphanumeric motor code for suitable RediMount flange when motor is known
- 999 = RediMount code used when motor is unknown
- XXX = for units without RediMount flange

5. Maximum stroke (Smax)

- xxxxx = distance in mm

6. Total length of unit (L tot)

- yyyyy = distance in mm

7. Screw supports

- X = no screw supports
- S = single screw supports
- D = double screw supports

8. Carriage configuration

- $N = single \ standard \ carriage$
- Z = double standard carriages

9. Distance between carriages (Lc)

0000 = for all single standard carriage units zzzz = distance in mm between carriages

10. Protection option²

S1 = wash down protection

¹ See table below for available combinations of units and ball screw type, lead and tolerance.

Ball	Type of unit							
screw type	M55	M75	M100					
05	х	х	х					
10	х		х					
12		х						
20	х	х						
25			х					

²Leave position blank if no additional protection is required.



Linear Motion Systems with Lead or Ball Screw Drive and Ball Guides

1	2	3	4	5	6	7	8	9	10	11		
2HB10	HO	N1285	-038	Ν	001	Α	0	Α	0	0		
1. Type of unit 2HB10 = 2HB10 unit 2HB20 = 2HB20 unit						7. Ball guide rail coating option A = standard D = Duralloy						
2. Ball screw diameter, lead and nut type G0 = 16 mm, 5 mm, preloaded (2HB10 only) H0 = 16 mm, 10 mm, preloaded (2HB10 only)					0 =	 8. Ball guide carriage coating option 0 = standard 1 = Duralloy 						
L0 = 25 mm, 5 mm, preloaded (2HB20 only) M0 = 25 mm, 10 mm, preloaded(2HB20 only) N0 = 25 mm, 25 mm, preloaded (2HB20 only)					A = B =	 9. Profile cover option A = none B = bellows (bellows will reduce stroke length app. 28%) C = shrouds 						
3. Ordering I N xxxxx = d	length (L) listance in m	m				10. Hardware option 0 = alloy plated						
4. Y-distanc - 038 = stand	-	in mm betwee	n motor end p	plate to first s		1 = stainless steel						
mounting holes on 2HB10 - 043 = standard distance in mm between motor end plate to first set of mounting holes on 2HB20					et of 0 = 1 =	 11. Home and end of stroke sensor option 0 = no sensors 1 = home sensor, NPN type 						
 yyy = custom distance in mm between motor end plate to first set of mounting holes 					3 = 4 =	2 = end of stroke sensors, NPN type 3 = home and end of stroke sensors, NPN type 4 = home sensor, PNP type						
5. Brake option N = no brake						5 = end of stroke sensors, PNP type6 = home and end of stroke sensors, PNP type						

- N = no brake
- B = brake

6. RediMount motor ID code

001 = NEMA 23

- 002 = NEMA 34
- zzz = consult www.LinearMotioneering.com for complete list of available standard RediMount motor flanges

Linear Motion Systems with Lead or Ball Screw Drive and Ball Guides

2RB12,	, 2RB16	;									
1	2	3	4	5	6		7	8	9	10	11
2RB12	JO	N1000	-100	Ν	00	2	В	0	Α	0	0
	312 unit 316 unit v diameter, l	ead and nut ty aded (2RB12 o	-			A = s B = s C = c	II guide shaft tandard, 60 C tainless steel hrome plated rmoloy	I (440C)	on		
H0 = 16 mm,	10 mm, prelo	aded (2RB12	only)				aring option				
J0 = 20 mm,	10 mm, prelo	ded (2RB16 on aded (2RB16 aded (2RB16 d	only)			1 = c 9. Pr	tandard orrosion resis ofile cover op				
3. Ordering	length (I)					A = n B - h		ws will reduc	e stroke lena	th ann 28%)	
-	stance in mm					0 - 0		ws will reduc	e stroke leng	in app. 20707	
							ardware opti	on			
4. Y-distance		in mm hotwood	n motor and	alata ta firat a	ot of		lloy plated tainless steel				
	iting holes on	in mm betwee 2RB12	in motor end j		eloi	1 = 5	laimess steer				
	-	in mm betwee	n motor end _l	plate to first s	et of	11. H	ome and end	of stroke sen	sor option		
	nting holes on					• · · ·	o sensors				
		n mm between	motor end pl	ate to first set			ome sensor, l				
moui	nting holes							ensors, NPN of stroke sen			
5. Brake opt	ion						ome sensor, F		δύτο, ίντιν ιγμ	Je	
N = no brake								ensors, PNP	type		
B = brake								of stroke sen		е	
001 = NEMA 002 = NEMA zzz = consu	. 34 It www.Linea	ode rMotioneering RediMount m	-	nplete list of							



Linear Motion Systems with Lead or Ball Screw Drive and Ball Guides

1	2	3	4	5	6	7	8	9	10	11
2DB12	FO	N0250	-300	Ν	002	Α	0	Α	0	0
A0 = leadso B0 = leadso C0 = leadso E0 = leadso E0 = leadso F0 = ballsor V0 = ballso G0 = ballso W0 = ballso W0 = ballso UJ = ballso UJ = ballso D0 = ballso 3. Ordering N xxxx = di 4. Y-distano - 200 = stan mou - 300 = stan	B08 unit B12 unit B16 unit pe, diameter, rew, 0.375 in, rew, 0.375 in, rew, 0.375 in, rew, 0.375 in, rew, 0.375 in, rew, 0.631 in, 0 rew, 0.631 in, 0 rew, 0.631 in, 0 rew, 0.750 in, 0 rew, 0.631 in, 1 rew, 20 mm, 5 length (L) stance in inch re dard distance nting holes fo dard distance in nting holes tion	0.100 in, prelo 0.250 in, prelo 0.500 in, prelo 0.750 in, prelo 1.000 in, prelo 2.200 in, non-p 0.200 in, prelo 0.500 in, prelo 0.200 in, prelo 0.500 in, prelo 0.500 in, prelo 0.500 in, prelo 0.500 in, prelo 1.0 in, preloade mm, preloade n (e.g. 0250 = 2 in inch betwy r 2DB08 (e.g.	aaded (2DB08 baded (2DB08 baded (2DB08 baded (2DB08 baded (2DB08 baded (2DB08 baded (2DB12 baded (2DB12 baded (2DB12 baded (2DB12 baded (2DB16 aded (2DB16 aded (2DB16 onl aded (2DB16 onl aded (2DB16 onl aded (2DB16 cnl aded (2DB16 (e.g. 30)	only) only) only) only) B12 only) only) only) B16 only) only) only) ly) y) d plate to first d plate to first D0 = 3 in)	t set of t set of	 6. RediMount mo 001 = NEMA 23 002 = NEMA 34 zzz = consult wy available s 7. Ball guide sha A = standard, 60 B = stainless ste C = chrome plate E = Armoloy 8. Bearing option 0 = standard 1 = corrosion res 9. Profile cover of A = none B = bellows (bell 10. Hardware op 0 = alloy plated 1 = stainless ster 11. Home and en 0 = no sensors 7 = home 8 = ends of trave 9 = both 	ww.LinearMot standard Redi aft coating opt Case el (440C) ed n sistance option lows will redu tion el	Mount motor tion	flanges	

Linear Motion Systems with Ball Screw Drive and Slide Guides

M55, M75, M100

1	2	3	4	5	6	7	8	9	10
MG07S	05	LX	PP2	-01000	-01500	Х	N	0000	S1

1. Type of unit

MG06S = M55 unit, slide guides, ball screw MG07S = M75 unit, slide guides, ball screw MG10S = M100 unit, slide guides, ball screw

2. Screw lead and tolerance class¹

- 05 = 5 mm
- 10 = 10 mm
- 12 = 12,7 mm
- 20 = 20 mm
- 25 = 25 mm

3. Transmission type

- LX = inline style, directly coupled, RediMount flange
- SX = inline style, directly coupled, no RediMount flange

4. RediMount motor ID code

- vvw = alphanumeric motor code for suitable RediMount flange when motor is known
- 999 = RediMount code used when motor is unknown
- XXX = for units without RediMount flange

5. Maximum stroke (Smax)

- xxxxx = distance in mm

6. Total length of unit (L tot)

- yyyyy = distance in mm

7. Screw supports

- X = no screw supports
- S = single screw supports
- D = double screw supports

8. Carriage configuration

- N = single standard carriage
- $Z = double \ standard \ carriages$

9. Distance between carriages (Lc)

0000 = for all single standard carriage units zzzz = distance in mm between carriages

10. Protection option²

S1 = wash down protection

¹ See table below for available combinations of units and ball screw type, lead and tolerance.

Ball	٦	Type of uni	t
screw type	M55	M75	M100
05	х	х	х
10	х		х
12		х	
20	х	х	
25			х

²Leave position blank if no additional protection is required.



Linear Motion Systems with Belt Drive and Ball Guides

WH40

1	2	3	4	5	6	7	8
WH04Z	LX	FB7	-01400	-01755	Н	L	0400

1. Type of unit

WH04Z = WH40 unit

2. Transmission type

LX = inline style, directly coupled, RediMount flange SX = inline style, directly coupled, no RediMount flange

3. RediMount motor ID code

vvw = alphanumeric motor code for suitable RediMount flange when motor is known

999 = RediMount code used when motor is unknown

XXX = for units without RediMount flange

4. Maximum stroke (Smax)

- xxxxx = distance in mm

5. Total length of unit (L tot)

- yyyyy= distance in mm

6. Drive shaft / RediMount flange configuration¹

- A = shaft on left side without key way
- B = shaft on right side without key way
- C = shaft on left side with key way or RediMount
- D = shaft on right side with key way or RediMount
- E = shaft on left side without key way, shaft on right side with key way or RediMount
- F = shaft on left side with key way or RediMount, shaft on right side without key way
- G = shaft on left side without key way, shaft on right side for encoder
- H = shaft on left side for encoder, shaft on right side without key way
- I = shaft on left side with key way or RediMount, shaft on right side for encoder
- J = shaft on left side for encoder,
 - shaft on right side with key way or RediMount
- L = shaft on left and right side without key way
- M = shaft on left side with key way or RediMount, shaft on right side with key way
- N = shaft on left side with key way,
- shaft on right side with key way or RediMount
- W = hollow shaft on both sides with clamping unit

Note! for ordering of options type EN, ES, KRG, RT, ADG and MGK, see accessory index on page 131.

7. Carriage configuration

- N = single standard carriage
- L = single long carriage
- Z = double standard carriages

8. Distance between double carriages (Lc)

- 0000 = always for single carriages
- zzzz = distance in mm

¹See below for the definition of shafts.

Left, right or both sides with shafts with RediMount



Left or right with RediMount and other side a shaft without RediMount



Left or right without RediMount



Linear Motion Systems with Belt Drive and Ball Guides

WM60Z,	WM80Z								
1	2	3	4	5		6		7	8
WM06Z	LX	AG5	-01400	-01755		Н		_	040
1. Type of unit WM06Z = WM60 WM08Z = WM80				7. Carriage con N = single stand S = single short L = single long o	lard o carri	carriage age			
	t ype directly coupled, R directly coupled, r	-	ge	Z = double stan Y = double shor	dard	carriages			
			-	8. Distance bety			-		
3. RediMount mo vvw = alphanum motor is ki	eric motor code for	suitable RediMour	nt flange when	0000 = always fo zzzz = distance					
	t code used when	motor is unknown		¹ See below for	the d	efinition of sh	afts.		
XXX = for units w	vithout RediMount	flange		Left, right or both si	ides wi	th shafts with Re	diMount		
4. Maximum stro	ke (Smax)								
- xxxxx = distan				비비					
5. Total length of	unit (L tot)			Left or right with Re	diMou	nt and other side	a shaft withou	ıt RediMou	nt
- yyyyy= distanc									
6 Drive sheft / Dr	ediMount flange co	anfiguration1							
	side without key w	-		Left or right withou	t RediN	lount			
	t side without key v				Ъ				
-	side with key way o			西西西					
-	t side with key way			비니니	-				
	side without key wa	•			_				
-	t side with key way								
	side with key way o			² See table below			nbinations		
-	t side without key v side without key w			of units and ca	irriag	e types.			
	t side for encoder	uy,			Δv	ailable carria	an types		
H = shaft on left s				Type of unit					
shaft on right	t side without key v	way			Ν	S L	Z Y		
	ide with key way o	r RediMount,		WM06Z		х	х		
•	side for encoder			WM08Z	х	x x	x x		
J = shaft on left s				THIOT	~				
-	t side with key way								
	and right side witho side with key way								
	it side with key way								
•	side with key way,	•							
	it side with key wa								

W = hollow shaft on both sides with clamping unit Notel for ordering of options type EN, ES, KRG, RT, ADG and MGK, see accessory index on page 131.



Linear Motion Systems with Belt Drive and Ball Guides

M55, M75, M100

1	2	3	4	5	6	7	8	9
MF10B	LX	999	-01000	-01500	D	N	0000	S1

1. Type of unit

MF06B = M55 unit, ball guides, belt drive MF07B = M75 unit, ball guides, belt drive MF10B = M100 unit, ball guides, belt drive

2. Transmission type

LX = inline style, directly coupled, RediMount flange SX = inline style, directly coupled, no RediMount flange

3. RediMount motor ID code

vvw = alphanumeric motor code for suitable RediMount flange when motor is known

999 = RediMount code used when motor is unknown

XXX = for units without RediMount flange

4. Maximum stroke (Smax)

- xxxxx = distance in mm

5. Total length of unit (L tot)

- yyyyy = distance in mm

6. Drive shaft / RediMount flange configuration¹

- C = shaft on left side with key way or RediMount
- D = shaft on right side with key way or RediMount
- M = shaft on left side with key way or RediMount,
- shaft on right side with key way N = shaft on left side with key way,
 - shaft on right side with key way or RediMount

7. Carriage configuration

- N = single standard carriage
- Z = double standard carriages

8. Distance between carriages (Lc)

0000 = for all single standard carriage units

zzzz = distance in mm between carriages

9. Protection option

S1 = wash down protection (blank if no protection option required).

¹See below for the definition of shafts.

Left, right or both sides with shafts with RediMount



Left or right with RediMount and other side a shaft without RediMount



Left or right without RediMount



Linear Motion Systems with Belt Drive and Ball Guides

MLSM80Z

1	2	3	4	5	6	7	8
MLSM08Z	SX	XXX	-03800	-04645	С	L	0000

1. Type of unit

MLSM08Z = MLSM80 unit

2. Transmission type

LX = inline style, directly coupled, RediMount flange

SX = inline style, directly coupled, no RediMount flange

3. RediMount motor ID code

- vvw = alphanumeric motor code for suitable RediMount flange when motor is known
- 999 = RediMount code used when motor is unknown

XXX = for units without RediMount flange

4. Maximum stroke (Smax)

- xxxxx = distance in mm

5. Total length of unit (L tot)

- yyyyy = distance in mm

6. Drive shaft / RediMount flange configuration¹

A = shaft on left side without key way

- B = shaft on right side without key way
- C = shaft on left side with key way or RediMount
- D = shaft on right side with key way or RediMount
- E = shaft on left side without key way, shaft on right side with key way or RediMount
- F = shaft on left side with key way or RediMount, shaft on right side without key way
- G = shaft on left side without key way, shaft on right side for encoder
- H = shaft on left side for encoder, shaft on right side without key way
- I = shaft on left side with key way or RediMount, shaft on right side for encoder
- J = shaft on left side for encoder,
- shaft on right side with key way or RediMount
- L = shaft on left and right side without key way
- M = shaft on left side with key way or RediMount, shaft on right side with key way
- N = shaft on left side with key way, shaft on right side with key way or RediMount
- W = hollow shaft on both sides with clamping unit

7. Carriage configuration

N = single standard carriage

- L = single long carriage
- Z = double standard carriages

8. Distance between double carriages

0000 = always for single carriages

zzzz = distance in mm

¹See below for the definition of shafts.

Left, right or both sides with shafts with RediMount



Left or right with RediMount and other side a shaft without RediMount



Left or right without RediMount





Linear Motion Systems with Belt Drive and Slide Guides

M50, M55, M75, M100

1	2	3	4	5	6	7	8	9
MG07B	LX	DE5	-01000	-01500	D	N	0000	S1

1. Type of unit

MG05B = M50 unit, slide guides, belt drive MG06B = M55 unit, slide guides, belt drive MG07B = M75 unit, slide guides, belt drive MG10B = M100 unit, slide guides, belt drive

2. Transmission type

LX = inline style, directly coupled, RediMount flange

 $\mathsf{SX} = \mathsf{inline} \ \mathsf{style}, \ \mathsf{directly} \ \mathsf{coupled}, \ \mathsf{no} \ \mathsf{RediMount} \ \mathsf{flange}$

3. RediMount motor ID code

vvw = alphanumeric motor code for suitable RediMount flange when motor is known

999 = RediMount code used when motor is unknown

XXX = for units without RediMount flange

4. Maximum stroke (Smax)

- xxxxx = distance in mm

5. Total length of unit (L tot)

- yyyyy = distance in mm

6. Drive shaft / RediMount flange configuration¹

- C = shaft on left side with key way or RediMount
- D = shaft on right side with key way or RediMount
- M = shaft on left side with key way or RediMount,
- shaft on right side with key way N = shaft on left side with key way,
 - shaft on right side with key way or RediMount

7. Carriage configuration

- N = single standard carriage
- Z = double standard carriages (not possible for MG05B)

8. Distance between carriages (Lc)

0000 = for all single standard carriage units

zzzz = distance in mm between carriages (not possible for MG05B)

9. Protection option²

S1 = wash down protection (not possible for MG05B)

S2 = enhanced wash down protection (not possible for MG05B)

¹See below for the definition of shafts.

Left, right or both sides with shafts with RediMount



Left or right with RediMount and other side a shaft without RediMount



Left or right without RediMount



²Leave position blank if no additional protection is required.

Linear Motion Systems with Belt Drive and Wheel Guides

WH50, WH80, WH120

Note! for ordering of options type EN, ES, KRG, RT, ADG and MGK, see accessory index on page 131.



Linear Motion Systems with Belt Drive and Wheel Guides

MLSH60Z

1	2	3	4	5	6	7	8
MLSH06Z	SX	XXX	-04500	-05580	D	D	0600

1. Type of unit

MLSH06Z = MLSH60 unit

2. Transmission type

LX = inline style, directly coupled, RediMount flange SX = inline style, directly coupled, no RediMount flange

3. RediMount motor ID code

vvw = alphanumeric motor code for suitable RediMount flange when motor is known

999 = RediMount code used when motor is unknown

XXX = for units without RediMount flange

4. Maximum stroke (Smax)

- xxxxx = distance in mm

5. Total length of unit (L tot)

- yyyyy = distance in mm

6. Drive shaft / RediMount flange configuration¹

- A = shaft on left side without key way
- B = shaft on right side without key way
- C = shaft on left side with key way or RediMount
- D = shaft on right side with key way or RediMount
- E = shaft on left side without key way, shaft on right side with key way or RediMount
- F = shaft on left side with key way or RediMount, shaft on right side without key way
- G = shaft on left side without key way, shaft on right side for encoder
- H = shaft on left side for encoder, shaft on right side without key way
- I = shaft on left side with key way or RediMount, shaft on right side for encoder
- J = shaft on left side for encoder,
 - shaft on right side with key way or RediMount
- L = shaft on left and right side without key way
- M = shaft on left side with key way or RediMount, shaft on right side with key way
- N = shaft on left side with key way, shaft on right side with key way or RediMount

7. Carriage configuration

- N = single standard carriage
- L = single long carriage
- Z = double standard carriages

8. Distance between double carriages

0000 = always for single carriages

zzzz = distance in mm

¹See below for the definition of shafts.

Left, right or both sides with shafts with RediMount



Left or right with RediMount and other side a shaft without RediMount



Left or right without RediMount



Linear Lifting Units

WHZ50, WHZ80

1	2	3	4	5	6	7	8	9
WHZ05Z	LX	KB5	-01000	-01410	Α	Ν	0000	
RediMou SX = inline sty no RediW 3. RediMount vvw = alphan RediMo 999 = RediMo unknow XXX = for units 4. Maximum s - xxxxx = dist 5. Total length - yyyyy = dist	IZ50 unit IZ80 unit IZ80 unit It Iange Ie, directly coupl Int flange Ie, directly coupl Iount flange Int flange Int flange when r unt code used with troke (Smax) ance in mm Int cole used mit troke (Smax) ance in mm	led, le for suitable motor is known rhen motor is ount flange	A = shaft on left B = shaft on rig C = shaft on rig C = shaft on left shaft on rig F = shaft on left shaft on rig G = shaft on left shaft on rig H = shaft on left shaft on rig I = shaft on left shaft on rig L = shaft on left shaft on rig L = shaft on left shaft on rig N = shaft on left shaft on rig Nount V = hollow shaft DT/DTR pla	RediMount flang t side without key th side without key side with key wa th side with key wa side without key side without key t side without key t side without key t side for encoder, at side for encoder, t side for encoder, at side with key way t side with key way and right side with t side with key wa ht side with key wa ht side with key wa t side of the sides for netary gear optior aft on both sides	way y way y or RediMount ay or RediMount way, ay or RediMount, / or RediMount, / way r / way r r / way or RediMount, hout key way ay or RediMount, /ay y, yay or Redi- Micron	L = single long Z = double sta 8. Distance be 0000 = always zzzz = distance 9. Protection of S1 = wash dow ¹ See below fo Left or right with Left or right with R a shaft without Re Left, right or both	ndard carriage carriage ndard carriages stween double carriages of for single carriages for single carriages to mm option ² vn protection r the definition of RediMount Up Down tediMount and other s	ages f shafts. side



Non-driven Linear Motion Systems

WH40N, WH50N, WH80N, WH120N

1	2	3	4	5	6	7	8		
WH04N00	SX	XXX	-04500	-04640	К	L	0000		
1. Type of unit WH04N00 = WH40N unit WH05N00 = WH50N unit WH08N00 = WH80N unit WH12N00 = WH120N unit			 4. Maximum stroke (Smax) - xxxxx = distance in mm 5. Total length of unit (L tot) - yyyyy = distance in mm 			 7. Carriage configuration N = single standard carriage L = single long carriage Z = double standard carriages 			
 2. Transmission type SX = inline style, directly coupled, no RediMount flange 			6. Drive shaft / RediMount flange configuration K = no shaft or RediMount flange			8. Distance between double carriages 0000 = always for single carriages zzzz = distance in mm			
3. RediMount mo XXX = for units v	o tor ID code vithout RediMount	flange							

WM40N, WM60N, WM80N, WM120N

1	2	3	4	5	6	7	8
WM08N00	SX	XXX	-07100	-07210	K	N	0000

1. Type of unit WM04N00 = WM40N unit WM06N00 = WM60N unit WM08N00 = WM80N unit WM12N00 = WM120N unit

2. Transmission type SX = inline style, directly coupled, no RediMount flange

XXX = for units without RediMount flange

3. RediMount motor ID code

4. Maximum stroke (Smax) - xxxxx = distance in mm

5. Total length of unit (L tot)

- yyyyy = distance in mm

6. Drive shaft / RediMount flange configuration K = no shaft or RediMount flange

K = no shart of neumount hange

7. Carriage configuration¹ N = single standard carriage

- S = single short carriage
- L = single long carriage Z = double standard carriages
- Y = double short carriages

8. Distance between double carriages 0000 = always for single carriages zzzz = distance in mm

Tuno of unit	Available carriage types						
Type of unit	Ν	S	L	Ζ	Y		
WM04N	х		х	х			
WM06N	х	х	х	х	х		
WM08N	х	х	х	х	х		
WM12N	х		х	х			

Non-driven Linear Motion Systems

M75N, M100N

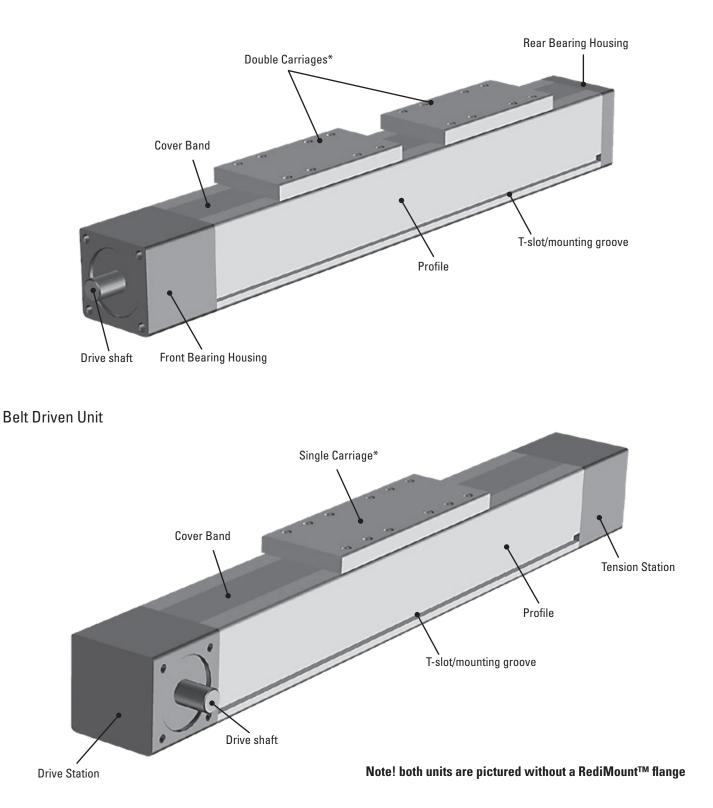
1	2	3	4	5	6	7	8	9
MG10N00	SX	XXX	-04500	-04800	К	N	0000	S1
 1. Type of unit MG07N00 = M75N unit with slide guides MG10N00 = M100N unit with slide guides MF07N00 = M75N unit with ball guides MF10N00 = M100N unit with ball guides 2. Transmission type SX = inline style, directly coupled, no RediMount flange 3. RediMount motor ID code XXX = for units without RediMount flange 				of unit (L tot)	Ū	 8. Distance beta 0000 = always zzzz = distance 6. Protection o S1 = wash down 	idard carriage indard carriages tween double ca for single carria ce in mm ption ¹	ges



Terminology

Basic Linear Motion System Terminology

Screw Driven Unit



 * Both screw and belt driven units can have single or double carriages.

Glossary

A - Belt D

Acceleration

Acceleration is a measure of the rate of speed change going from standstill (or a lower speed) to a higher speed. Please contact customer service if your application is critical to which acceleration rate is acceptable or needed.

Accuracy

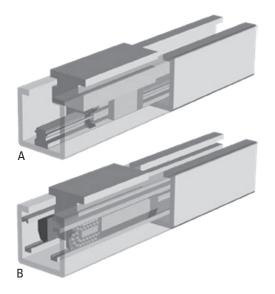
There are several types of accuracy and many different factors that will affect the overall accuracy of a system. Also see "Repeatability", "Positioning Accuracy", "Resolution", "Lead Accuracy" and "Backlash".

Backlash

Backlash is the stack up of tolerances (play) within the leadscrew/belt transmission assembly and gearing which creates a dead band when changing directions. The result is that the motor can rotate some before any motion can be seen on the carriage when reversing the direction of the motor rotation. The backlash varies depending of the liner motion system model.

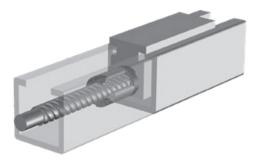
Ball Guides

A ball guide consists of a ball rail and a ball bushing. The ball rail is made of hardened steel and runs along the inside of the profile. The ball bushing is attached to the carriage of the unit and contains balls that roll against the rail. The balls in the bushing can be recirculating or have fixed ball positions depending on the type of ball guide. The recirculating type has a longer life and better load capability while the fixed type typically is much smaller. Thomson uses three major types of ball guides in its linear motion systems. Either the compact single rail type with recirculating ball bushing (A), the stronger double rail type also with recirculating ball bushings (B) or the fixed ball position ball bushings type (not shown) which require very little space and are used in the smallest units. Ball guides offer high accuracy, high loads and medium speed.



Ball Screw Drive

A ball screw is made up of a rotating screw and a moving ball nut. The ball nut is attached to the carriage of the unit. It does not have a normal thread, instead balls circulate inside the nut making it work as an efficient ball bearing that travels along the screw. Ball screws come in a large variety of leads, diameters and tolerance classes. The tolerance class (T3, T5, T7 or T9) indicates the lead tolerance of the screw. The lower the number, the higher the tolerance. High load capability and high accuracy are typical features of ball screw driven units.



Bearing Housing

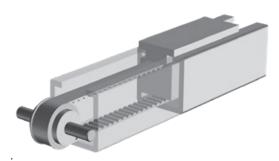
Screw driven units has two bearing housings, front and rear. The front bearing housing has a drive shaft while the rear has none. Sometimes however the rear housing can have an optional output shaft which is used to connect to an encoder.

Bell House Flange

A bell house flange is used when a motor should be connected directly to the drive shaft of a linear motion system, i.e when it is direct driven. The bell house has the bolt pattern of the motor flange in one end and the bolt pattern of the drive shaft flange in the other while the two shafts are joined by a coupling. Also see "Direct Drive".

Belt Drive

A belt drive consists of a toothed belt which is attached to the carriage of the unit. The belt runs between two pulleys positioned at either end of the profile. One pulley is attached to the motor via the drive shaft in the drive station while the other is mounted in a tension station. The belts are made of plastic reinforced with steel cords. High speeds, long stroke, low noise and low overall weight are typical features of belt driven units





Glossary Belt G - C

Belt Gear

A belt gear consists of a timing belt that runs between two pulley wheels of different diameters. The difference between the diameters determines the gear ratio. Belt gears are quiet, have medium accuracy and require no maintenance but are susceptible to belt breakage under overload conditions.

Brake

None of the units are equipped with a brake or are self-locking which means that a vertical unit will drop the carriage/load if no external brake (such as a brake in the motor, etc.) is applied to the drive shaft. In the case of belt driven units care must be taken as the carriage/load will drop immediately in the case of a belt breakage. This is particularly important in vertical applications. You also may want to incorporate a brake in to the system to ensure fast and secure stops at an emergency stop or a power failure. In this case the brake should be of the failsafe type, i.e. a brake that is engaged when power is off and lifted when it is on.

Carriage

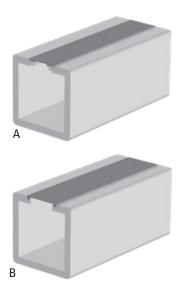
The carriage is the moving member which travel along the profile of the unit to which the load is attached. Some units can have multiple carriages in order to distribute the weight of the load over a greater distance, this will however reduce the available stroke for a given profile length. There are also units having the option of short or long carriage. The short can carry less weight than a standard one but has a slightly longer stroke for a given profile length while the longer works the other way around. It is possible to fix the carriage(s) to the foundation and let the profile act as the moving member if so desired. This is often the case in vertical applications where you let the profile lift and lower the load.

CE Certificate

Linear motion systems do not need and do therefore not have any CE certification. All Thomson linear motion systems are however designed in accordance with the CE regulations and comes with a manufacturers declaration to prove this. Once the linear motion system is used or made in to a machine it is the responsibility of the end customer to make sure the entire machine that the linear motion system is a part of is in accordance with the applicable CE regulations, produce the documents that proves this and apply a CE mark to the machine.

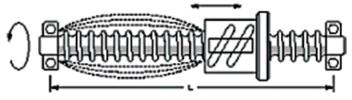
Cover Band

Cover bands are used on some units to protect them from the ingress of foreign objects through the opening in the profile where the carriage runs and can be made of plastic (A) or stainless steel (B). In the case of plastic the cover band seals the profile by snapping into small grooves running along the carriage opening. In the case of stainless steel the cover band seal the profile magnetically using magnet strips mounted on each side of the carriage opening. Some units also have a self-adjusting cover band tensioning mechanism that eliminates any slack in the cover band that can occur from temperature changes, thus improving the sealing degree and the expected life of the cover band.



Critical Speed

All ball screws have a critical speed where the screw starts to vibrate and eventually bend or warp the screw. The exact limit is a function of how long the screw is and the speed. For some units this means that the allowed maximum speed found in the performance specifications can be higher than the critical speed when the stroke exceeds a certain distance. In this case, either the speed must be reduced to the critical speed, the amount of stroke must be reduced, or you must use the screw support option if the unit in question allows this. Otherwise you must select another unit that can manage the speed at that stroke. The critical speed limits can be found in the "Critical Speed" diagrams on the product pages of the units that this concern.



Customization

Despite the large range of linear motion systems offered by Thomson you may not find the exact unit to suit your application. But whatever your need is, Thomson is ready to help you to customize a unit according to your requirements. Please contact customer service for more information.

Cycle

One cycle is when the carriage has travelled back and forth over the complete stroke of the unit one time.

Glossary

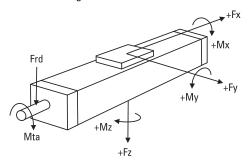
D - E

Deceleration

Deceleration is a measure of the rate of speed change going from a higher speed to a lower speed (or standstill). Please contact customer service if your application is critical to which deceleration rate is acceptable or needed.

Definition of Forces

The designations of the forces that acts on the unit are defined on the product page of each unit in the "Definition of Forces" drawing (see example below). Please always use the same definitions whenever communicating with Thomson.



Deflection of the Profile

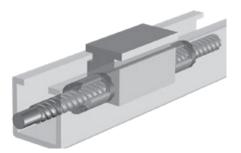
Some units require support along the whole profile whilst some are self-supporting over a specified span. Further details can be found on the product data pages. The recommended support intervals should be followed to minimize deflection of the unit. The maximum distance between the support points is shown on the product data pages. The deflection of the unit can also be calculated using the information in the "Additional data and calculations" section.

Direct Drive

Direct drive means that there is no gearing between the motor and the drive shaft of the linear motion system. Instead the motor is connected to the unit directly via a coupling and a bell house adapter flange. Also see "Bell House Flange".

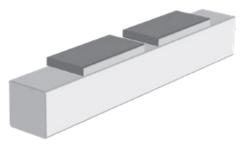
Double Ball Nuts

Using double ball nuts will increase the repeatability of the unit. The ball nuts are installed so that they are pre-tensioned against each other eliminating the play between the nuts and the screw. A double nut unit will have a slightly shorter stroke for a given overall length.



Double Carriages

Double carriage units have two carriages which gives them higher load capabilities than single carriage units. When ordering a double carriage unit the distance between the two carriages needs to be defined. This distance is called LA or Lc depending on the model.



Drive Shaft

The drive shaft is the is the shaft to which the motor is connected, either directly, via a bell house flange or via a gear box. There are many sizes and types of drive shafts, such as shafts with or without key way or hollow shafts, depending on the type and size of the unit. Belt driven units can often have two drive shafts (same or different type and size), one on each side of the drive station, while screw driven only have on pointing out of the end of the unit. Customized drive shafts are possible, please contact customer service for more information.

Drive Station

The drive station is the mechanical assembly in one of the ends of a belt driven unit where the drive shaft is situated.

Duty Cycle

All units are designed for a 100% duty cycle. However, where the unit runs at extreme load, speed, acceleration and temperature or for long operating periods the expected life time may be reduced.

Encoder Feedback

Encoders provide a digital output signal in the form of a square shaped pulse train that can be used to determine the position of the extension tube. The encoder signal in a servo motor system is connected to the motion control so that it can control the servo drive and hence close the position feedback loop.

End of Stroke Limit Switches

If a unit runs at speed to the ends of its stroke there is a risk of damage. Damage can be prevented by using end of stroke limit switches to detect and engage a brake and/or cut power to the motor when the unit nears the end of the unit. You must ensure that there is sufficient distance between the end of stroke limit switch and the end of the unit, to allow the carriage to come to a complete stop before colliding with the end. The required stopping distance depends on the speed and the load and will have to be calculated for each application. The stopping distance must be taken into account when defining the necessary stroke.



Glossary

G - M

Guides

Guides are in essence a form of linear bearings on which the carriage(s) travel. Thomson uses three main types of guides that all have different characteristics and which to choose depends on the demands of the application. Also see "Ball Guides", "Slide Guides" and "Wheel Guides".

Idle Torque

Idle torque is the torque needed to move the carriage with no load in it by rotating the drive shaft. The idle torque will vary with the input speed and the idle torque tables on the product pages gives a value for some speeds. The value given in the table is for a unit having a single carriage of standard length. If you need the exact value for another speed, multiple carriages or short/long carriages, please contact our customer service.

Inertia

Inertia is the property of an object to resist speed changes and is dependent on the shape and the mass of the object. The inertia is important when sizing and selecting and also when tuning a servo system to optimum performance. Consult customer service for more information.

Input Shaft

The input shaft is the shaft to which the power source (motor) is connected to on a gear box. Primary shaft is another term for this. Sometimes the drive shaft on a linear unit also is referred to as the input shaft.

Input Speed

Input speed is the rotational speed that the drive shaft/input shaft of a linear motion system or a gear box is subjected to.

Installation and Service Manual

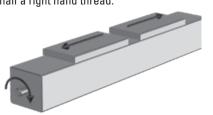
Each linear motion system has an installation and service manual to answer typical questions about mounting and servicing the unit.

Lead Accuracy

Lead accuracy is a measure of how accurate the lead of a ball screw is. For a ball screw with a lead of 25 mm, the screw should in theory move the nut 25 mm per each revolution. In reality there will be a deviation between the expected traveling distance and what is actually achieved. The deviation is typically for a ball screw 0,05 mm per 300 mm of stroke. Contact customer service for more information.

Left/right Moving Carriages

Units with left/right moving carriages have two carriages moving in opposite directions when the drive shaft is rotated. This type of unit has a ball screw where half of the screw has a left hand thread and the other half a right hand thread.



Lifetime Expectancy

When determining the lifetime for a linear motion system it is necessary to evaluate all forces and moments that are acting on the unit. The data and formulas given in this catalogue serve as a basis for this. For a more detailed lifetime calculation please use our sizing and selection software. Please contact us for further guidance.

Linear Lifting System

A linear lifting system is in essence a linear motion system specially designed for vertical lifting applications. Some units can be used in horizontal applications as well under certain criteria. Please contact us if you plan to mount a lifting unit in any other position than vertically with the load carrying plate pointing down.

Linear Motion System

A linear motion system is a mechanical assembly that translates the rotating motion of a motor to the linear motion of a carriage that travel along a load supporting beam/profile. Other names for linear motion systems are linear units, linear drive units and rodless actuators among others.

Load Rating

There are many types of load ratings that all needs to be considered. Normally when you speak about the load you refer to the load that the carriage will move; which is the dynamic load. But there may also be static, side, moment and forces from acceleration, deceleration, gravity and friction that are all equally important. For some units the load and load torque values are given for both the complete unit and the guiding system. The values for the complete unit are the values under which the unit can operate. The values for the guiding system should only be used when comparing different units and do not describe the actual performance of the complete unit.

Maintenance

Most units require lubrication. General lubrication requirements can be found in the general specifications table on the product data pages. The lubrication intervals, grease qualities and specific lubrication instructions can be found in the installation and service manual of each unit. No other regular maintenance is needed except for normal cleaning and inspection. Units with a cover band may also require irregular cover band replacement due to wear. The belt in belt driven units should not require re-tensioning under normal operating conditions.

Manufacturers Declaration

All Thomson linear motion systems comes with a manufacturers declaration to prove that it is built according to the CE regulations.

Mounting

Most units can be mounted in any direction. Any restrictions on mounting positions are shown on the product presentation pages at the beginning of each product category chapter. Even where units may be mounted in any direction there are some considerations. None of the units are self-locking which means that a vertical unit will drop the carriage/load if no

Glossary N - Sc

external brake (such as a brake in the motor, etc.) is applied to the drive shaft of the unit. In the case of belt driven units care must be taken as the carriage/load will drop immediately in the case of a belt breakage. This is particularly important in vertical applications. All ball screw driven units are equipped with a safety nut to prevent the carriage/load being released in case of ball breakage.

Non-driven Linear Motion Systems

A non-driven linear motion system has no drive shaft or any type of transmission. In reality a non-driven linear motion system is a guide that has the same look and outer dimensions as the driven version. Normally a non-driven unit is used together with a parallel working driven unit that are mechanically linked where the non-driven unit help to share to load with the driven one.

Non-guided Linear Motion Systems

A non-guided linear motion system has a drive shaft and a ball screw but no guides. In reality a non-guided linear motion system is a enclosed ball screw assembly with a carriage that has the same look and outer dimensions as the driven version. Using a non-guided unit requires some kind of external guide to which the carriage can be attached.

Operation and Storage Temperature

Operational temperature limits can be found in the performance tables on the product data pages. Units can be stored or transported within the same temperature range. Please contact us if the unit will be exposed to higher/lower temperatures than recommended during storage or transportation.

Output Shaft

The output shaft is the shaft on a gear box that is connected to object being driven by the gear box. Another term for output shaft is secondary shaft.

Packages and Multi Axis Kits

Thomson can offer complete pre-defined packages (linear motion system, gear and servo motor assembled and shipped with servo drive and cables) as well as mounting kits for the creation of two and three axis systems. Please contact us for further information.

Positioning Accuracy

Positioning accuracy is the error between the the expected and actual position and is the sum of all factors that will reduce the accuracy (i.e. repeatability, backlash, resolution, screw/belt accuracy, and the accuracy of the motor, drive and motion control system). Some of these factors, such as backlash and lead accuracy, can sometimes be compensated for in the software of the motion control system being used. Also see "Accuracy".

Position Feedback

The position of the carriage/rod/lifting profile can be obtained in many ways. The most common way is to equip the unit with an encoder or to use a motor which has a built in feedback device (encoder, resolver, etc.). To many units there are encoders or/and encoder mounting kits available. See the accessory chapter.

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Repeatability

Repeatability is the ability for a positioning system to return to a location when approaching from the same distance, at the same speed and deceleration rate. Some of the factors that affect the repeatability are the angular repeatability of the motor, drive and motion control system, system friction and changes in load, speed and deceleration.

Resolution

Resolution is the smallest move increment that the system can perform. Some of the factors that affect the resolution are the angular repeatability of the motor, drive and motion control system, system friction, the drive train reduction, the lead/type of the ball screw/belt and changes in load, speed and deceleration.

Resolver

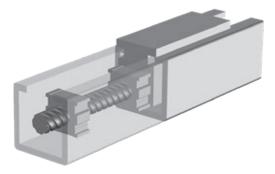
A resolver is basically a type of rotary electrical transformer used for measuring degrees of rotation and are commonly used on AC servo motors as a feedback device to control the commutation of the motor windings. The resolver is mounted to the end of motor shaft and when the motor rotates the resolver will transmit the position and direction of the rotor to the servo drive which then can control the motor. Most servo drives for AC servo motors on the market today can convert the resolver signal in to a pulse train (encoder signal simulation) which can be used by a motion control to determine and control the position of the motor. Also see "Encoder Feedback".

RoHS Compliance

The RoHS directive stands for "the restriction of the use of certain hazardous substances in electrical and electronic equipment". This directive bans the placing on the EU market of new electrical and electronic equipment containing more than agreed levels of lead, cadmium, mercury, hexavalent chromium, polybrominated biphenyl (PBB) and polybrominated diphenyl ether (PBDE) flame retardants. All linear motion systems and accessories sold in the EU are RoHS compliant.

Screw Supports

Screw supports allow screw driven units to travel at high speed even when stroke becomes longer. The supports reduce the unsupported length of the screw, that otherwise would be subjected to vibrations. Screw supports come in single (one screw support on each side of the carriage) or double (two supports on each side) versions. Screw support units will have a slightly shorter stroke for a given overall length.



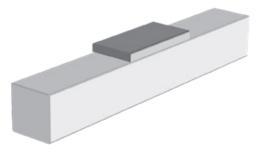


Glossary

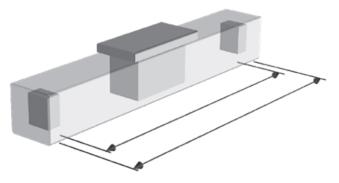
Si - W

Single Carriage

Single carriage units have one carriage. Some linear motion system models also have the option of long or short single carriages. The long carriages handle higher loads but will have a longer overall length for a given stroke.



the ends and also allow for some adjustment of the unit postition at the mounting.

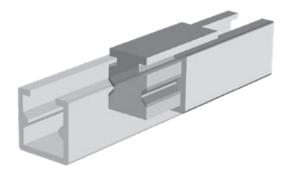


Sizing and Selection

This catalog can give you an overview of what Thomson can offer you and an indication of which products that may suit your application. But in order to get the best solution it is necessary to know your specific application and to carry out detailed sizing and selection calculations. Please contact customer service for further help.

Slide Guides

A slide guide consists of a guide attached to the inside of the profile and a slide bushing attached to the carriage. The guide can be made of different materials (e.g. polished hardened steel, anodized aluminum) while the bushing is made of a polymer material. There are two types of bushings, fixed and prism. Prism bushings can move in relation to the guide which results in longer life and higher load capabilities. Slide bushings are silent, simple, reliable and robust and can be used in dirty and dusty environments. They are also resistant to shock loads, have a long life expectancy and require little or no maintenance.



Stroke

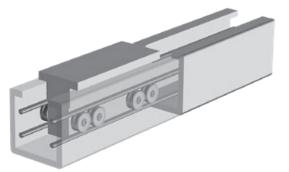
The theoretical maximum stroke (Smax) is the length that the carriage can travel from one end of the unit to the other. However, using the maximum stroke means that the carriage will collide with the ends of the profile. The practical stroke is therefore shorter. We recommend that you specify a unit that have at least 100 mm longer stroke than the maximum stroke you need so that the unit can stop before colliding with

Tension Station

The tension station is the mechanical assembly situated in the opposite end of the drive station on a belt driven unit. The tension station has a mechanism that allows the belt pulley position to be adjusted thus changing the tension of the belt. Adjustment of the belt tension is normally only necessary when replacing a broken or worn out belt with a new.

Wheel Guides

A wheel guide consists of ball bearing wheels that run on a hardened steel rail. Wheel guides are a simple and robust guiding method offering high speeds, high loads and medium accuracy.



Working Environment

All units are designed for use in normal industrial environments. Units which have an open profile (i.e. have no cover band) are more sensitive to dust, dirt and fluids. These units require some kind of cover if they are used in environments where dust, dirt or fluids are present. Wash down or enhanced wash down protection can be ordered for our closed profile units. Please refer to the accessory pages. In all cases where a unit will be exposed to aggressive chemicals, heavy vibrations or other potentially harmful processes we recommend that you contact us for further advice.

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